

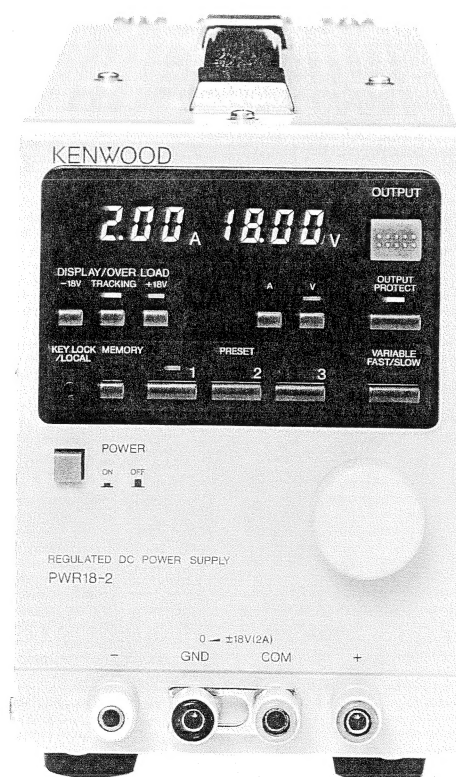
KENWOOD

REGULATED DC POWER SUPPLY

# PWR18-2 PWR36-1

## SERVICE MANUAL

KENWOOD CORPORATION



PWR18-2



PWR36-1

## **WARNING**

The following instructions are for use by qualified personnel only. To avoid electric shock, do not perform any servicing other than contained in the operating instructions unless you are qualified to do so.

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# SPECIFICATIONS

	PWR 18-2	PWR 36-1
OUTPUT VOLTAGE		
Output voltage	0 to +18V/-18V	0 to +36V/-36V
Setting resolution	10 mV	
Max. output voltage	+18V/-18V	+36V/-36V
Dual tracking	0 to ± 18V	0 to ± 36V
Tracking deviation	± (1% + 40 mV) of rated voltage	± (1% + 80 mV) of rated voltage
OUTPUT CURRENT		
Output current	0 to +2A / 0 to -2A	0 to +1A / 0 to -1A
Setting resolution	10 mA	
Max. output current	+2A/-2A	+1A/-1A
Dual tracking	0 to ± 2A	0 to ± 1A
Tracking deviation	(2% + 40 mA) of rated current	
CONSTANT VOLTAGE CHARACTERISTICS		
Input fluctuation (for surge of AC ± 10%)	1 mV	2 mV
Load fluctuation (for surge of 0 to 100%)	3 mV	2 mV
Ripple/noise rms (10 Hz to 1 MHz)	0.5 mV rms	
Ripple peak (p-p)	2.8 mV p-p	
Transient response	50 μs typical	
Temperature coefficient	100 ppm/°C typical	
CONSTANT CURRENT CHARACTERISTICS		
Input fluctuation (for surge of AC ± 10%)	2 mA typical	
Load fluctuation (for surge of 0 to 100%)	10 mA typical	
Ripple/noise rms (10 Hz to 1 MHz)	2 mA rms typical	
Ripple peak (p-p)	5.6 mA p-p typical	
Temperature coefficient	300 ppm/°C typical	
VOLTMETER		
Display (3-1/2 digit LED)	max. 19.99V, fixed range red LED	max. 19.99V/99.9V, auto range red LED
Accuracy (output "ON") (23°C ± 5°C, less than 80% RH)	± (0.5% rdg + 2 digit)	Low range: ± (0.5% rdg + 4 digit) High range: ± (0.5% rdg + 1 digit)
AMPMETER		
Display (3 digit LED)	max. 9.99 A, fixed range red LED	
± Accuracy (output "ON")	(1.0% rdg + 2 digit) 23°C ± 5°C, less than 80% RH	

# SPECIFICATIONS

	PWR 18-2	PWR 36-1
FUNCTIONS		
Output ON/OFF	ON/OFF switch. However, output cannot be ON when MEMORY ON. Red LED lights up when ON.	
Output protect ON/OFF	Disables the output of unexpected voltage and current in the output mode. This 'PROTECT' function becomes active when a different value is set by one of the PRESET, VARIABLE and TRACKING keys in the output mode. (ON → Red LED active)	
Preset (1,2,3)	3 voltages or currents can be preset as desired. Preset values can be easily checked. Green LED lights up when ON.	
Memory	Several voltage and current presets can be stored. Red LED lights when ON.	
Key Lock	Locks all functions as set. All controls except POWER are disabled. Red LED.	
V/A	Several voltages and currents can be set. Green LED.	
Tracking and V/A display selection	± 18V tracking, + 18V, – 18V	± 36V tracking, + 36V, – 36V
OUTPUT		
COM	± 18V COM common	± 36V common
Polarity	COM, positive or negative ground possible	
Output terminals	+ (red), – (white), COM (blue), GND (black)	
Ground proof voltage	± 250V DC	
SERIAL OUTPUT	0 to 36V	0 to 72V
OPERATION CONDITIONS		
Rated temperature/humidity range	0 to 40°C, 10~85% RH	
Operation temperature/humidity range	0 to 40°C, 10~85% RH	
Storage temperature/humidity range	– 20 to 65°C, 10~85% RH	
Cooling mechanism	Natural convection	
POWER CONSUMPTION		
VA/W (at AC 100V)	approx. 210 VA / 165 W	approx. 190 VA / 145 W
INPUT VOLTAGE		
Voltage, Frequency	AC 100V / 120V / 220V / 240V ± 10% 50/60 Hz Internal switching possible.	
DIMENSIONS AND WEIGHT		
Dimensions	width: 104 mm   height: 147 mm   depth: 330 mm	
Max. dimensions	width: 109 mm   height: 167 mm   depth: 350 mm	
Weight	approx. 6.4 kg	
Accessory items	1 instruction manual   1 power supply cord   2 fuses   1 modular cable	

■ Circuit and ratings are subject to change without notice due to developments in technology.



# SAFETY

## SAFETY

Before connecting the instrument to a power source, carefully read the following information, then verify that the proper power cord is used and the proper line fuse is installed for power source. If the power cord is not applied for specified voltage, there is always a certain amount of danger from electric shock.

### Line voltage

This instrument operates using ac-power input voltages that 100/120/220/240 V at frequencies from 50 Hz to 60 Hz.

### Power cord

The ground wire of the 3-wire ac power plug places the chassis and housing of the instrument at earth ground. Do not attempt to defeat the ground wire connection or float the instrument; to do so may pose a great safety hazard. The appropriate power cord is supplied by an option that is specified when the instrument is ordered.

The optional power cords are shown as follows in Fig. 1.

### Line fuse

The fuse holder is located inside the instrument and contains the line fuse. Verify that the proper fuse is installed by replacing the line fuse.

### Voltage conversion

This instrument may be operated from either a 100 V to 240 V, 50/60 Hz power source. Use the following procedure to change from 100 to 240 volt operation or vice versa.

1. Remove the case. Change the power voltage according to instruction manual.
2. Replace the fuse with a fuse of appropriate value, 2 amp for 100 VAC to 120 VAC operation, 1.5 amp for 220 VAC to 240 VAC operation.
3. When performing the reinsertion of fuse for the voltage conversion, the appropriate power cord should be used. (See Fig. 1.)






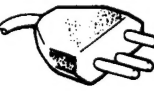
Plug configuration	Power cord and plug type	Factory installed instrument fuse	Line cord plug fuse	Parts No. for power cord set
	North American 120 volt/60 Hz Rated 15 amp (12 amp max; NEC)	2 A, 250 V Slow blow 6×30 mm	None	E30-1951-05
	Universal Europe 220 volt/50 Hz Rated 16 amp	1.5 A, 250 V Fast blow 6×30 mm	None	E30-1952-05
	U.K. 240 volt/50 Hz Rated 13 amp	1.5 A, 250 V Fast blow 6×30 mm	None	E30-1945-05
	Australian 240 volt/50 Hz Rated 10 amp	1.5 A, 250 V Fast blow 6×30 mm	None	E30-1953-05
	North American 240 volt/60 Hz Rated 15 amp (12 amp max; NEC)	1.5 A, 250 V Fast blow 6×30 mm	None	—
	Switzerland 240 volt/50 Hz Rated 10 amp	1.5 A, 250 V Fast blow 6×30 mm	None	—

Fig. 1 Power Input Voltage Configuration

# CIRCUIT DESCRIPTION

## **± 12 V AND + 5V GENERATOR**

The ± 12 V and + 5 V AC voltages, from the AC Power Transformer T1, are first transformed into ± DC power by a center-tap type control rectifier (D1) and (C1 and C2). The center tap of the transformer is used as the reference. A + 12 V is then output through U2b and Q1 control circuits with the zener voltage (D4) as the reference voltage. The + 12 V input into the U2 circuit becomes the output as a + 5 V current, while that input into the U2a and Q2 control circuits becomes output as -12 V, with the center tap as the reference point of potential.

The resulting ± 12 V and + 5 V are used as the control power source of the main power source and their reference of all center taps. The potentials are directly connected to the COM.

## **AC POWER SWITCH (K1) AND AC POWER DRIVE (Q5)**

The main AC power source, for the main power source positive output, is input from the AC Power Transformer T1. Two types of potentials, based on one tap references, are input as the AC power source voltage. As a transfer relay is used in K1, only one potential can be provided for the Rectifier and Smoother into which the current is next passed through.

The AC Power Switch K1 is controlled by the AC Power Drive Transistor Q5. When Q5 is ON, K1 provides a high voltage to the Rectifier and Smoother. When Q5 is OFF, K1 provides a low voltage to the same.

## **AC POWER SWITCH (K2) AND AC POWER DRIVE (Q6)**

The main AC power source, for the main power source negative output, is input from the AC Power Transformer T1. The concept here is the same as for the positive output, except that K1 is replaced by K2 and Q5 is replaced by Q6.

## **RECTIFIER AND SMOOTHER (D21 AND C31)**

AC Power output from K1 is transformed into DC power.

## **RECTIFIER AND SMOOTHER (D22 and C32)**

AC power output from K2 is transformed into DC power.

## **SERIES PASS TRANSISTORS (Q11, Q12 AND Q15)**

Unstable DC power, output from D21 and C31, becomes stabilized. Transistor (Q11, Q12, and Q15) for PNP coupling are connected in series and regulated I signals output by amplifiers (Q3 and R45).

## **SERIES PASS TRANSISTORS (Q13, Q14 AND Q16)**

Unstable DC power, output from D22 and C32, becomes stabilized. Transistors (Q13, Q14, and Q16) for NPN coupling

are connected in series and controlled by signals output from amplifiers (Q4 and R16).

## **CURRENT DETECTOR (R57) AND VOLTAGE DIVIDER (VR3 AND R55)**

Stable DC power output from Q11, Q12, and Q15 is led to the Power ON/OFF [K102 (1/2)] Switch via R57. The electric current input into R57 becomes output as voltage. This voltage input through VR3 and R55 becomes potential divided and in turn input into the Error Current Amplifier U10a.

## **CURRENT DETECTOR (R58) AND VOLTAGE DIVIDER (VR4 AND R56)**

Stable DC power output from Q13, Q14, and Q16 is led to the Power ON/OFF [K102 (2/2)] Switch via R58. The electric current input into R58 becomes output as voltage. This voltage input through VR4 and R56 becomes potential divided and in turn input into the Error Current Amplifier U11a.

## **POWER ON/OFF [K102 (1/2) AND K102 (2/2)] SWITCHES AND POWER ON/OFF DRIVE**

Each ± DC power voltage, output from R57 and R58, passes through the Power ON/OFF Switch and in turn output from the Power Source ± Output Terminal. K102 (1/2) outputs positive power while K102 (2/2) outputs negative power. K102(1/2) and K102(2/2) each use two units of relays and the ON/OFF of ± the output is done simultaneously. K102 is controlled by the Power Output ON/OFF Drive (Q101). K102 is ON when Q101 is ON and power is output. When Q101 is OFF, K102 is OFF and no power is output.

## **POWER OUTPUT DETECTION SWITCHES [K101 (1/2 AND 2/2)]**

## **POWER OUTPUT DETECTION DRIVE (Q103), AND SIGNAL DELAY (U102, D110, R127, AND C12)**

For power output adjustment, positive voltage is input into K101 (1/2) and negative voltage is input into K101 (2/2). Output is made to each corresponding voltage divider. Both K101 (1/2) and K101 (2/2) constitute transfer relays and each one side is connected to the output side of K102 while each other side is connected to the opposite side, i.e. opposite the output side of K102. Both K101 (1/2) and K101 (2/2) consist of 2 relay units and adjustment of the power output detection location is done simultaneously. When power is output through the main power source, potential detection is made on the sides of K101 (1/2) and K101 (2/2) which are on the output sides of K102. When there is no power output, power detection is made on the sides which are opposite the K102 output. K101 is controlled by the Power Output Detection Drive (Q101). When Q103 is ON, both K101 (1/2) and (2/2) become connected to each output side. When Q103 is OFF, the same become connected to the side opposite the output side.

# CIRCUIT DESCRIPTION

Q103 is controlled by the signals from the Signal Delay (U102, D110, R124, and C12). The signals which turn Q101 to ON/OFF are buffered and sent as signals which turn Q103 to ON/OFF. Signals sent to Q103, versus those sent to Q101 ON/OFF. Signals sent to Q103, versus those sent to Q101, become delayed when Q103 is ON.

## VOLTAGE DIVIDERS (R35, R37)

The electrical potentials output from K101(1/2) and 101(2/2) are divided by voltage dividers R35 and R37. The divided potentials are then input into the reference voltage selector U8 (Y).

## VOLTAGE DIVIDERS (R28)

R28 is the Complex resistor of 2K and 10K (PWR36-1 is 1K and 10K).

The electrical potentials of K101 (1/2) are output to the 10K resistor, while the electrical potentials of reference voltage generator V (U10b, 15, R51, C19, 30) are output to the 2K (PWR36-1 is 1K) resistor.

Furthermore, the electrical potentials of COM of the 2K and 10K (PWR36-1 is 1K and 10K) resistors are output to the error voltage amplifier (U12b).

## VOLTAGE DIVIDERS (R30)

R30 is the Complex resistor of 2K and 10K (PWR36-1 is 1K and 10K).

The electrical potentials of K101 (2/2) are output to the 10K resistor, while the electrical potentials of reference voltage generator V (U11b, 16, R53, C21, 29) are output to the 2K (PWR36-1 is 1K) resistor.

Furthermore, the electrical potentials of COM of the 2K and 10K (PWR36-1 is 1K and 10K) resistors are output to the error voltage amplifier (U12a).

## ERROR CURRENT AMPLIFIER (U10a)

The electrical potentials output from the Voltage Dividers (VR3 and R55) and those output from Reference Voltage Generator A (R52 and C20) are compared and their errors amplified. They are then input into the signal Selectors (D8 and D9).

## ERROR CURRENT AMPLIFIER (U11a)

The electrical potentials output from the Voltage Dividers (VR4 and R56) and those output from the Reference Voltage Generator A (R54 and C22) are compared and their errors amplified. They are then input into Signal Selectors (D10 and D11).

## ERROR VOLTAGE AMPLIFIER (U12b, R28)

The electrical potentials output from the Voltage Dividers (R28) and those output from Reference Voltage Generator V (U10 b) are compared and their errors amplified. They are then input into Signal Selectors (D8 and D9).

## ERROR VOLTAGE AMPLIFIER (U13a, R30)

The electrical potentials output from the Voltage Dividers (R30) and those output from Reference Voltage Generator A (U11 b) are compared and their errors amplified. They are then input into Signal Selectors (D10 and D11).

## SIGNAL SELECTORS (D8 AND D9) AND SIGNAL AMPLIFIERS (Q3 AND R45)

D8 and D9 constitute cathode commons. Signals, either output from U10a or U12b, are selected depending on their potential condition and in turn input into signal amplifiers (Q3 and R45). Q3 versus Q11, Q12, and Q15 are Darlington-connected in two layers.

## SIGNAL SELECTORS (D10 AND D11) AND SIGNAL AMPLIFIERS (Q4 AND R46)

D10 and D11 constitute encode commons. Signals, either output from U11a or U13a, are selected depending on their potential condition and in turn input into signal amplifiers (Q4 and R46). Q4 versus Q13, Q14, and Q16 are Darlington-connected in two layers.

## COMPARISON VOLTAGE GENERATORS (R39 - R41)

The reference voltage is generated from  $\pm 12$  V for establishing whether the main power source  $\pm$  power output is CV or CC. Potentials for positive power output are negative and are input into Comparator (U12a), While those for the negative power output are positive and are input into Comparator (U13b).

## COMPARATORS (U12a AND U13b)

A comparison is made between signals from the Error Current Amplifiers and the Comparison Voltage Generator to establish whether the main power source  $\pm$  power output is CV or CC. The condition of the power output is determined and the corresponding signal is input into the CPU.

## REFERENCE VOLTAGE GENERATOR V (U10b, U15, R51, C19, AND C30)

The reference voltage for the negative power output is generated by U16, R53, C21, and C29, and led through the buffer constituting U11 b, and output as the reference voltage. The voltage is normally a positive potential.

## REFERENCE VOLTAGE GENERATOR V (U11b, U16, R53, C21, AND C29)

The reference voltage for the positive power output is generated by U16, R53, C21, and C29, and led through the buffer constituting U11 b, and output as the reference voltage. The voltage is normally a positive potential.

# CIRCUIT DESCRIPTION

## REFERENCE VOLTAGE GENERATOR A (R52 AND C20)

The reference voltage for the positive output current is generated by R52 and C20. The voltage is normally a negative potential.

## REFERENCE VOLTAGE GENERATOR A (R54 AND C22)

The reference voltage for the negative output current is generated by R54 and C22. The voltage is normally a positive potential.

## +V TIMING (U17b) AND -V TIMING (U17c) GENERATORS

These constitute 3 input AND circuits. Each U15 and U16 functions in a conducting condition in case the positive/negative voltage in Reference Voltage Generator V is reset. With the exception of the above case, a non-conducting condition is maintained and the positive/negative voltage generating capacity of Reference Voltage Generator V is increased.

## REFERENCE VOLTAGE SELECTOR [U8 (Y)]

The reference voltage of each positive and negative voltage and 1 potential, out of the 4 current potentials, are selected and output into the following Reference Voltage Selectors. This selector, controlled by 3 digital signals (D17, D19, and D20), becomes non-conductive when selection is being carried out.

D17	D19	D20	Conductivity & selected potential
H	—	—	Non-conductive
L	L	L	Positive reference voltage value
L	H	L	Positive reference current value
L	L	H	Negative reference voltage value
L	H	H	Negative reference voltage value

## REFERENCE VOLTAGE SELECTOR [U7 (Z)]

Either the potential selected by [U8 (Y)] or the COM potential is selected and output to the Comparator. This selector is controlled by 1 digital signal (D16).

D16	Selected potential
L	[U8 (Y)] potential
H	COM potential

## ± REFERENCE VOLTAGE GENERATOR DAC (U6, U9, D7, R19 - R22, AND R69 - R71)

All reference voltages for the power source are generated here. U6 constitutes a 12 bit current adding type DAC. Current - to - voltage conversion is carried out in U9a and U19b, while negative potentials are generated in U9b. The digital signals used in DAC are D1 - D12. This DAC, however, can be used as a 14 bit DAC by simply adding 2 bits, digital signals D23 - D24 and through R69 - R71, on the LSB side.

## ± REFERENCE VOLTAGE GENERATOR DAC (U6, U9, D7, R19 - R22, AND R69 - R71)

All reference voltages for the power source are generated here. U6 constitutes a 12 bit current adding type DAC. Current - to - voltage conversion is carried out in U9a and U19b, while negative potentials are generated in U9b. The digital signals used in DAC are D1 - D12. This DAC, however, can be used as a 14 bit DAC by simply adding 2 bits, digital signals D23 - D21 and through R69 - R71, on the LSB side. The reference voltage for AMP U9a and U9b, used for ± voltage - voltage conversion, becomes generated by D7 and in R19 - R22.

Input digital signal	000H	3FFFH
Generated + Voltage TYP value	- 186 mV	+ 3.910V
Generated - Voltage TYP value	+ 186 mV	- 3.920V

## ± REFERENCE VOLTAGE SWITCH [U7 (X)]

Either the ± reference voltage output from U9a or that output from U9b is selected and input into the following Reference Voltage Switch [U7 (X)].

This switch is controlled by 1 digital signal (D14).

D14	Selected potential
L	Positive reference voltage
H	Negative reference voltage

## REFERENCE VOLTAGE SWITCH [U7 (Y)]

A signal from [U7 (Y)] is input to either the comparator or the next Reference Voltage Switch [U8 (X)] depending on the selection made.

This switch is controlled by 1 digital signal (D15).

D15	Where signal is sent
L	Comparator
H	U8 (X)

## REFERENCE VOLTAGE SWITCH [U8 (X)]

A signal from [U7 (Y)] is input to either to the four ± Reference Voltage Generators V or to Reference Voltage Generator A.

The signal that controls this switch is the same signal that controls the Reference Voltage Selector [U8 (Y)].

D17	D19	D20	Conducting condition & where signal is sent
H	—	—	Non-conducting condition
L	L	L	Positive Reference Voltage Generator V
L	H	L	Positive Reference Voltage Generator A
L	L	H	Negative Reference Voltage Generator V
L	H	H	Negative Reference Voltage Generator A

# CIRCUIT DESCRIPTION

## COMPARATOR (U14)

A comparison is made on the potentials of signals sent from [U7 (Y)] and [U7 (Z)] . Data decided from the comparison is then sent to the CPU via the Signal Converter. Overall speaking, data is output following successive comparison.

Contents of decided data	Signal from [U7 (Y)]	Signal from [U7 (Z)]
Detection of positive reference voltage 0V data	Positive reference voltage	COM
Detection of negative reference voltage 0V data	Negative reference voltage	COM
Detection of positive output voltage values	Positive reference voltage	Voltage Divider (R35)
Detection of negative output voltage values	Negative reference voltage	Voltage Divider (R37)
	Negative reference voltage	Voltage Divider (VR3 and R55)
	Positive reference voltage	Voltage Divider (VR4 and R56)

In order to minimize offset error in U14a, U14b is used as a buffer and offset error is overall canceled in U4.

## SIGNAL CONVERTER (U17a, D18, R59 - R63)

The  $\pm 12$  V signals sent from U14 are converted to  $\pm 5$  V signals in D18 and R59 - R60. These signals get a 0.25 V hysteresis, with 2.5 V as the center, by U17a, R61, and R62. They are then sent to the CPU.

## DATA LATCH (U3 - U5)

The 24 bit data sent to the serial from the CPU are serial parallel converted and output as 24 bit data. The following 3 type of data (D13, D21, and D22) have not been explained so far so please take note.

### D13:

This data becomes "H" only when a reset is made on voltage generated by  $\pm$ Reference Voltage Generators.

### D21:

This data is used for controlling the Positive AC Power Drive.

This data becomes "H" when the positive output voltage is above 10.40 V. (PWR 18-2)

This data becomes "L" when the positive output voltage is below 10.40 V. (PWR 18-2)

This data becomes "H" when the positive output voltage is above 20.34 V. (PWR 36-1)

This data becomes "L" when the positive output voltage is below 20.34 V. (PWR 36-1)

### D22:

This data is used for controlling the Negative AC Power Drive.

This data becomes "H" when the negative output voltage is below -10.40 V. (PWR 18-2)

This data becomes "L" when the negative output voltage is above -10.40 V. (PWR 18-2)

This data becomes "H" when the negative output voltage is below -20.34 V. (PWR 36-1)

This data becomes "L" when the negative output voltage is above -20.34 V. (PWR 36-1)

The above data get a  $|1.0|$  V hysteresis, with  $|10.40|$  V as the center, at PWR 18-2. In case of PWR 36-1, they get a  $|1.0|$  V hysteresis with  $|20.34|$  V as the center.

## ISOLATOR AND +5 V GENERATOR

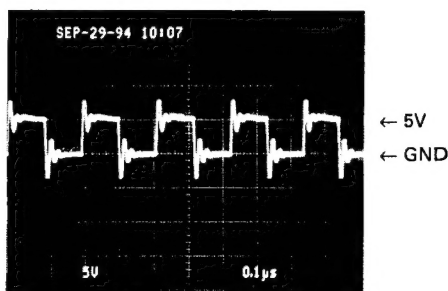
The CPU and the AMP are electrically isolated and signals between them are transmitted using photo couplers in U103 and U105.

The power source on the CPU side is +5V generated in D101, C101, and U101.

## NOISE SUPPRESSOR

In an effort to prevent noise, the CPU and Panel are equipped inside with a shielded case. There is some noise, however, that passes through the line of signal transmission

## CPU



U4 - 64 Waveform, CPU Clock Waveform

By attaching X'tal oscillator X1, C3 and C4 to pins 2 and 3 of U4, U4 can be operated at half the frequency.



# CIRCUIT DESCRIPTION

## KEYBOARD INPUT, ROTARY ENCODER INPUT, INPUT PORT, AND INTERRUPT

When any of the keys (S51 - S63) are, pressed, the output of U55 becomes "L" and the CPU is interrupted. The pressed key is decided by signals (2 lines) from Output Port U53 and from Input Port U54. When the rotary encoder is operated, the collector potential of either Q62 or Q63 becomes "L", i.e. passing through the sequence U57e → U57f → U56, and this potential interrupts the CPU. The Rotary Encoder counts within a given time pass through U57a and U57b, and is input into the CPU via Input Port U7. As for the up/down decision of the encoder, data sent to the CPU via Input Port U7 is decided. This is because the  $\bar{Q}$  output of U56a and U56b falls to "L", when data from the encoder first interrupts the CPU, and this state is maintained. Besides data from the keyboard or the rotary encoder, 3 types of data from the AMP and isolator are input into the Input Port U7 and U10. These data are different from those for the previously mentioned interrupt input. They are periodically read out by the CPU within the program loop, reaching the CPU via the Input Port U7 and U10.

Details of the said data are as a following:

- (1) Comparative U14 data (Successive comparison data)
- (2) Positive output data (CC state at "L")
- (3) Negative output data (CC state at "L")

## OUTPUT PORT

- The 2 pieces of data at Output Port U53 are normally "H". As previously mentioned, pressing any key (S51 - S63) turns either of the above data to "L" while the other remains "H". After data of the opposite nature is output, the key input becomes a decided.

- 4 pieces of data at Output Port U53 are used as control signals for the Display Drive.
- 3 pieces of data are sent to the AMP digital data generator from Output Port U53 via the Isolator.

The above data are as the following:

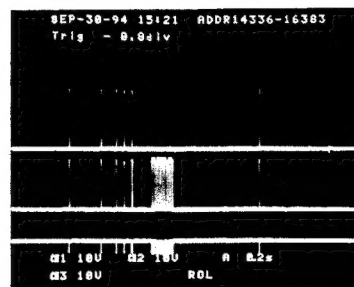
- (1) 24 bit serial data
- (2) 24 bit serial data shift clock data
- (3) 24 bit serial data latch clock data

They are then sent to the digital data generator via the isolator. This action also compensates for any lag in the response time of the isolator's photo coupler.

## DISPLAY DRIVE AND DISPLAY

Both U51 and U52 are ICs for dynamic blinking lights. Transmitters (R83 and C60, R84 and C61, respectively) are equipped. The display is controlled by the previously mentioned 4 pieces of data from U53.

### Buffer Unit (X81-2890-00)

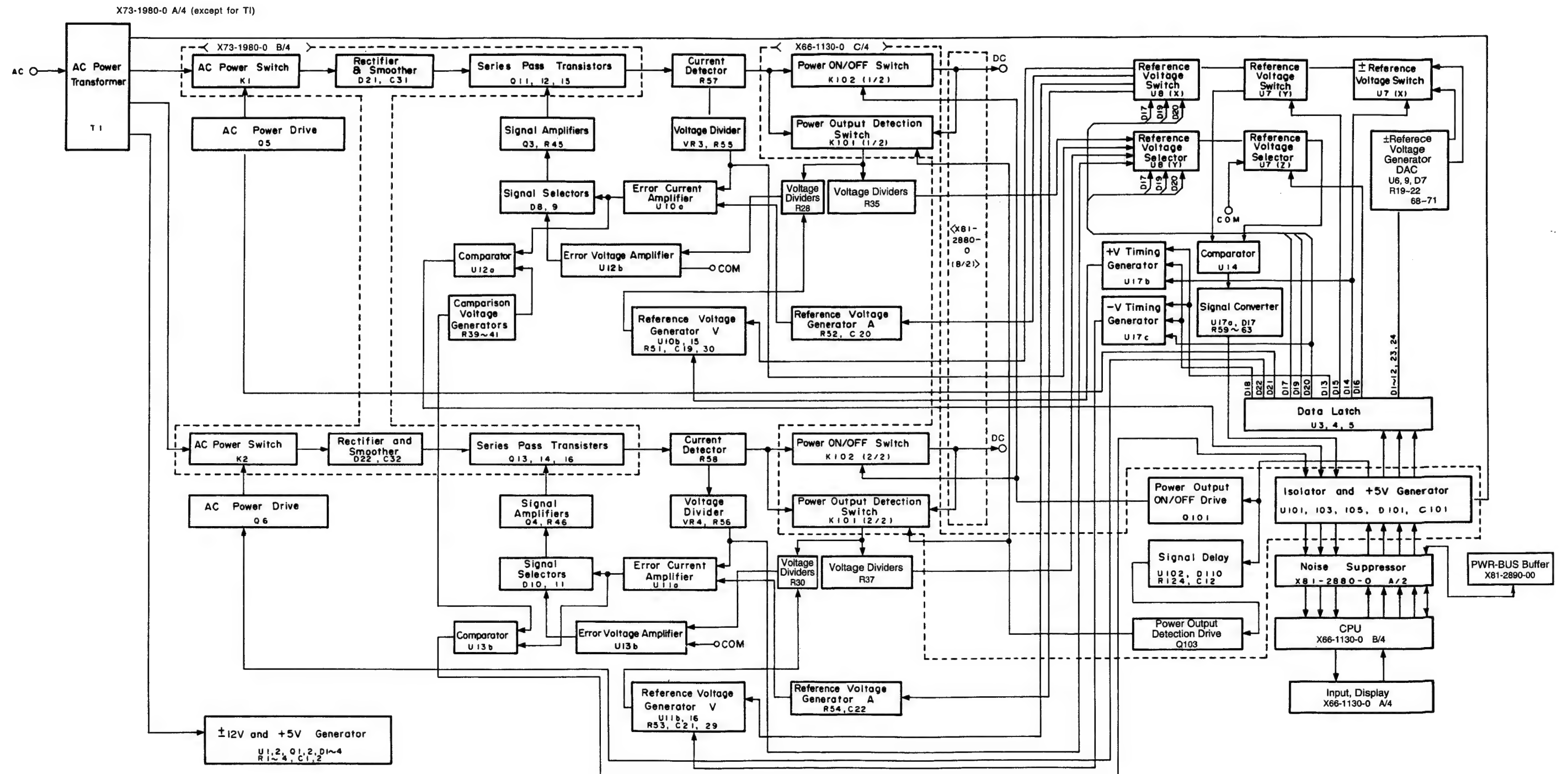


Waveforms at various points when the "ST" command is sent from the PC

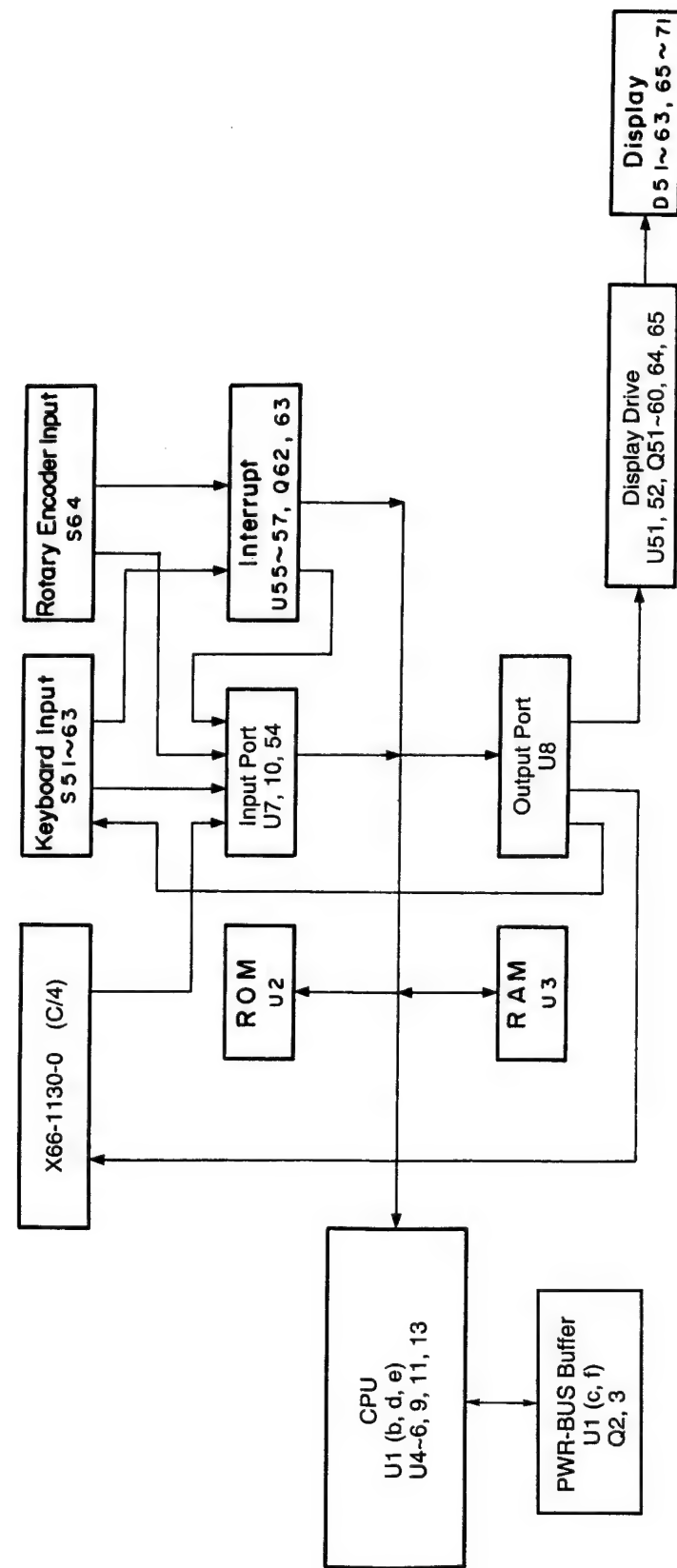
This unit converts the RS-232C signal level into the PWR-BUS signal level. The level of the RS-232C signal input through pin 5 of P2-IN is converted by U1 and Q1 into the PWR-BUS signal level, and this signal is sent inside the set through pin 5 of P1.

The PWR-BUS signal sent from inside the set is sent to U1 through pin 5 of P1, its level is converted by U1 into the RS-232C signal level, and this signal is output externally through pin 2 of P2-IN. At the same time, the PWR-BUS signal is also output externally through pin 3 of P2-IN and pin 3 of P2-OUT.

# BLOCK DIAGRAM



BLOCK DIAGRAM



ADJUSTMENT

To obtain the best performance, periodically calibrate the unit. Sometimes, only one mode need be calibrated, while at other times, all modes should be calibrated. When one mode is calibrated, it must be noted that the other modes may be affected. When calibrating all modes, perform the calibration in the specified sequence.

The following calibration required an accurate measuring instrument and an insulated adjusting flat blade screwdriver. If they are not available, contact your dealer. For optimum adjustment, turn the power on and warm up the scope sufficiently (more than 30 minutes) before starting.

Before calibrating the unit, check the power supply voltage.

TEST EQUIPMENT REQUIRED

The following instrument or their equivalent should be used for making adjustment.

Multimeter	45	FLUKE
Oscilloscope	CS-5025	KENWOOD

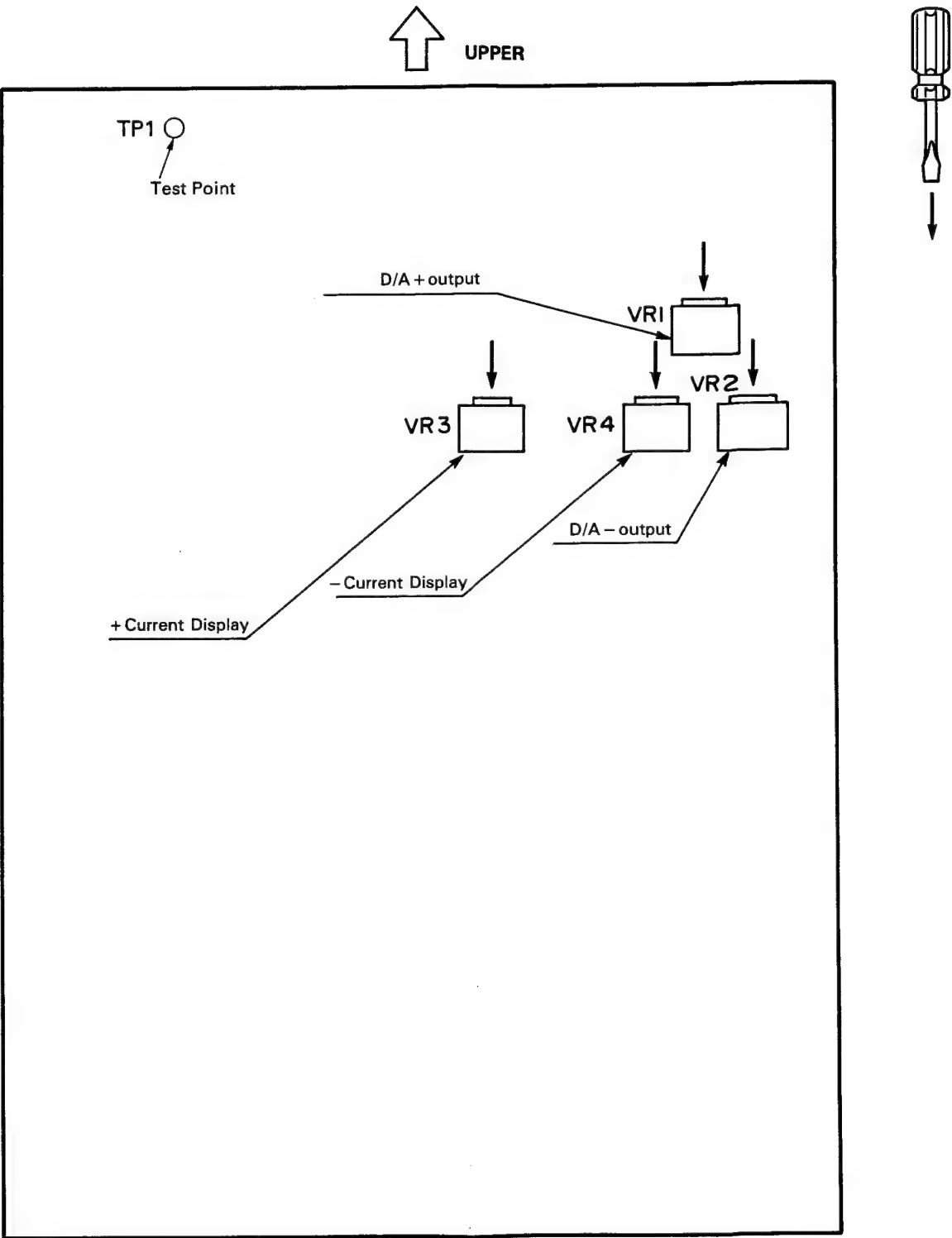


ADJUSTMENT

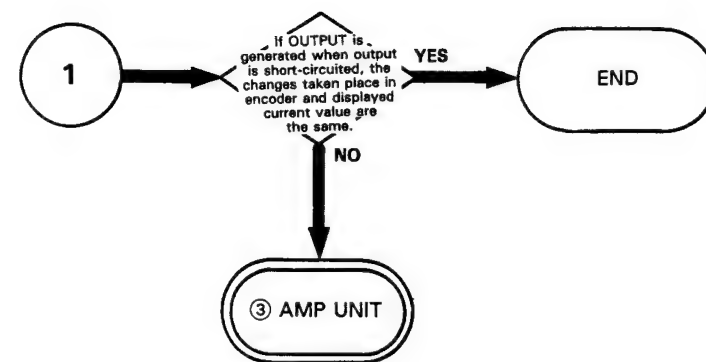
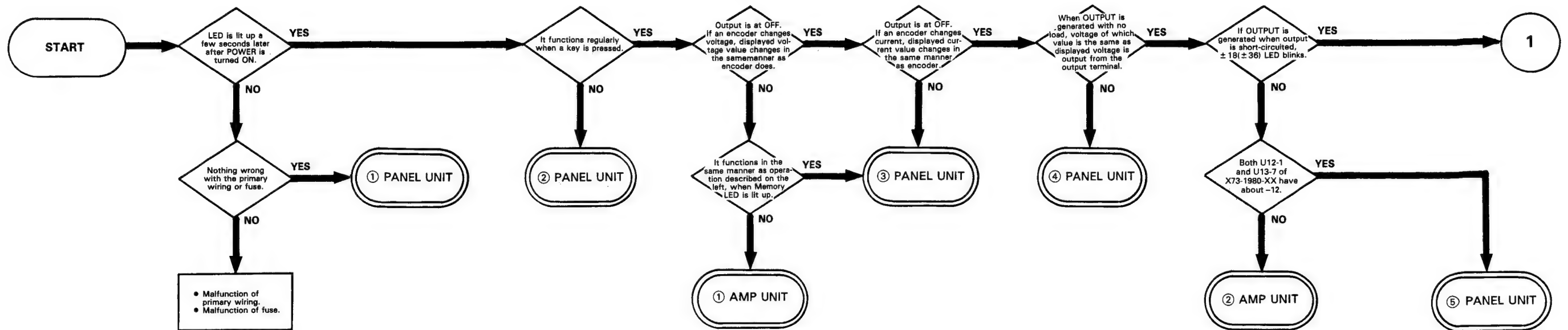
Note: The values inside ( ) are those with the PWR36-1.

Item	Adjustment VR	Procedure
D/A + Output	VR1	<div>1. Connect the multimeter as follows: Multimeter PWR + to X73-1980 TP COM to COM terminal on the panel At this point, set the multimeter to the voltage measurement mode. 2. Set the PW to the voltage adjustment mode. Turn the power switch ON pressing the KEYLOCK switch. Set the KEYLOCK switch free when the LEDs go on. At this point, all the 7-segment LEDs display "8". 3. Press the PRESET1 and observe the multimeter. Assume that the value at this point is P. 4. Press the PRESET2. Then adjust the VR1 so that the multimeter indicates <math>(P + 4.096) \text{ V}</math>. <math>\pm 2\text{mV}</math></div>
D/A - Output	VR2	<div>1. Press the PRESET3 and observe the multimeter. Assume that the value at this point is N. 2. Press the VARIABLE. Then adjust the VR2 so that the multimeter indicates <math>(N + 4.096) \text{ V}</math>. <math>\pm 2\text{mV}</math>. 3. Cancel the voltage adjustment mode by pressing the V switch. (Cancellation will take about 10 seconds.)</div>
+ Current Display	VR3	<div>1. Connect the multimeter as follows: Multimeter PWR + to + 18 V (+ 36 V) terminal on the panel COM to COM terminal on the panel At this point, set the multimeter to the current measurement mode. 2. Turn the OUTPUT switch ON. Then adjust the multimeter by turning the rotary knob so that it indicates 2.00 A (1.00 A). At this point, make sure that the + 18 V (+ 36 V) LED blinks and the unit maintains a constant current. 3. Adjust the VR3 so that the multimeter indicates 2.00 A (1.00 A).</div>
- Current Display	VR4	<div>1. Connect the multimeter as follows: Multimeter PWR + to - 18 V (- 36 V) terminal on the panel COM to COM terminal on the panel At this point, set the multimeter to the current measurement mode. 2. Display - 18 V (- 36 V) on the 7-segment LED by pressing the - 18 V (- 36 V) switch. 3. Turn the OUTPUT switch ON. Then adjust the multimeter by turning the rotary knob so that it indicates - 2.00 A (- 1.00 A). At this point, make sure that the - 18 V (- 36 V) LED blinks and the unit maintains a constant current. 4. Adjust the VR4 so that the multimeter indicates - 2.00 A (- 1.00 A).</div>

ADJUSTMENT

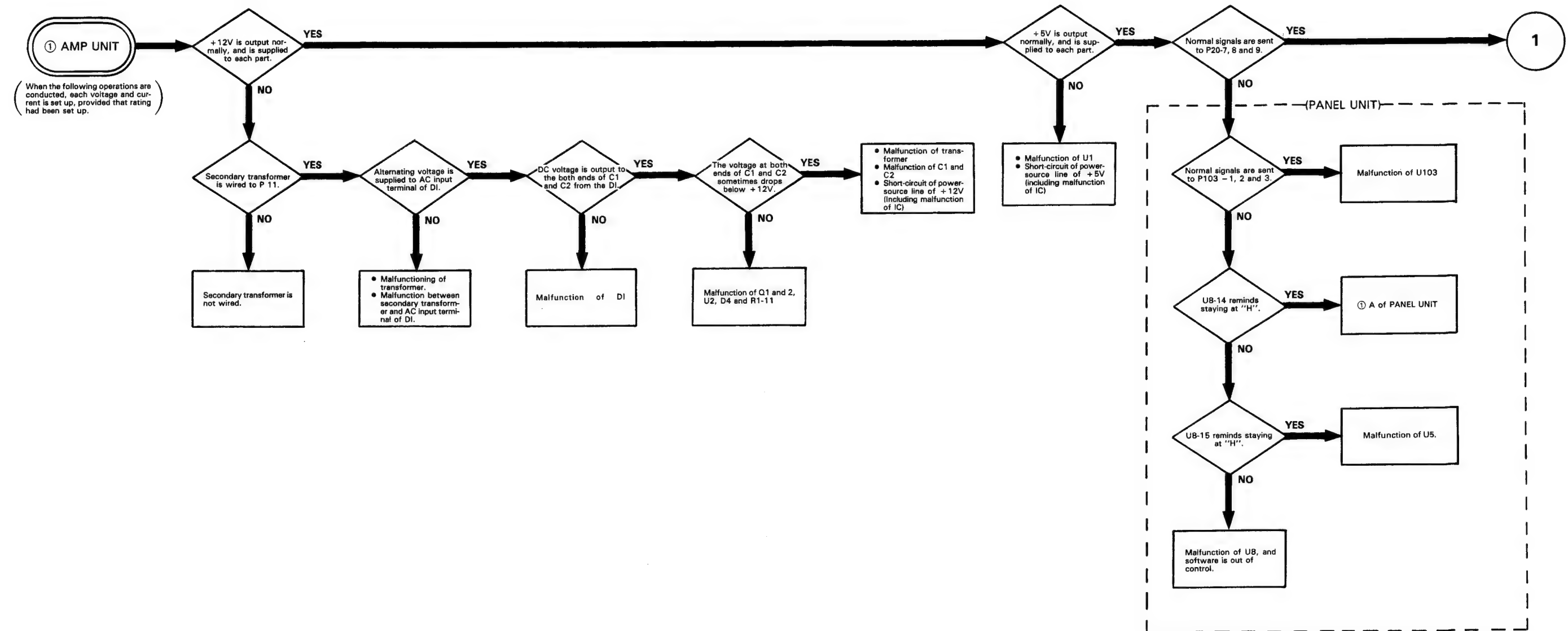


# TROUBLESHOOTING

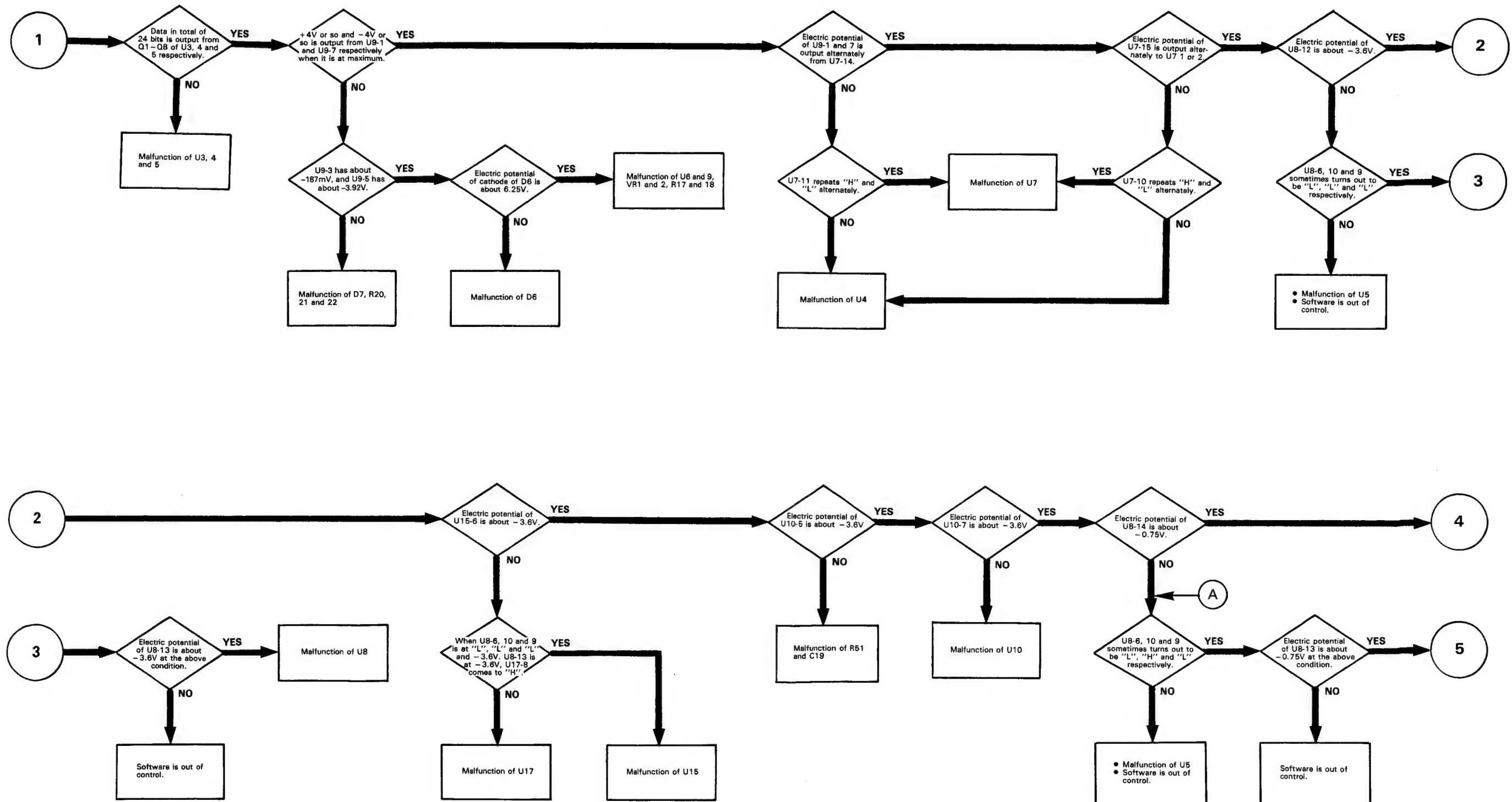


## TROUBLESHOOTING

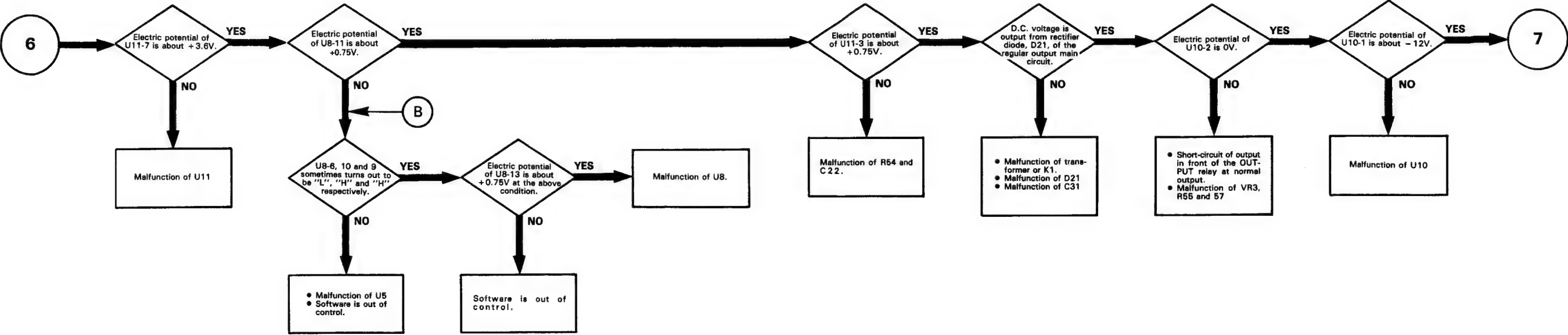
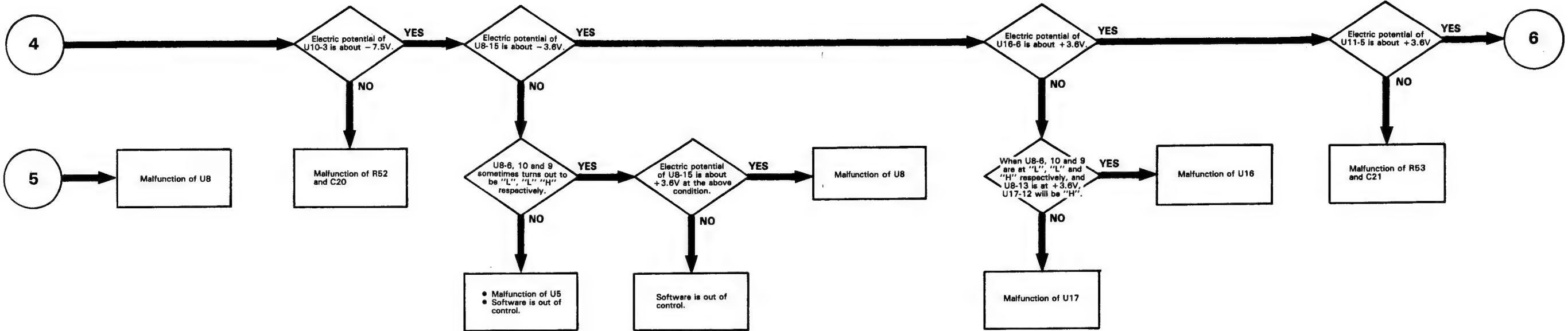
**Symptom:** When the voltage is varied with the encoder while the OUTPUT is OFF and MEMORY LED is not lit, the indicated voltage does not vary in accordance with the encoder operation.



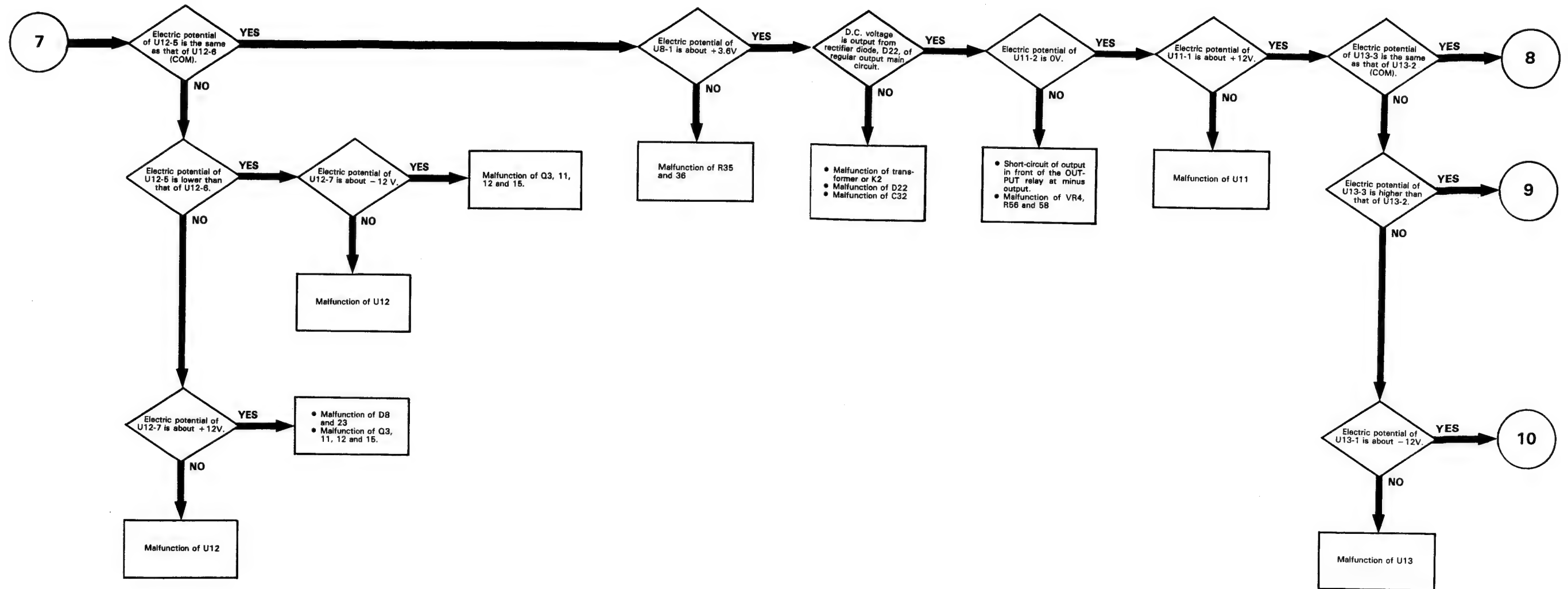
# TROUBLESHOOTING



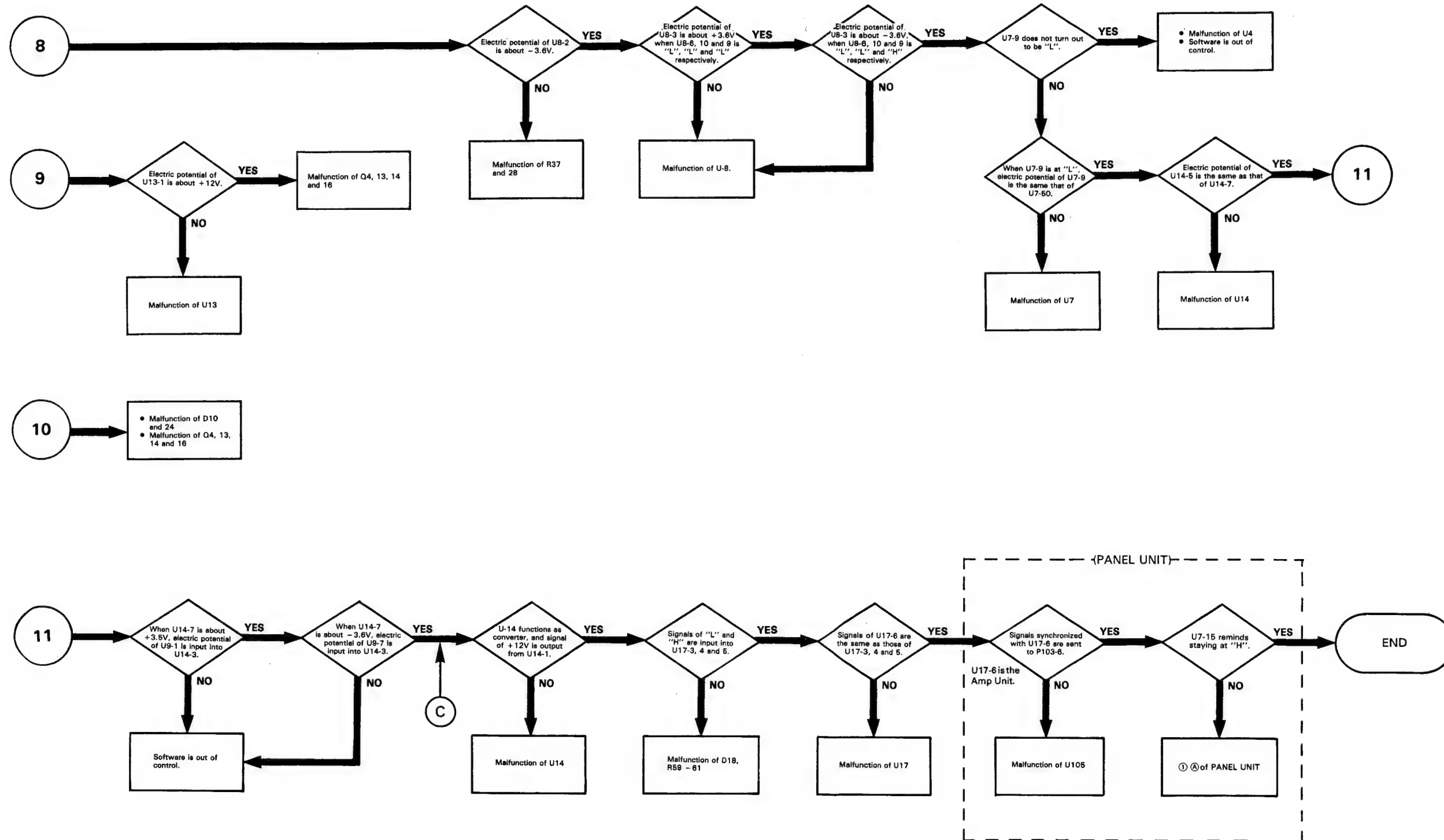
TROUBLESHOOTING



# TROUBLESHOOTING

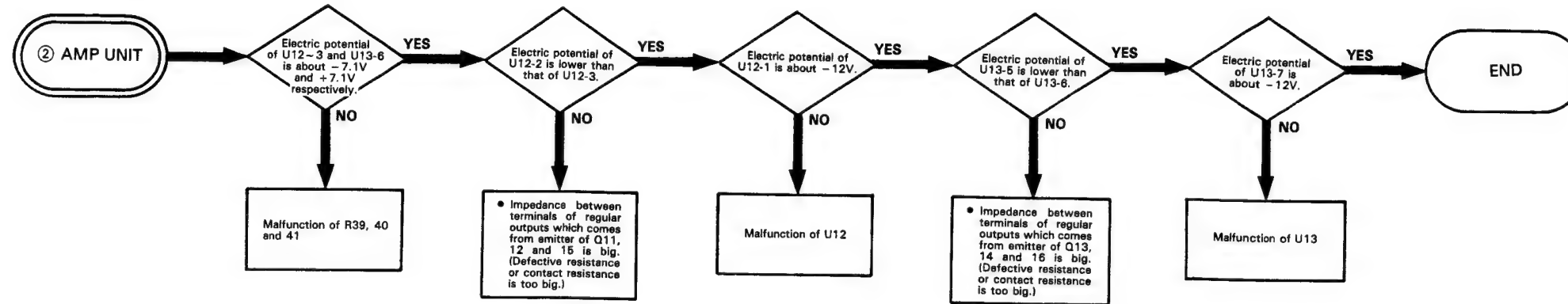


# TROUBLESHOOTING

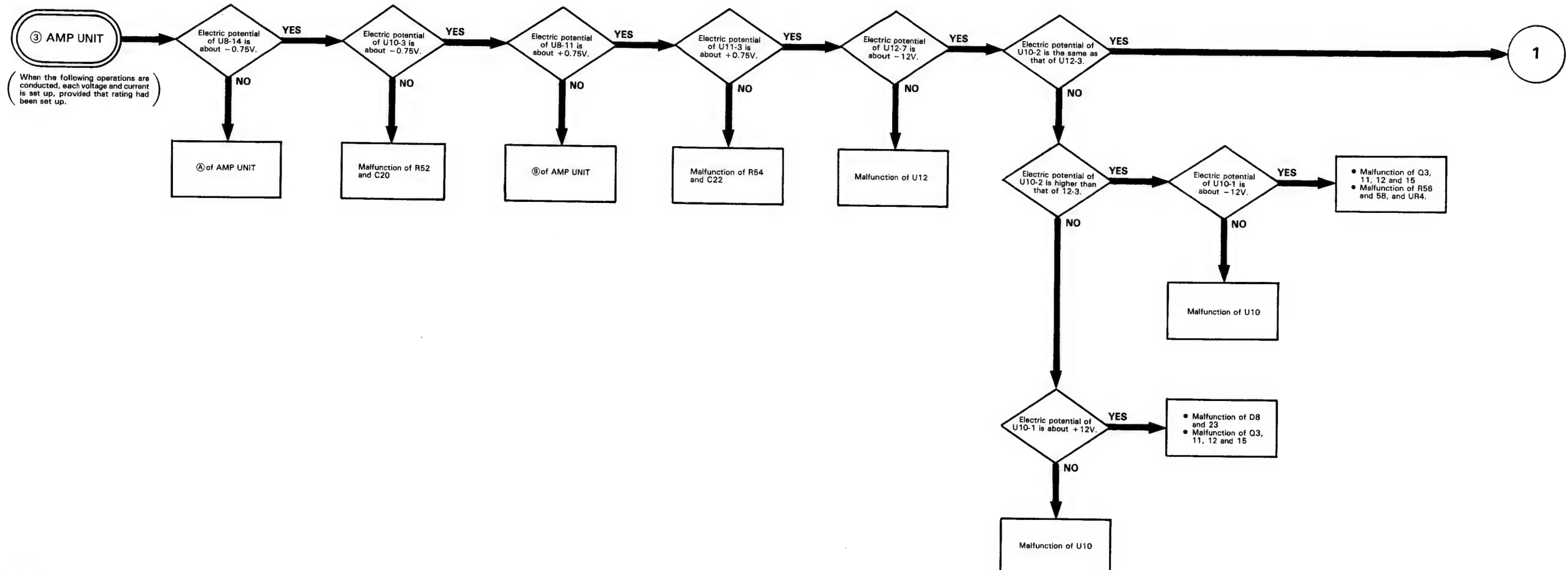


# TROUBLESHOOTING

Symptom: When both outputs are used in CC state, the  $\pm 18$  ( $\pm 36$ ) LEDs do not blink.

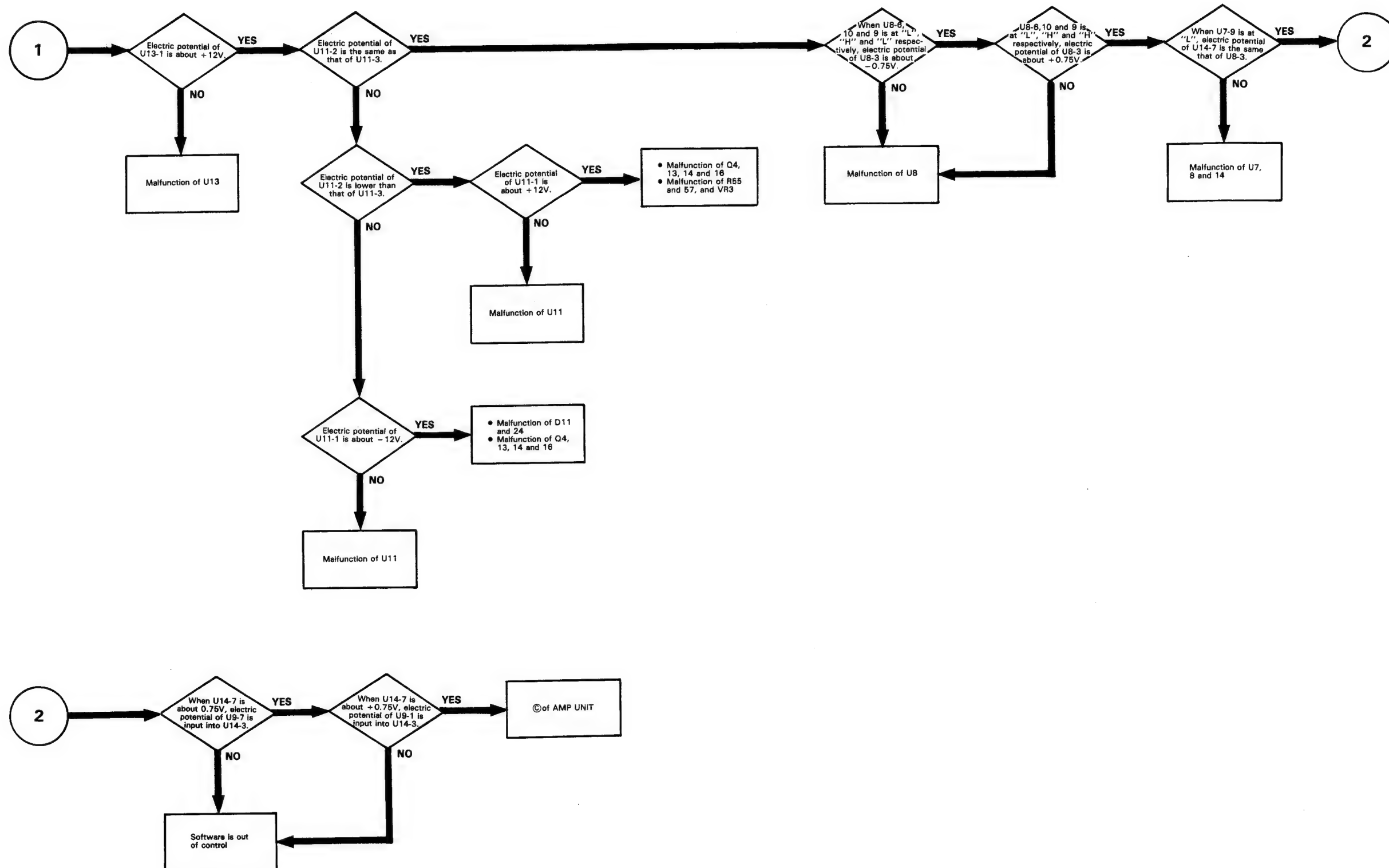


Symptom: When the OUTPUT is switched ON by shorting the output, the indicated current does not vary in accordance with the encoder operation.



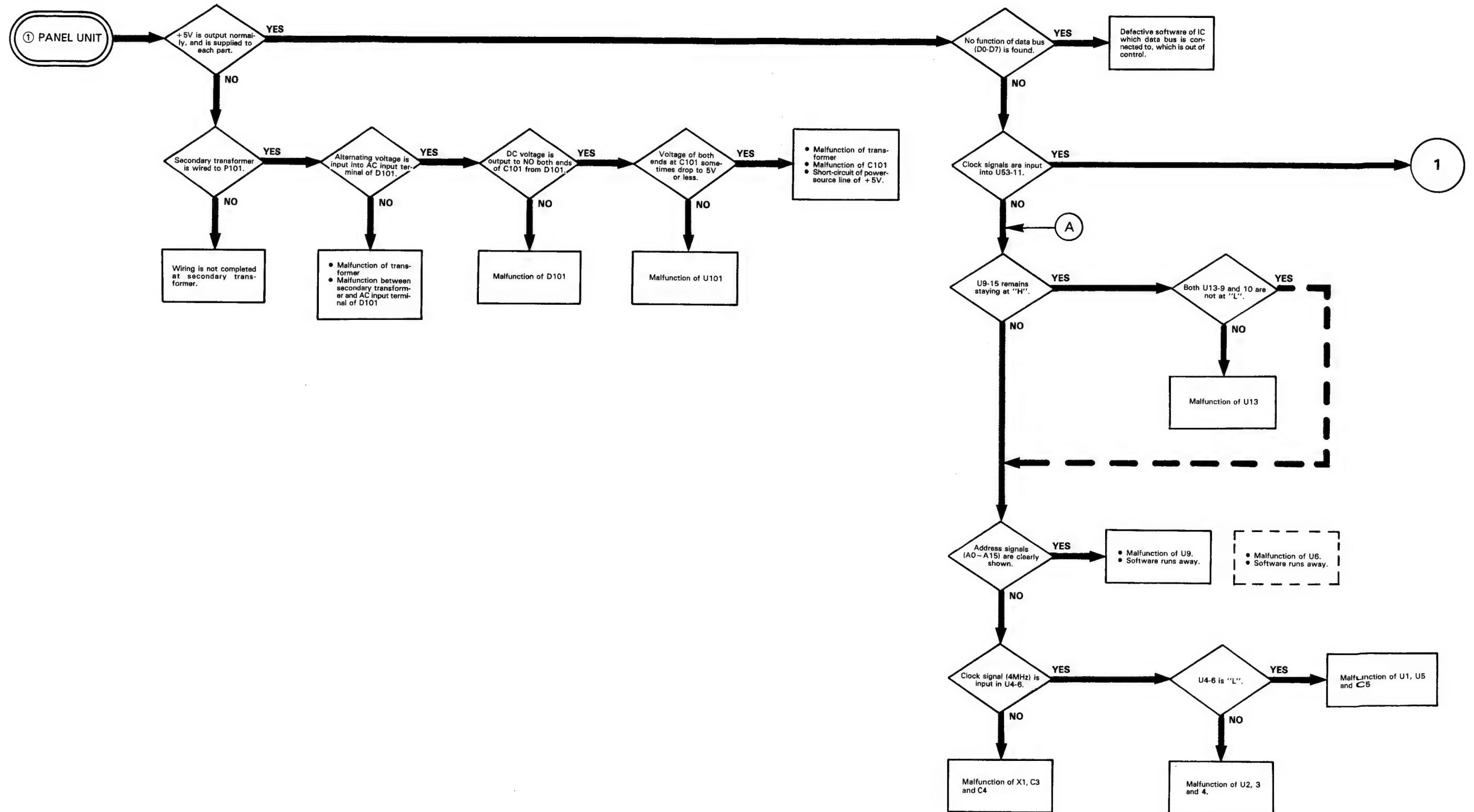


# TROUBLESHOOTING

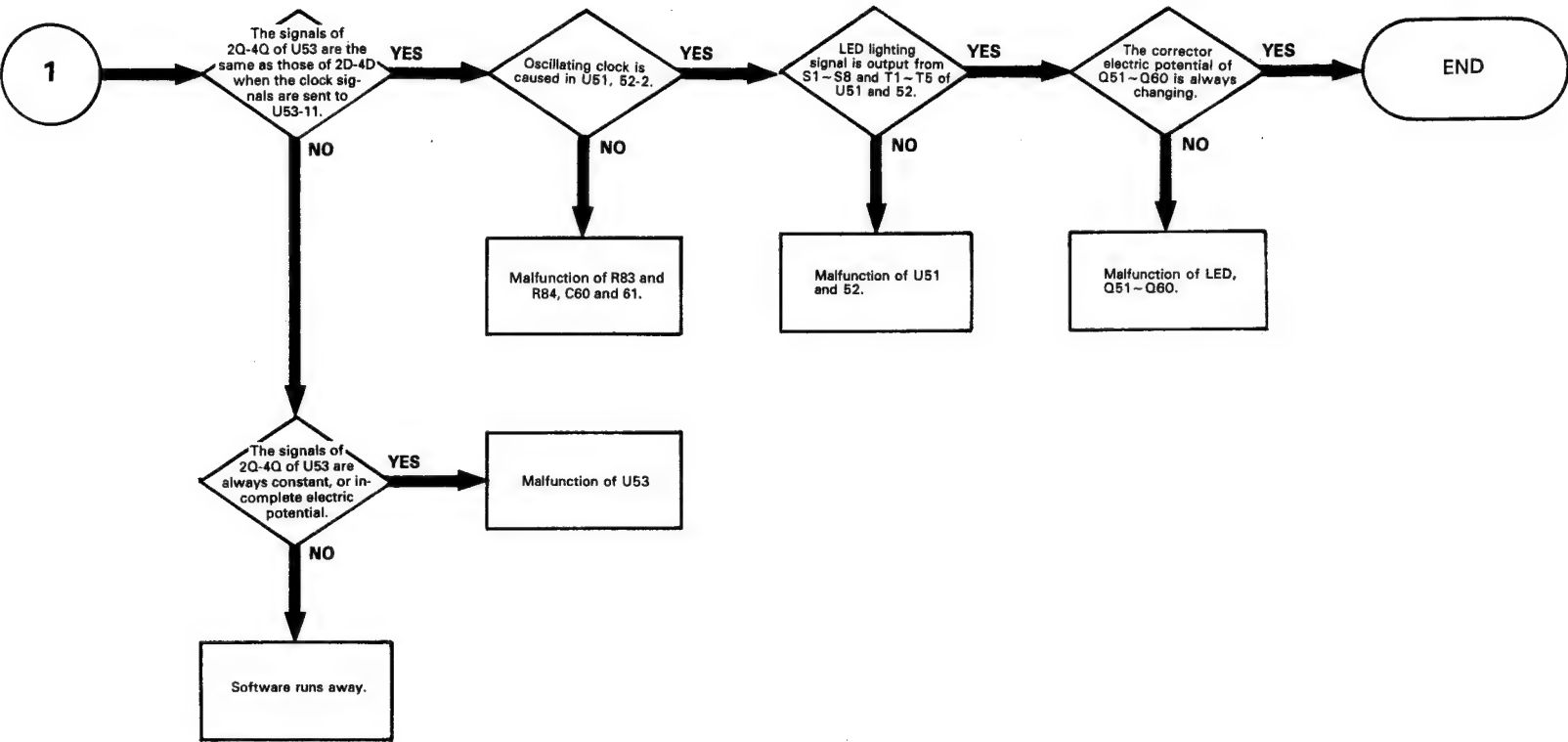


# TROUBLESHOOTING

Symptom: The LEDs do not light.

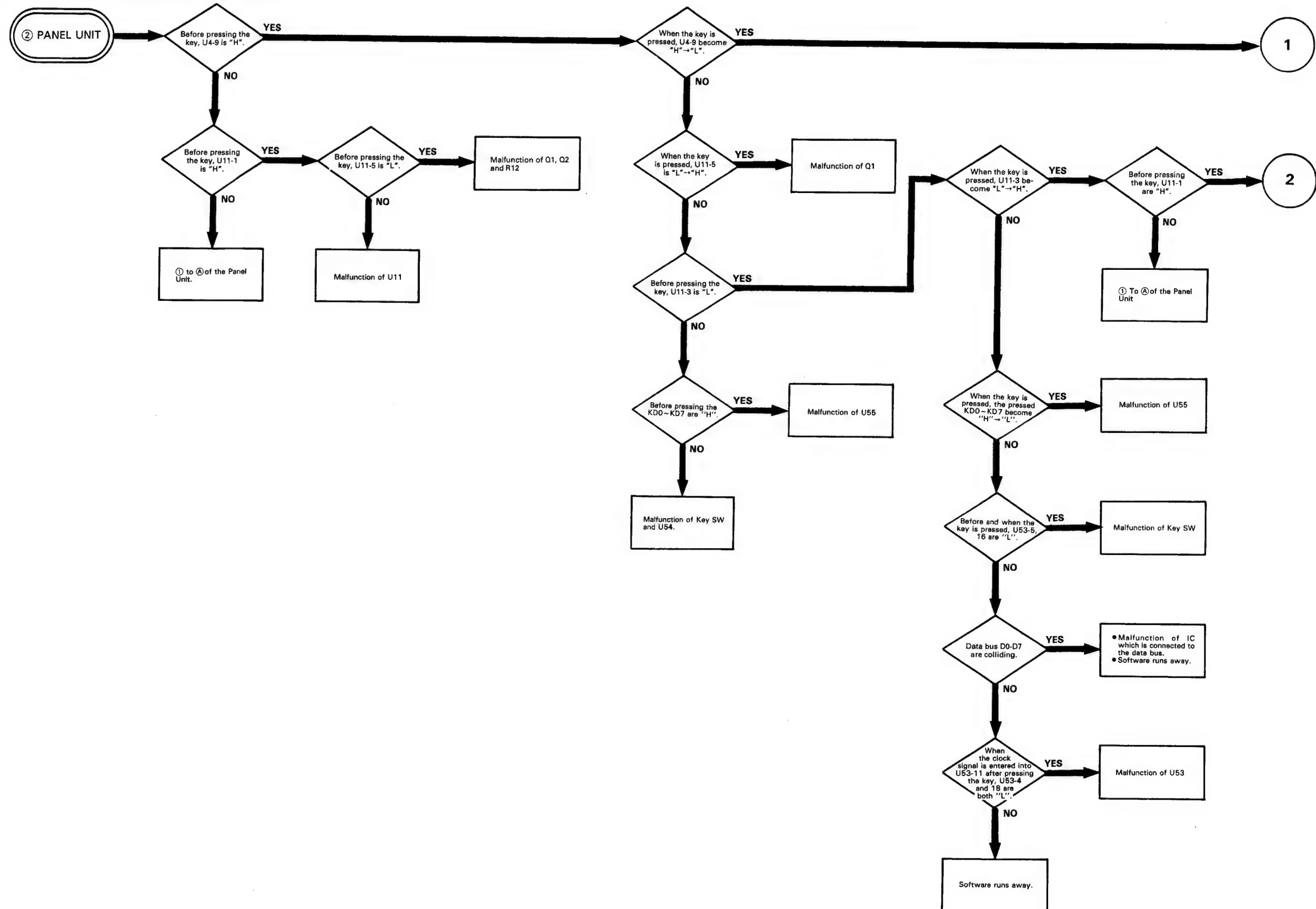


TROUBLESHOOTING

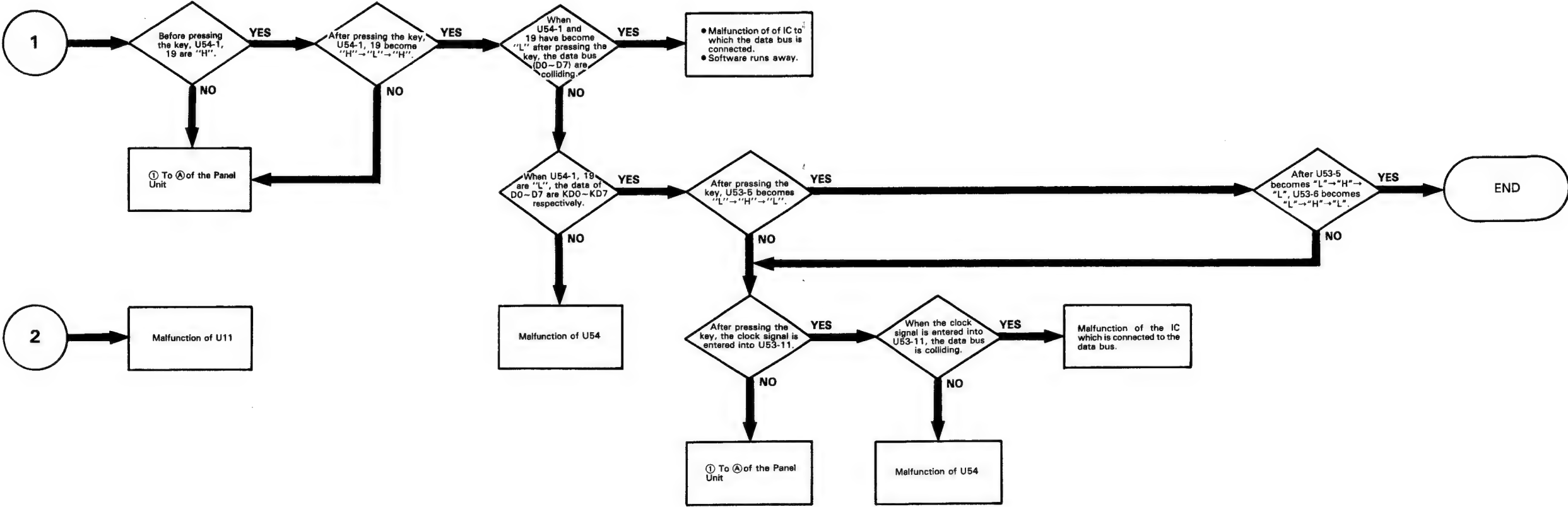


# TROUBLESHOOTING

Symptom: The operation requested by pressing a key does not occur.

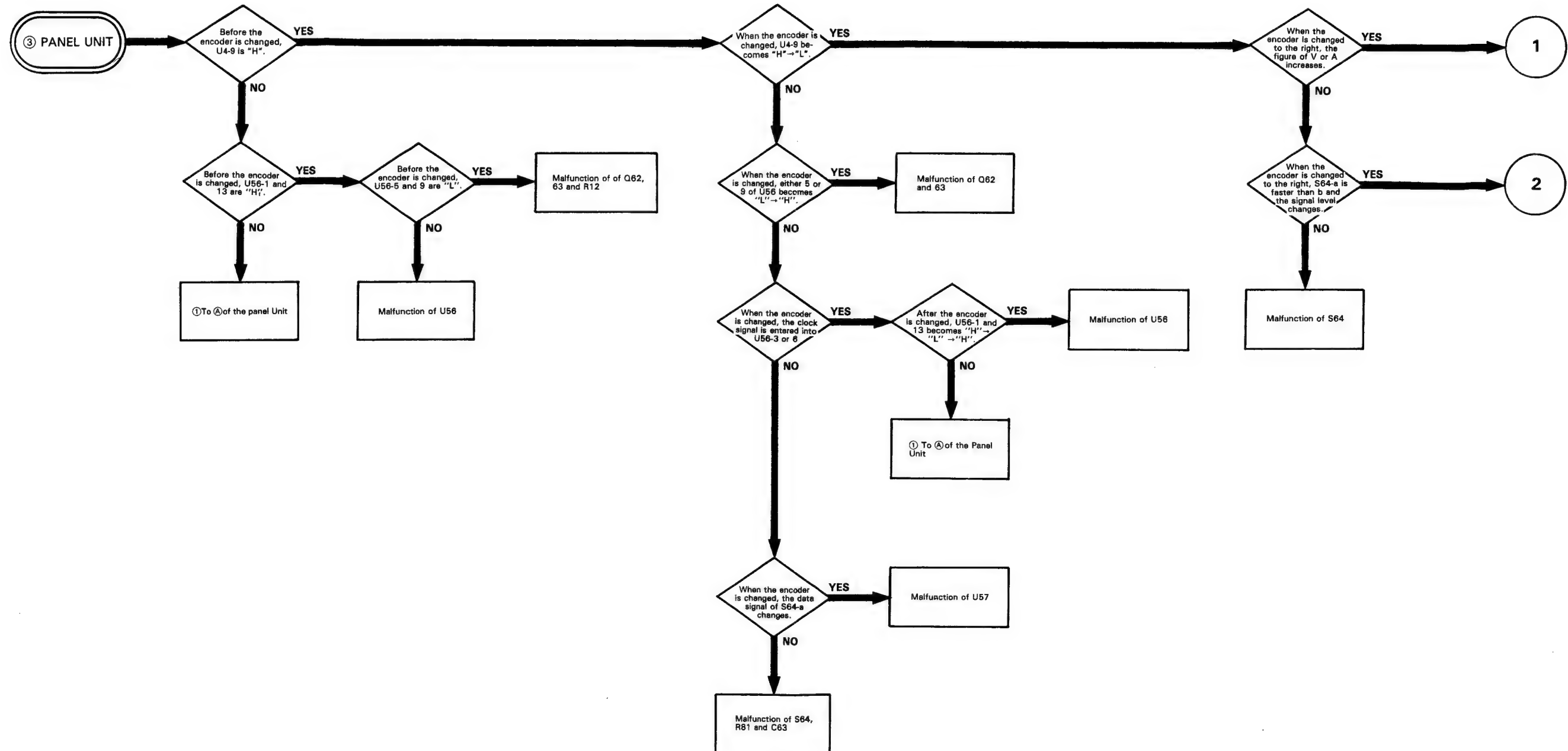


# TROUBLESHOOTING

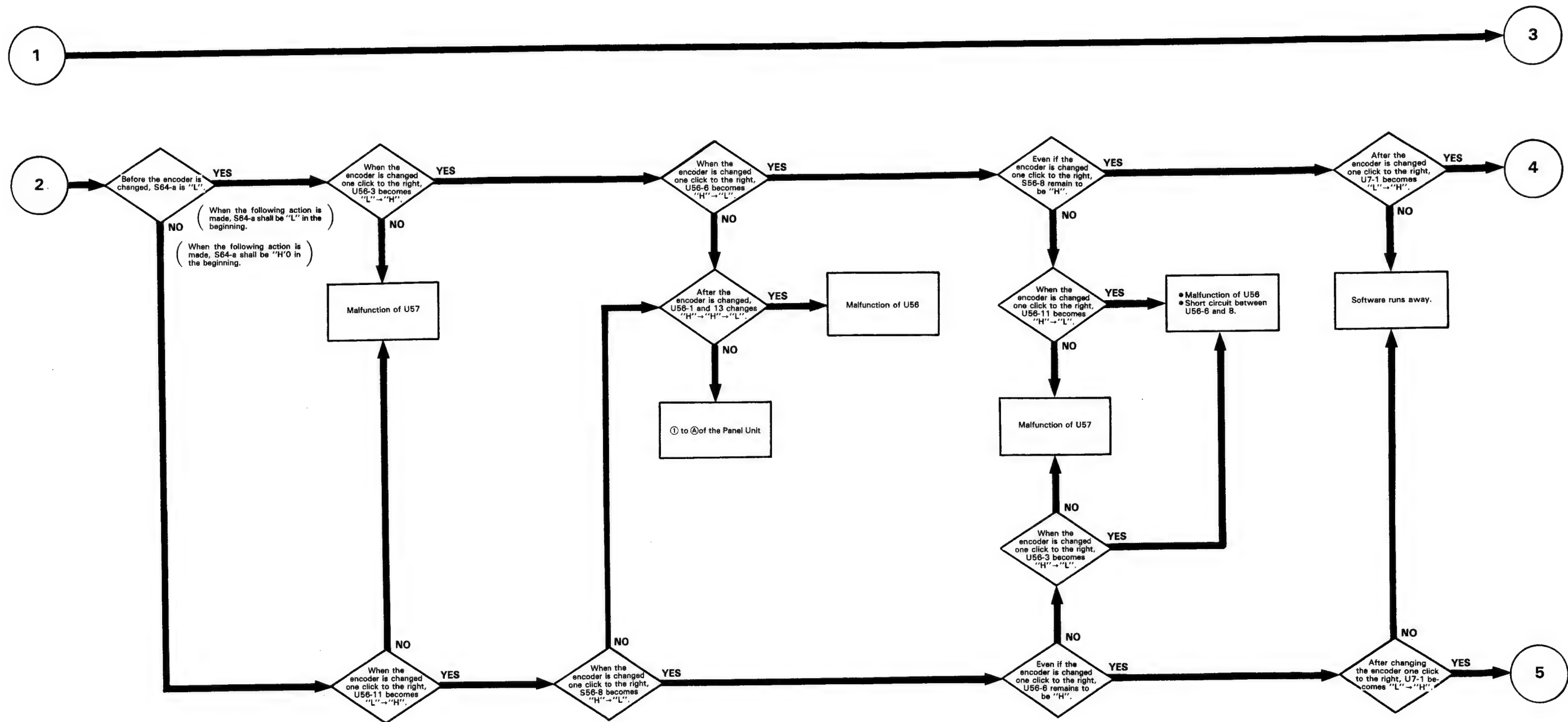


# TROUBLESHOOTING

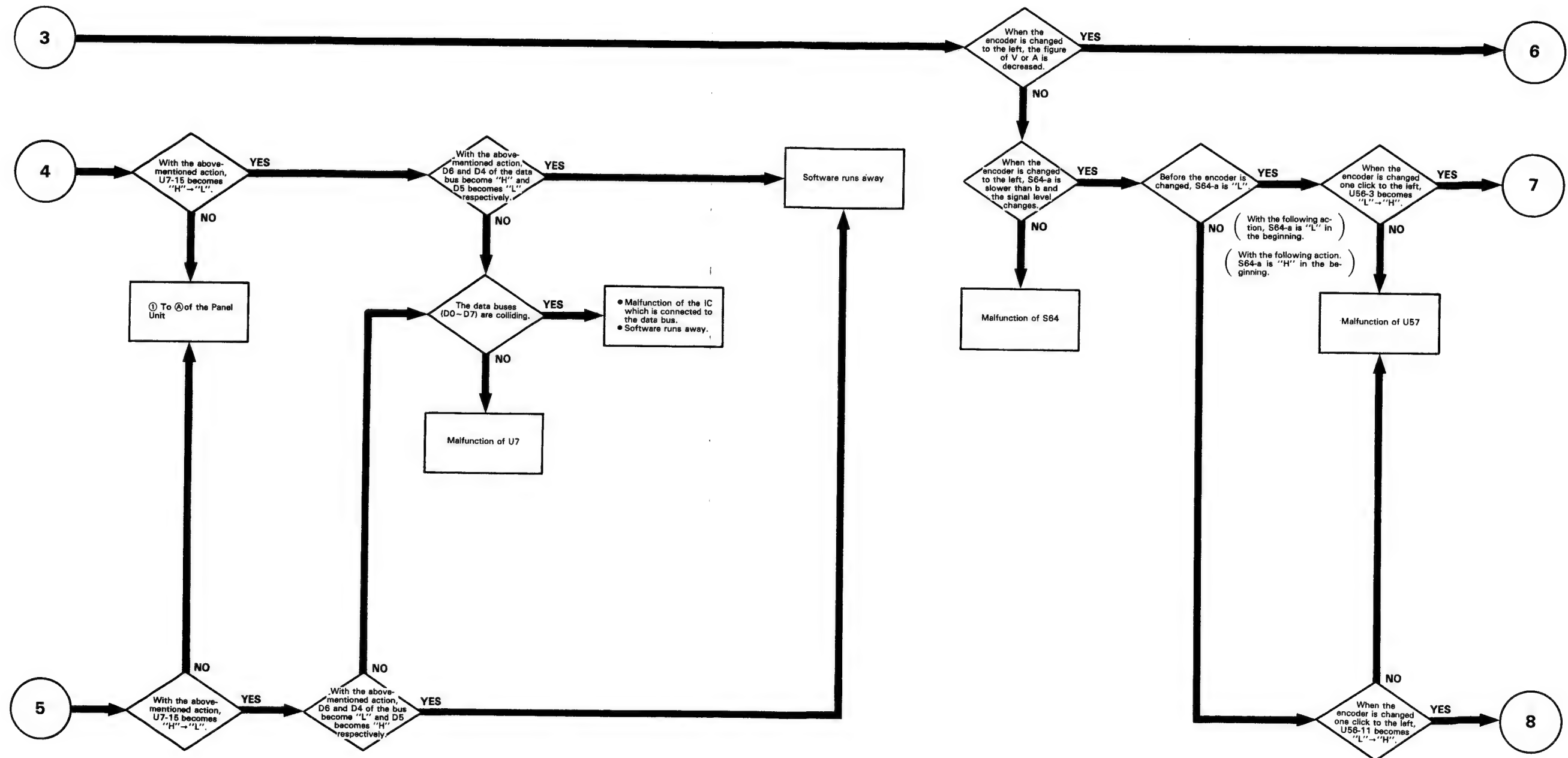
Symptom: When the V and A are varied with the encoder while the MEMORY LED is lit, the indicated V and A do not vary in accordance with the encoder operation.



# TROUBLESHOOTING

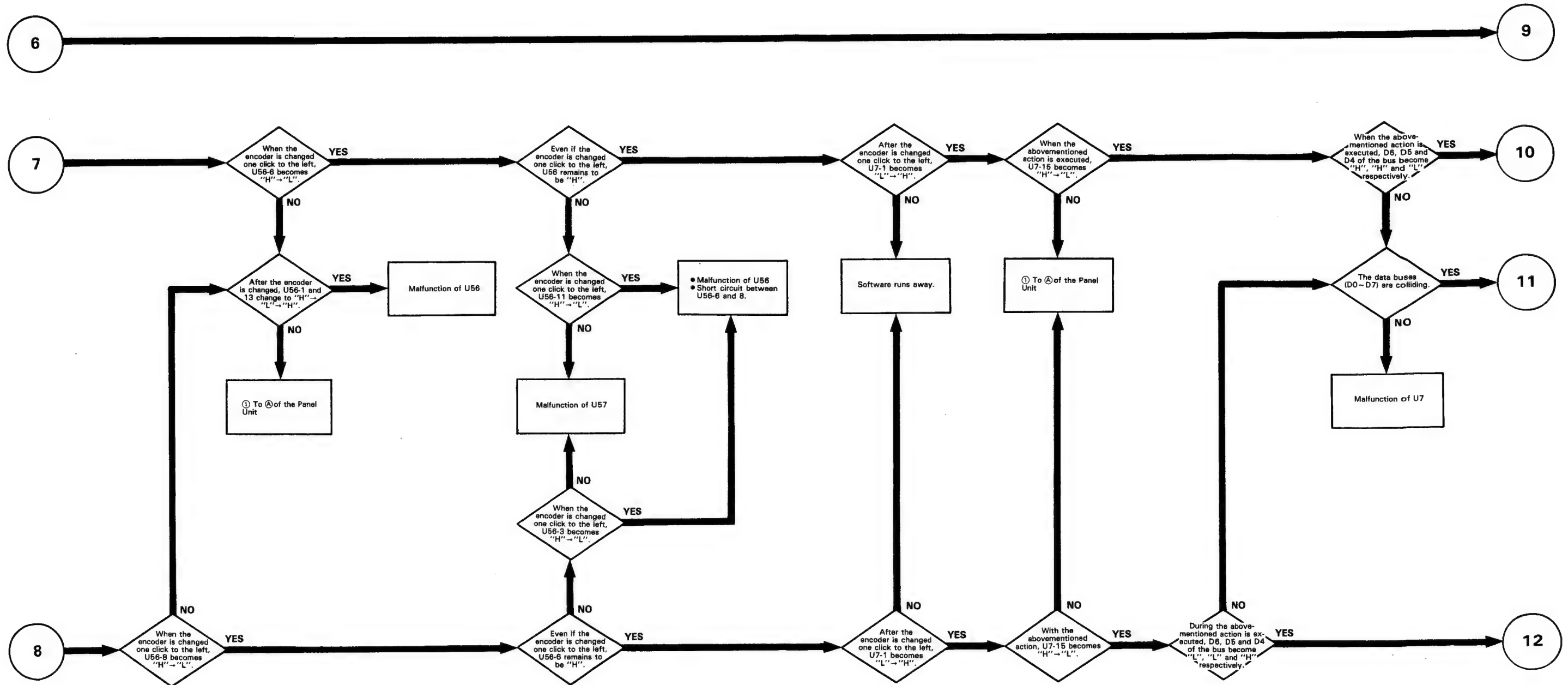


# TROUBLESHOOTING

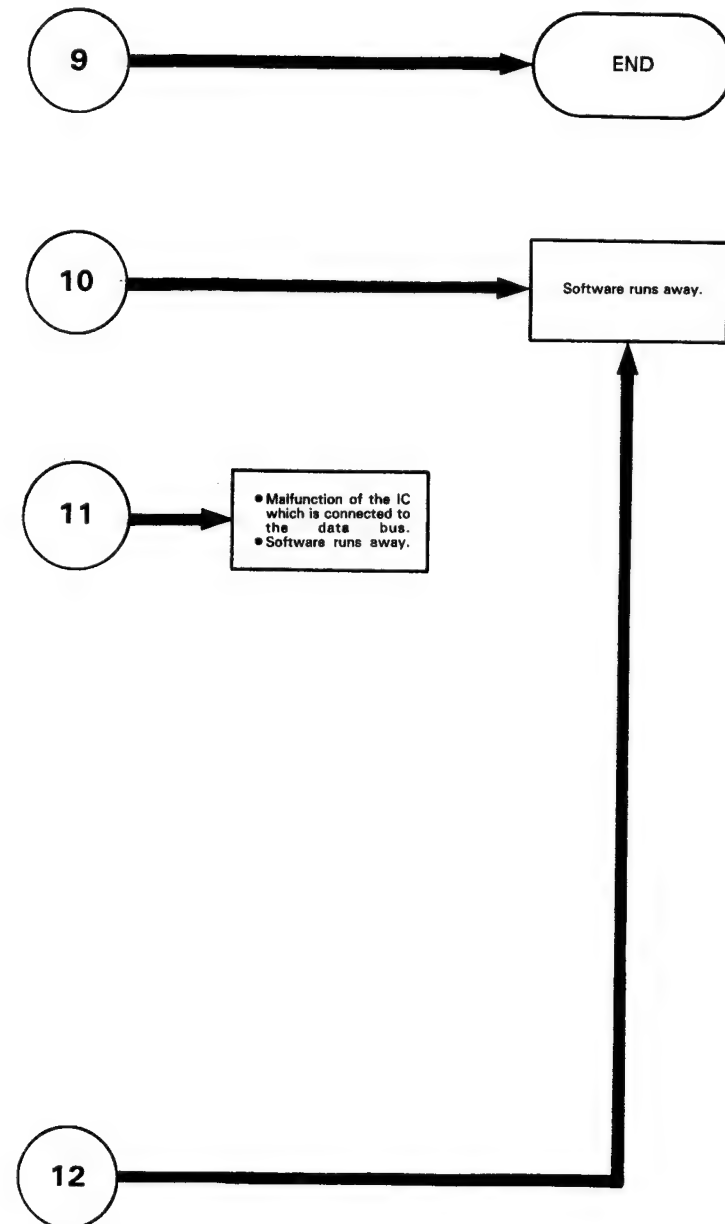




# TROUBLESHOOTING

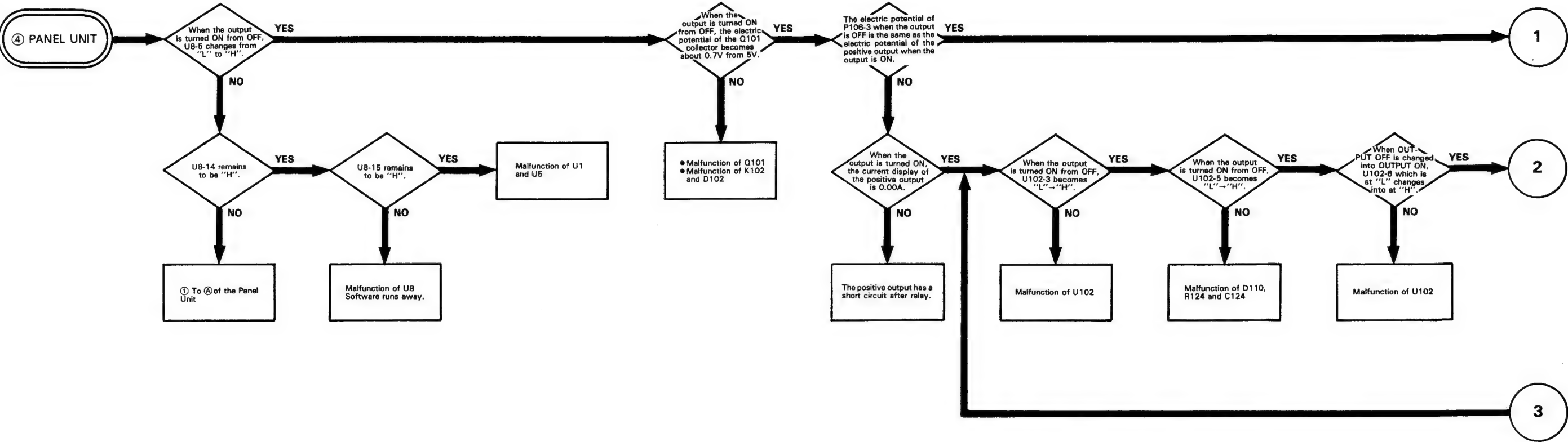


## TROUBLESHOOTING



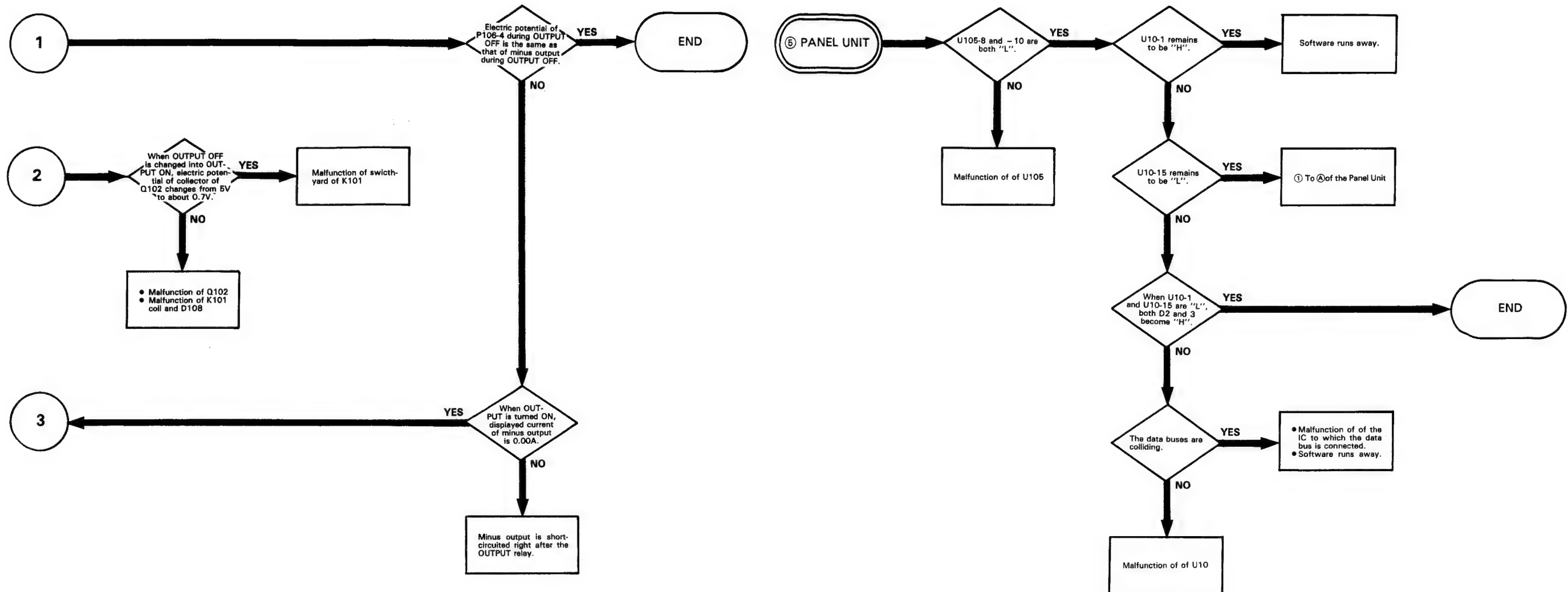
TROUBLESHOOTING

Symptom: When the OUTPUT is switched ON while there is no load, the output voltage is not as indicated by the voltage indication.

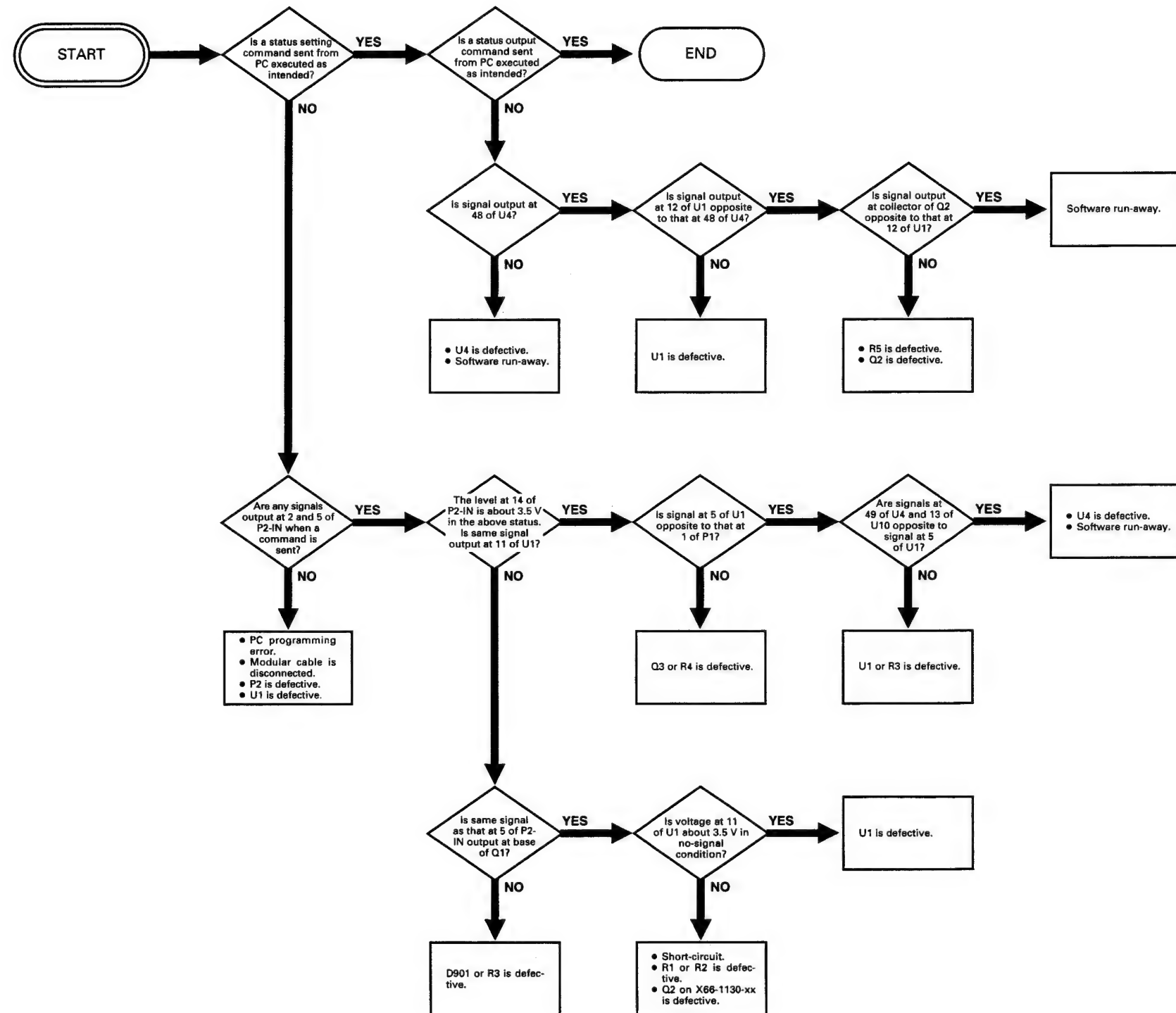


# TROUBLESHOOTING

Symptom: When both outputs are used in CC state, the  $\pm 18$  ( $\pm 36$ ) LEDs do not blink.



# TROUBLESHOOTING



PARTS LIST

PWR18-2 UNIT

Y86-1440-00

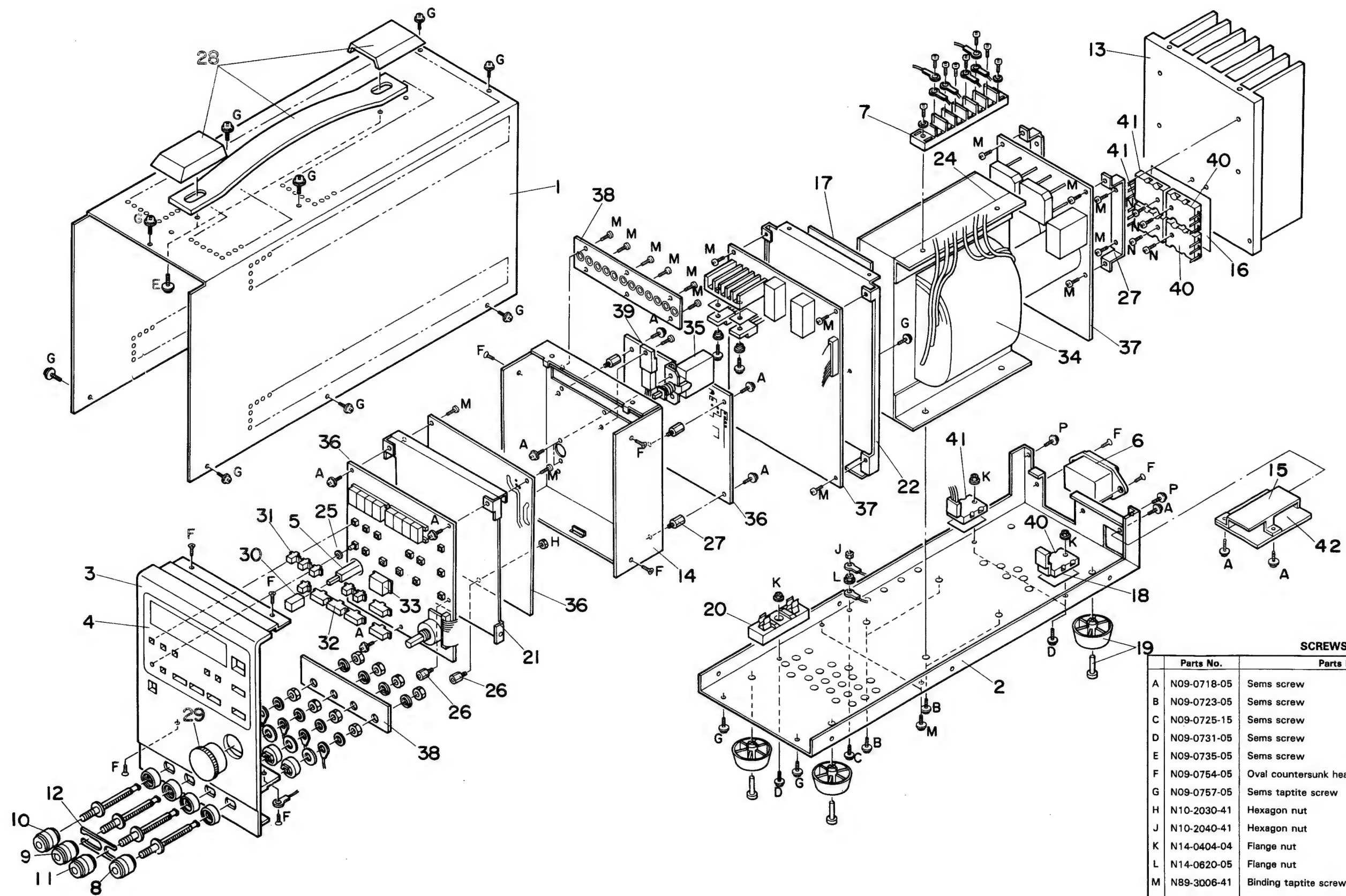
REF.NO	PARTS NO	NAME & DESCRIPTION
	B40-2737-24	SERIAL NO. PLATE
	B41-0813-14	LABEL:AC100V 50/60HZ 165W
	B41-0814-04	LABEL:AC120V 50/60HZ 165W
	B41-0815-04	LABEL:AC220V 50/60HZ 165W
	B41-0816-04	LABEL:AC240V 50/60HZ 165W
	B41-0817-14	FUSE RATING LABEL
	B41-0822-04	LABEL:AC120V 60HZ 165W
	B42-3743-04	REMOTE LABEL
	B42-3820-05	LABEL:CARTON BOX
	B63-0027-00	INSTRUCTION MANUAL:JAPANESE
	B63-0028-00	INSTRUCTION MANUAL:ENGLISH
	B63-0053-20	REMOTE MANUAL:JAPANESE
	B63-0054-20	REMOTE MANUAL:ENGLISH
	C90-0288-05	CAP. CERAMIC 0.1 20% 12V
	E30-1829-05	BS POWER CORD
	E30-1850-05	JIS POWER CORD
	E30-1951-05	UL/CSA POWER CORD
	E30-1952-05	CEE POWER CORD
	E30-1953-05	SAA POWER CORD
	E31-5809-15	WIRE ASS'Y:AC INLET TO TR.
	E31-5810-15	WIRE ASS'Y:P103 TO C113-C120
	E31-5811-15	WIRE ASS'Y:PIERCED CAP. TO CPU
	E31-5812-15	WIRE ASS'Y:P1 TO TR
	E31-5813-15	WIRE ASS'Y
	E31-5814-15	WIRE ASS'Y:CPU TO PIERCED CAP.
	E31-5815-15	WIRE ASS'Y:PIERCED CAP. TO CPU
	E31-5862-05	WIRE ASS'Y:CHANGING VOLTAGE
	E38-0013-05	WIRE ASS'Y:P11,106 TO OUTPUT
	E38-0149-05	WIRE ASS'Y:FOR CONTROL OF CONN
	E38-0153-05	WIRE ASS'Y:COMMUNICATION CABLE
	F05-1524-05	FUSE(6X32MM) 1.5A/250V
	F51-0006-05	FUSE(6X32MM) T2A/250V
	H10-2843-12	FOAMED STYRENE PAD:FRONT
	H10-2844-02	FOAMED STYRENE PAD:REAR
	H20-1743-04	VINYL COVER
	H53-0021-04	CARTON BOX
	N19-0712-04	WASHER D=7,M3
	N19-0718-04	WASHER
	A01-1218-12	CASE
1	A10-1457-12	CHASSIS
2	A63-0015-03	MOLDED PANEL
3	B11-0521-04	FILTER
4	D21-0926-04	EXTENSION SHAFT
5	E18-0351-05	AC INLET
6	E20-5817-05	TERMINAL:TRANSFORMER
7	E21-0670-03	TERMINAL:RED
8	E21-0671-03	TERMINAL:BLACK
9	E21-0672-03	TERMINAL:WHITE
10	E21-0673-03	TERMINAL:BLUE
11	E29-0506-04	SHORTING BAR
12	F01-0875-03	HEAT SINK
13	F11-1234-03	SHIELD CASE
14	J21-4725-04	BRACKET:BUFFER UNIT
15	F20-0689-05	INSULATOR
16	F20-0691-04	INSULATOR
17	F20-0692-05	INSULATOR
18	J02-0323-05	RUBBER FOOT
19	J13-0038-05	FUSE HOLDER
20	J21-4676-03	BRACKET:P.C.B
21	J21-4677-13	BRACKET:P.C.B
22	J21-4678-04	BRACKET:P.C.B
23	J21-4679-04	BRACKET
24	J30-0632-04	SPACER
25	J32-0883-04	HEX. STUD L=5.5
26	J32-0884-04	HEX. STUD L7.5
27	K01-0544-05	HANDLE
28	K21-0907-14	KNOB
29	K27-0509-04	PUSH BUTTON:POWER,ORANGE
30	K27-0555-04	BUTTON:SMALL
31	K27-0556-04	BUTTON:LARGE
32	K27-0557-04	BUTTON:OUTPUT,RED
33	L01-8916-15	POWER TRANSFORMER
34	S40-2524-05	PUSH SWITCH:POWER
35	X66-1130-01	PANEL UNIT
36	X73-1980-03	AMP UNIT
37	X81-2880-01	TERMINAL UNIT
38	NJN7805FA	IC,3-TERMINAL REGULATOR
39	2SA1302(R)	TR. SI, PNP
40	2SC3281(R)	TR. SI, NPN
41	X81-2890-00	BUFFER UNIT
42		

PWR36-1 UNIT

Y86-1450-00

REF.NO	PARTS NO	NAME & DESCRIPTION
	B40-2737-24	SERIAL NO. PLATE
	B41-0817-14	FUSE RATING LABEL
	B41-0823-14	LABEL:AC100V 50/60HZ 146W
	B41-0824-04	LABEL:AC120V 50/60HZ 146W
	B41-0825-04	LABEL:AC220V 50/60HZ 146W
	B41-0826-04	LABEL:AC240V 50/60HZ 146W
	B41-0827-04	LABEL:AC120V 60HZ 146W
	B42-3743-04	REMOTE LABEL
	B63-0027-00	INSTRUCTION MANUAL:JAPANESE
	B63-0028-00	INSTRUCTION MANUAL:ENGLISH
	B63-0053-20	REMOTE MANUAL:JAPANESE
	B63-0054-20	REMOTE MANUAL:ENGLISH
	C90-0288-05	CAP. CERAMIC 0.1 20% 12V
	E30-1829-05	BS POWER CORD
	E30-1850-05	JIS POWER CORD
	E30-1951-05	UL/CSA POWER CORD
	E30-1952-05	CEE POWER CORD
	E30-1953-05	SAA POWER CORD
	E31-5809-15	WIRE ASS'Y:AC INLET TO TR.
	E31-5810-15	WIRE ASS'Y:P103 TO C113-C120
	E31-5811-15	WIRE ASS'Y:PIERCED CAP. TO CPU
	E31-5812-15	WIRE ASS'Y:P1 TO TR
	E31-5813-15	WIRE ASS'Y
	E31-5814-15	WIRE ASS'Y:CPU TO PIERCED CAP.
	E31-5815-15	WIRE ASS'Y:PIERCED CAP. TO CPU
	E31-5862-05	WIRE ASS'Y:CHANGING VOLTAGE
	E38-0013-05	WIRE ASS'Y:P11,106 TO OUTPUT
	E38-0149-05	WIRE ASS'Y:FOR CONTROL OF CONN
	E38-0153-05	WIRE ASS'Y:COMMUNICATION CABLE
	F05-1524-05	FUSE(6X32MM) 1.5A/250V
	F51-0006-05	FUSE(6X32MM) T2A/250V
	H10-2843-12	FOAMED STYRENE PAD:FRONT
	H10-2844-02	FOAMED STYRENE PAD:REAR
	H20-1743-04	VINYL COVER
	H53-0022-04	CARTON BOX
	N19-0712-04	WASHER D=7,M3
	N19-0728-04	WASHER D=10,M3
	A01-1218-12	CASE
1	A10-1457-12	CHASSIS
2	A63-0016-03	FRONT PANEL
3	B11-0522-04	FILTER
4	D21-0926-04	EXTENSION SHAFT
5	E18-0351-05	AC INLET
6	E20-5817-05	TERMINAL:TRANSFORMER
7	E21-0670-03	TERMINAL:RED
8	E21-0671-03	TERMINAL:BLACK
9	E21-0672-03	TERMINAL:WHITE
10	E21-0673-03	TERMINAL:BLUE
11	E29-0506-04	SHORTING BAR
12	F01-0875-03	HEAT SINK
13	F11-1234-03	SHIELD CASE
14	J21-4725-04	BRACKET:BUFFER UNIT
15	F20-0689-05	INSULATOR
16	F20-0691-04	INSULATOR
17	F20-0692-05	INSULATOR
18	J02-0323-05	RUBBER FOOT
19	J13-0038-05	FUSE HOLDER
20	J21-4676-03	BRACKET:P.C.B
21	J21-4677-13	BRACKET:P.C.B
22	J21-4678-04	BRACKET:P.C.B
23	J21-4679-04	BRACKET
24	J30-0632-04	SPACER
25	J32-0883-04	HEX. STUD L=5.5
26	J32-0884-04	HEX. STUD L7.5
27	K01-0544-05	HANDLE
28	K21-0907-14	KNOB
29	K27-0509-04	PUSH BUTTON:POWER,ORANGE
30	K27-0555-04	BUTTON:SMALL
31	K27-0556-04	BUTTON:LARGE
32	K27-0557-04	BUTTON:OUTPUT,RED
33	L01-8926-15	POWER TRANSFORMER
34	S40-2524-05	PUSH SWITCH:POWER
35	X66-1130-01	PANEL UNIT
36	X73-1980-04	AMP UNIT
37	X81-2880-01	TERMINAL UNIT
38	NJN7805FA	IC,3-TERMINAL REGULATOR
39	2SA1301(R)	TR. SI, PNP
40	2SC3280(R)	TR. SI, NPN
41	X81-2890-00	BUFFER UNIT
42		

DISASSEMBLY



SCREWS

Parts No.		Parts Name	Figure
A	N09-0718-05	Sems screw (M3 × 6)	
B	N09-0723-05	Sems screw (M5 × 10)	
C	N09-0725-15	Sems screw (M4 × 12)	
D	N09-0731-05	Sems screw (M3 × 12)	
E	N09-0735-05	Sems screw (M4 × 6)	
F	N09-0754-05	Oval countersunk head screw (3 × 8)	
G	N09-0757-05	Sems taptite screw (3 × 6)	
H	N10-2030-41	Hexagon nut (M3)	
J	N10-2040-41	Hexagon nut (M4)	
K	N14-0404-04	Flange nut (M3)	
L	N14-0620-05	Flange nut (M4)	
M	N89-3006-41	Binding taptite screw (3 × 6)	
N	N89-3010-41	Binding taptite screw (3 × 10)	
P	N09-0739-05	Sems taptite screw (3 × 8)	

## PARTS LIST

## PWR18-2 PANEL UNIT

(X66-1130-00)

REF.NO	PARTS NO	NAME & DESCRIPTION
	B42-3744-24	LABEL:FOR ROM
	E31-5821-15	WIRE ASS'Y: P104 TO P20
	E31-5841-05	WIRE ASS'Y: JW101 TO NJN7805FA
	E31-5842-05	WIRE ASS'Y: JW102 TO JW102
	E31-5869-05	WIRE ASS'Y: JW1 TO JW1
	E31-5873-05	WIRE ASS'Y: JW2 TO JW2
	F15-0744-05	BLIND PLATE
	J30-0627-04	SPACER:7 SEGMENTS
	J73-0037-02	PCB (UNMOUNTED)
C1	CE04EW1A471M	CAP. ELECTRO 470 20% 10V
C2	CE04EW1A471M	CAP. ELECTRO 470 20% 10V
C3	CC45CH1H100D	CAP. CERAMIC 10P 0.5% 50V
C4	CC45CH1H100D	CAP. CERAMIC 10P 0.5% 50V
C5	CF92V1H474J	CAP. POLYESTER 0.47 5% 50V
C6	C91-1310-05	CAP. DOUBLE 0.1 80/-20% 5.5
C7	C91-1128-05	CAP. CERAMIC 0.1 80/-20% 50V
C8	C91-1128-05	CAP. CERAMIC 0.1 80/-20% 50V
C9	C91-1128-05	CAP. CERAMIC 0.1 80/-20% 50V
C10	C91-1128-05	CAP. CERAMIC 0.1 80/-20% 50V
C11	C91-1128-05	CAP. CERAMIC 0.1 80/-20% 50V
C12	C91-1128-05	CAP. CERAMIC 0.1 80/-20% 50V
C13	C91-1128-05	CAP. CERAMIC 0.1 80/-20% 50V
C14	C91-1128-05	CAP. CERAMIC 0.1 80/-20% 50V
C15	C91-1128-05	CAP. CERAMIC 0.1 80/-20% 50V
C16	C91-1128-05	CAP. CERAMIC 0.1 80/-20% 50V
C17	C91-1128-05	CAP. CERAMIC 0.1 80/-20% 50V
C18	C91-1128-05	CAP. CERAMIC 0.1 80/-20% 50V
C51	CE04EW1A221M	CAP. ELECTRO 220 20% 10V
C52	CE04EW1A221M	CAP. ELECTRO 220 20% 10V
C53	C91-1128-05	CAP. CERAMIC 0.1 80/-20% 50V
C54	C91-1128-05	CAP. CERAMIC 0.1 80/-20% 50V
C55	C91-1128-05	CAP. CERAMIC 0.1 80/-20% 50V
C56	C91-1128-05	CAP. CERAMIC 0.1 80/-20% 50V
C57	C91-1128-05	CAP. CERAMIC 0.1 80/-20% 50V
C58	C91-1128-05	CAP. CERAMIC 0.1 80/-20% 50V
C59	C91-1128-05	CAP. CERAMIC 0.1 80/-20% 50V
C60	CC45SL1H101J	CAP. CERAMIC 100P 5% 50V
C61	CC45SL1H101J	CAP. CERAMIC 100P 5% 50V
C62	C91-1128-05	CAP. CERAMIC 0.1 80/-20% 50V
C63	C91-1128-05	CAP. CERAMIC 0.1 80/-20% 50V
C101	C90-3008-05	CAP. ELECTRO 3900 20% 16V
C102	CE04EW1A471M	CAP. ELECTRO 470 20% 10V
C103	C91-1128-05	CAP. CERAMIC 0.1 80/-20% 50V
C104	CE04EW1A101M	CAP. ELECTRO 100 20% 10V
C105	C91-1128-05	CAP. CERAMIC 0.1 80/-20% 50V
C124	CF92V1H104J	CAP. POLYESTER 0.1 5% 50V
D1	1SS132	DIODE
D2	1SS132	DIODE
D51	B30-0974-05	LED:7-SEGMENTS
D52	B30-0974-05	LED:7-SEGMENTS
D53	B30-0974-05	LED:7-SEGMENTS
D54	B30-0974-05	LED:7-SEGMENTS
D55	B30-0974-05	LED:7-SEGMENTS
D56	B30-0974-05	LED:7-SEGMENTS
D57	B30-0974-05	LED:7-SEGMENTS
D58	B30-0974-05	LED:7-SEGMENTS
D59	B30-0994-05	LED:RED
D60	B30-0995-05	LED:GREEN/YELLOW
D61	B30-0994-05	LED:RED
D62	B30-0995-05	LED:GREEN/YELLOW
D63	B30-0995-05	LED:GREEN/YELLOW
D64	B30-0995-05	LED:GREEN/YELLOW
D65	B30-0994-05	LED:RED
D66	B30-0986-05	LED:GREEN/YELLOW AND RED
D67	B30-0994-05	LED:RED
D68	B30-0995-05	LED:GREEN/YELLOW
D69	B30-0995-05	LED:GREEN/YELLOW
D70	B30-0995-05	LED:GREEN/YELLOW
D71	B30-0986-05	LED:GREEN/YELLOW AND RED
D101	S1V820	DIODE,BRIDGE
D102	1SS132	DIODE
D103	NO USE	
D104	S3V10	DIODE
D105	S3V10	DIODE
D108	1SS132	DIODE
D109	NO USE	
D110	1SS132	DIODE
K101	S51-2508-05	RELAY
K102	S51-2511-05	RELAY
L1	L40-4701-03	FERRI INDUCTOR 47UH
L51	L40-4701-03	FERRI INDUCTOR 47UH
P1	E40-3237-05	PIN CONNECTOR 2P

REF.NO	PARTS NO	NAME & DESCRIPTION
P4	E40-3243-05	PIN CONNECTOR 8P
P5	E40-3237-05	PIN CONNECTOR 2P
P51	E40-3237-05	PIN CONNECTOR 2P
P101	E40-3237-05	PIN CONNECTOR 2P
P102	E40-3239-05	PIN CONNECTOR 4P
P103	E40-3243-05	PIN CONNECTOR 8P
P106	E40-3239-05	PIN CONNECTOR 4P
P107	NO USE	
P108	E40-4248-05	PIN CONNECTOR 2P
P109	E40-3911-05	PIN CONNECTOR 3P
Q1	2SC2785(F)	TR. SI, NPN
Q2	2SC2785(F)	TR. SI, NPN
Q3	2SC2785(F)	TR. SI, NPN
Q51	2SC2785(F)	TR. SI, NPN
Q52	2SC2785(F)	TR. SI, NPN
Q53	2SC2785(F)	TR. SI, NPN
Q54	2SC2785(F)	TR. SI, NPN
Q55	2SC2785(F)	TR. SI, NPN
Q56	2SC2785(F)	TR. SI, NPN
Q57	2SC2785(F)	TR. SI, NPN
Q58	2SC2785(F)	TR. SI, NPN
Q59	2SC2785(F)	TR. SI, NPN
Q60	2SC2785(F)	TR. SI, NPN
Q61	NO USE	
Q62	2SC2785(F)	TR. SI, NPN
Q63	2SC2785(F)	TR. SI, NPN
Q64	2SA1175(F)	TR. SI, PNP
Q65	2SA1175(F)	TR. SI, PNP
Q101	2SC1815(Y)	TR. SI, NPN
Q102	NO USE	
Q103	2SC1815(Y)	TR. SI, NPN
R1	RD14BB2C102J	RES. CARBON 1K 5% 1/6W
R2	RD14BB2C472J	RES. CARBON 4.7K 5% 1/6W
R3	RD14BB2C222J	RES. CARBON 2.2K 5% 1/6W
R4	RD14BB2C472J	RES. CARBON 4.7K 5% 1/6W
R5	RD14BB2C472J	RES. CARBON 4.7K 5% 1/6W
R6	R90-0612-05	RES. NETWORK 4.7KX8
R7	R90-0612-05	RES. NETWORK 4.7KX8
R8	NO USE	
R9	RD14BB2C751J	RES. CARBON 750 5% 1/6W
R51	RD14BB2C472J	RES. CARBON 4.7K 5% 1/6W
R52	RD14BB2C472J	RES. CARBON 4.7K 5% 1/6W
R53	RD14BB2C472J	RES. CARBON 4.7K 5% 1/6W
R54	RD14BB2C472J	RES. CARBON 4.7K 5% 1/6W
R55	RD14BB2C472J	RES. CARBON 4.7K 5% 1/6W
R56	RD14BB2C472J	RES. CARBON 4.7K 5% 1/6W
R57	RD14BB2C472J	RES. CARBON 4.7K 5% 1/6W
R58	RD14BB2C472J	RES. CARBON 4.7K 5% 1/6W
R59	RD14BB2C472J	RES. CARBON 4.7K 5% 1/6W
R60	RD14BB2C472J	RES. CARBON 4.7K 5% 1/6W
R61	RD14BB2C151J	RES. CARBON 150 5% 1/6W
R62	RD14BB2C151J	RES. CARBON 150 5% 1/6W
R63	RD14BB2C151J	RES. CARBON 150 5% 1/6W
R64	RD14BB2C151J	RES. CARBON 150 5% 1/6W
R65	RD14BB2C151J	RES. CARBON 150 5% 1/6W
R66	RD14BB2C151J	RES. CARBON 150 5% 1/6W
R67	RD14BB2C151J	RES. CARBON 150 5% 1/6W
R68	RD14BB2C151J	RES. CARBON 150 5% 1/6W
R69	RD14BB2C151J	RES. CARBON 150 5% 1/6W
R70	RD14BB2C151J	RES. CARBON 150 5% 1/6W
R71	RD14BB2C151J	RES. CARBON 150 5% 1/6W
R72	RD14BB2C151J	RES. CARBON 150 5% 1/6W
R73	RD14BB2C151J	RES. CARBON 150 5% 1/6W
R74	RD14BB2C151J	RES. CARBON 150 5% 1/6W
R75	RD14BB2C151J	RES. CARBON 150 5% 1/6W
R76	RD14BB2C151J	RES. CARBON 150 5% 1/6W
R79	RD14BB2C472J	RES. CARBON 4.7K 5% 1/6W
R80	RD14BB2C472J	RES. CARBON 4.7K 5% 1/6W
R81	RD14BB2C472J	RES. CARBON 4.7K 5% 1/6W
R82	RD14BB2C472J	RES. CARBON 4.7K 5% 1/6W
R83	RD14BB2C104J	RES. CARBON 100K 5% 1/6W
R84	RD14BB2C104J	RES. CARBON 100K 5% 1/6W
R85	R90-0612-05	RES. NETWORK 4.7KX8
R86	RD14BB2C472J	RES. CARBON 4.7K 5% 1/6W
R87	RD14BB2C151J	RES. CARBON 150 5% 1/6W
R88	RD14BB2C472J	RES. CARBON 4.7K 5% 1/6W
R89	RD14BB2C151J	RES. CARBON 150 5% 1/6W
R101	RD14BB2C361J	RES. CARBON 360 5% 1/6W
R102	RD14BB2C361J	RES. CARBON 360 5% 1/6W
R103	RD14BB2C361J	RES. CARBON 360 5% 1/6W
R104	RD14BB2C102J	RES. CARBON 1K 5% 1/6W
R105	NO USE	
R106	RD14BB2C431J	RES. CARBON 430 5% 1/6W
R107	RD14BB2C431J	RES. CARBON 430 5% 1/6W
R108	RD14BB2C431J	RES. CARBON 430 5% 1/6W
R111	RD14BB2C431J	RES. CARBON 430 5% 1/6W

## PARTS LIST

REF.NO	PARTS NO	NAME & DESCRIPTION
R112	RD14BB2C431J	RES. CARBON 430 5% 1/6W
R113	RD14BB2C431J	RES. CARBON 430 5% 1/6W
R117	R92-1061-05	JUMPING RES. ZERO OHM (5XK)
R118	R92-1061-05	JUMPING RES. ZERO OHM (5XK)
R119	R92-1061-05	JUMPING RES. ZERO OHM (5XK)
R122	RD14BB2E220J	RES. CARBON 22 5% 1/4W
R123	RD14BB2E220J	RES. CARBON 22 5% 1/4W
R124	RD14BB2C154J	RES. CARBON 150K 5% 1/6W
R125	RD14BB2C102J	RES. CARBON 1K 5% 1/6W
S51	S50-1426-05	TACT SWITCH
S52	S50-1426-05	TACT SWITCH
S53	S50-1426-05	TACT SWITCH
S54	S50-1426-05	TACT SWITCH
S55	S50-1426-05	TACT SWITCH
S56	S50-1426-05	TACT SWITCH
S57	S50-1426-05	TACT SWITCH
S58	S50-0503-05	TACT SWITCH
S59	S50-1426-05	TACT SWITCH
S60	S50-1426-05	TACT SWITCH
S61	S50-1426-05	TACT SWITCH
S62	S50-1426-05	TACT SWITCH
S63	S50-1426-05	TACT SWITCH
S64	W02-1762-05	ROTARY ENCODER
U1	TC74HC14AP	IC,HEX SCHMITT INVERTER
U2	T93-0719-24	PROGRAM ROM (HBM27128-25)
U3	HM6264ALP-15L	IC,C-MOS STATIC RAM
U4	MD64180R1P6	IC,CPU
U5	MB3773P-G	IC,RESET
U6	TC74HC139AP	IC,DUAL 2 TO 4 LINE DECODER
U7	TC74HC257AP	IC,QUAD 2-CHANNEL MPX(3-STATE)
U8	TC74HC259AP	IC,8-BIT ADDRESSABLE LATCH
U9	TC74HC139AP	IC,DUAL 2 TO 4 LINE DECODER
U10	TC74HC257AP	IC,QUAD 2-CHANNEL MPX(3-STATE)
U11	TC74HC74AP	IC,DUAL D-FLIP FLOP
U12	NO USE	
U13	TC74HC32AP	IC,QUAD 2-INPUT OR GATE
U51	TC8191P	IC,DRIVER
U52	TC8191P	IC,DRIVER
U53	TC74HC374AP	IC,OCTAL 3-STATE D-FFS
U54	TC74HC541AP	IC,OCTAL BUS BUFFER (3-STATE)
U55	TC74HC30AP	IC,8-INPUT NAND GATE
U56	TC74HC74AP	IC,DUAL D-FLIP FLOP
U57	TC74HC14AP	IC,HEX SCHMITT INVERTER
U102	TC74HC125AP	IC,QUAD 3 STATE BUS BUFFERS
U103	PC837	IC,PHOTO COUPLER
U104	NO USE	
U105	PC837	IC,PHOTO COUPLER
X1	L78-0114-05	CERAMIC OSCILLATOR(0.210MHZ)
PWR36-1 PANEL UNIT		
(X66-1130-01)		
B42-3745-24 LABEL:FOR ROM		
E31-5821-15 WIRE ASS'Y: P104 TO P20		
E31-5841-05 WIRE ASS'Y: JW101 TO NJN7805FA		
E31-5842-05 WIRE ASS'Y: JW102 TO JW102		
E31-5869-05 WIRE ASS'Y: JW1 TO JW1		
E31-5873-05 WIRE ASS'Y: JW2 TO JW2		
F15-0744-05 BLIND PLATE		
J30-0627-04 SPACER:7 SEGMENTS		
J73-0037-02 PCB (UNMOUNTED)		
C1	CE04EW1A471M	CAP. ELECTRO 470 20% 10V
C2	CE04EW1A471M	CAP. ELECTRO 470 20% 10V
C3	CC45CH1H100D	CAP. CERAMIC 10P 0.5% 50V
C4	CC45CH1H100D	CAP. CERAMIC 10P 0.5% 50V
C5	CF92V1H474J	CAP. POLYESTER 0.47 5% 50V
C6	C91-1310-05	CAP. DOUBLE 0.1 80/-20% 5.5
C7	C91-1128-05	CAP. CERAMIC 0.1 80/-20% 50V
C8	C91-1128-05	CAP. CERAMIC 0.1 80/-20% 50V
C9	C91-1128-05	CAP. CERAMIC 0.1 80/-20% 50V
C10	C91-1128-05	CAP. CERAMIC 0.1 80/-20% 50V
C11	C91-1128-05	CAP. CERAMIC 0.1 80/-20% 50V
C12	C91-1128-05	CAP. CERAMIC 0.1 80/-20% 50V
C13	C91-1128-05	CAP. CERAMIC 0.1 80/-20% 50V
C14	C91-1128-05	CAP. CERAMIC 0.1 80/-20% 50V
C15	C91-1128-05	CAP. CERAMIC 0.1 80/-20% 50V
C16	C91-1128-05	CAP. CERAMIC 0.1 80/-20% 50V
C17	C91-1128-05	CAP. CERAMIC 0.1 80/-20% 50V
C18	C91-1128-05	CAP. CERAMIC 0.1 80/-20% 50V
C51	CE04EW1A221M	CAP. ELECTRO 220 20% 10V
C52	CE04EW1A221M	CAP. ELECTRO 220 20% 10V
C53	C91-1128-05	CAP. CERAMIC 0.1 80/-20% 50V
C54	C91-1128-05	CAP. CERAMIC 0.1 80/-20% 50V
C55	C91-1128-05	CAP. CERAMIC 0.1 80/-20% 50V
C56	C91-1128-05	CAP. CERAMIC 0.1 80/-20% 50V
C57	C91-1128-05	CAP. CERAMIC 0.1 80/-20% 50V
C58	C91-1128-05	CAP. CERAMIC 0.1 80/-20% 50V
C59	C91-1128-05	CAP. CERAMIC 0.1 80/-20% 50V
C60	CC45SL1H101J	CAP. CERAMIC 100P 5% 50V
C61	CC45SL1H101J	CAP. CERAMIC 100P 5% 50V
C62	C91-1128-05	CAP. CERAMIC 0.1 80/-20% 50V
C63	C91-1128-05	CAP. CERAMIC 0.1 80/-20% 50V
C101	C90-3008-05	CAP. ELECTRO 3900 20% 16V
C102	CE04EW1A471M	CAP. ELECTRO 470 20% 10V
C103	C91-1128-05	CAP. CERAMIC 0.1 80/-20% 50V
C104	CE04EW1A101M	CAP. ELECTRO 100 20% 10V
C105	C91-1128-05	CAP. CERAMIC 0.1 80/-20% 50V
C124	CF92V1H104J	CAP. POLYESTER 0.1 5% 50V
D1	1SS132	DIODE
D2	1SS132	DIODE
D51	B30-0974-05	LED:7-SEGMENTS
D52	B30-0974-05	LED:7-SEGMENTS
D53	B30-0974-05	LED:7-SEGMENTS
D54	B30-0974-05	LED:7-SEGMENTS
D55	B30-0974-05	LED:7-SEGMENTS
D56	B30-0974-05	LED:7-SEGMENTS
D57	B30-0974-05	LED:7-SEGMENTS
D58	B30-0974-05	LED:7-SEGMENTS
D59	B30-0994-05	LED:RED
D60	B30-0995-05	LED:GREEN/YELLOW
D61	B30-0994-05	LED:RED
D62	B30-0995-05	LED:GREEN/YELLOW
D63	B30-0995-05	LED:GREEN/YELLOW
D64	B30-0995-05	LED:GREEN/YELLOW
D65	B30-0994-05	LED:RED
D66	B30-0986-05	LED:GREEN/YELLOW AND RED
D67	B30-0994-05	LED:RED
D68	B30-0995-05	LED:GREEN/YELLOW
D69	B30-0995-05	LED:GREEN/YELLOW
D70	B30-0995-05	LED:GREEN/YELLOW
D71	B30-0986-05	LED:GREEN/YELLOW AND RED
D101	S1V820	DIODE,BRIDGE
D102	1SS132	DIODE
D103	NO USE	
D104	S3V1	



# PARTS LIST

REF. NO	PARTS NO	NAME & DESCRIPTION
R1	RD14BB2C102J	RES. CARBON 1K 5% 1/6W
R2	RD14BB2C472J	RES. CARBON 4.7K 5% 1/6W
R3	RD14BB2C222J	RES. CARBON 2.2K 5% 1/6W
R4	RD14BB2C472J	RES. CARBON 4.7K 5% 1/6W
R5	RD14BB2C472J	RES. CARBON 4.7K 5% 1/6W
R6	R90-0612-05	RES. NETWORK 4.7KX8
R7	R90-0612-05	RES. NETWORK 4.7KX8
R8	NO USE	
R9	RD14BB2C751J	RES. CARBON 750 5% 1/6W
R51	RD14BB2C472J	RES. CARBON 4.7K 5% 1/6W
R52	RD14BB2C472J	RES. CARBON 4.7K 5% 1/6W
R53	RD14BB2C472J	RES. CARBON 4.7K 5% 1/6W
R54	RD14BB2C472J	RES. CARBON 4.7K 5% 1/6W
R55	RD14BB2C472J	RES. CARBON 4.7K 5% 1/6W
R56	RD14BB2C472J	RES. CARBON 4.7K 5% 1/6W
R57	RD14BB2C472J	RES. CARBON 4.7K 5% 1/6W
R58	RD14BB2C472J	RES. CARBON 4.7K 5% 1/6W
R59	RD14BB2C472J	RES. CARBON 4.7K 5% 1/6W
R60	RD14BB2C472J	RES. CARBON 4.7K 5% 1/6W
R61	RD14BB2C151J	RES. CARBON 150 5% 1/6W
R62	RD14BB2C151J	RES. CARBON 150 5% 1/6W
R63	RD14BB2C151J	RES. CARBON 150 5% 1/6W
R64	RD14BB2C151J	RES. CARBON 150 5% 1/6W
R65	RD14BB2C151J	RES. CARBON 150 5% 1/6W
R66	RD14BB2C151J	RES. CARBON 150 5% 1/6W
R67	RD14BB2C151J	RES. CARBON 150 5% 1/6W
R68	RD14BB2C151J	RES. CARBON 150 5% 1/6W
R69	RD14BB2C151J	RES. CARBON 150 5% 1/6W
R70	RD14BB2C151J	RES. CARBON 150 5% 1/6W
R71	RD14BB2C151J	RES. CARBON 150 5% 1/6W
R72	RD14BB2C151J	RES. CARBON 150 5% 1/6W
R73	RD14BB2C151J	RES. CARBON 150 5% 1/6W
R74	RD14BB2C151J	RES. CARBON 150 5% 1/6W
R75	RD14BB2C151J	RES. CARBON 150 5% 1/6W
R76	RD14BB2C151J	RES. CARBON 150 5% 1/6W
R79	RD14BB2C472J	RES. CARBON 4.7K 5% 1/6W
R80	RD14BB2C472J	RES. CARBON 4.7K 5% 1/6W
R81	RD14BB2C472J	RES. CARBON 4.7K 5% 1/6W
R82	RD14BB2C472J	RES. CARBON 4.7K 5% 1/6W
R83	RD14BB2C104J	RES. CARBON 100K 5% 1/6W
R84	RD14BB2C104J	RES. CARBON 100K 5% 1/6W
R85	R90-0612-05	RES. NETWORK 4.7KX8
R86	RD14BB2C472J	RES. CARBON 4.7K 5% 1/6W
R87	RD14BB2C151J	RES. CARBON 150 5% 1/6W
R88	RD14BB2C472J	RES. CARBON 4.7K 5% 1/6W
R89	RD14BB2C151J	RES. CARBON 150 5% 1/6W
R101	RD14BB2C361J	RES. CARBON 360 5% 1/6W
R102	RD14BB2C361J	RES. CARBON 360 5% 1/6W
R103	RD14BB2C361J	RES. CARBON 360 5% 1/6W
R104	RD14BB2C102J	RES. CARBON 1K 5% 1/6W
R105	NO USE	
R106	RD14BB2C431J	RES. CARBON 430 5% 1/6W
R107	RD14BB2C431J	RES. CARBON 430 5% 1/6W
R108	RD14BB2C431J	RES. CARBON 430 5% 1/6W
R111	RD14BB2C431J	RES. CARBON 430 5% 1/6W
R112	RD14BB2C431J	RES. CARBON 430 5% 1/6W
R113	RD14BB2C431J	RES. CARBON 430 5% 1/6W
R117	R92-1061-05	JUMPING RES. ZERO OHM (5MM)
R118	R92-1061-05	JUMPING RES. ZERO OHM (5MM)
R119	R92-1061-05	JUMPING RES. ZERO OHM (5MM)
R122	RD14BB2E390J	RES. CARBON 39 5% 1/4W
R123	RD14BB2E390J	RES. CARBON 39 5% 1/4W
R124	RD14BB2C154J	RES. CARBON 150K 5% 1/6W
R125	RD14BB2C102J	RES. CARBON 1K 5% 1/6W
S51	S50-1426-05	TACT SWITCH
S52	S50-1426-05	TACT SWITCH
S53	S50-1426-05	TACT SWITCH
S54	S50-1426-05	TACT SWITCH
S55	S50-1426-05	TACT SWITCH
S56	S50-1426-05	TACT SWITCH
S57	S50-1426-05	TACT SWITCH
S58	S50-0503-05	TACT SWITCH
S59	S50-1426-05	TACT SWITCH
S60	S50-1426-05	TACT SWITCH
S61	S50-1426-05	TACT SWITCH
S62	S50-1426-05	TACT SWITCH
S63	S50-1426-05	TACT SWITCH
S64	W02-1762-05	ROTARY ENCODER
U1	TC74HC144P	IC, HEX SCHNITT INVERTER
U2	T93-0720-24	PROGRAM ROM (NBH27128-25)
U3	W6264ALP-15L	IC, C-MOS STATIC RAM
U4	W64180RIP6	IC, CPU
U5	W3773P-C	IC, RESET
U6	TC74HC139AP	IC, DUAL 2 TO 4 LINE DECODER
U7	TC74HC257AP	IC, QUAD 2-CHANNEL MPX(3-STATE)
U8	TC74HC258AP	IC, 8-BIT ADDRESSABLE LATCH
U9	TC74HC139AP	IC, DUAL 2 TO 4 LINE DECODER
U10	TC74HC257AP	IC, QUAD 2-CHANNEL MPX(3-STATE)
U11	TC74HC74AP	IC, DUAL D-FLIP FLOP

REF. NO	PARTS NO	NAME & DESCRIPTION
U12	NO USE	
U13	TC74HC32AP	IC, QUAD 2-INPUT OR GATE
U51	TC9101P	IC, DRIVER
U52	TC9101P	IC, DRIVER
U53	TC74HC374AP	IC, OCTAL 3-STATE D-FFS
U54	TC74HC541AP	IC, OCTAL BUS BUFFER (3-STATE)
U55	TC74HC30AP	IC, 8-INPUT NAND GATE
U56	TC74HC74AP	IC, DUAL D-FLIP FLOP
U57	TC74HC14AP	IC, HEX SCHNITT INVERTER
U102	TC74HC125AP	IC, QUAD 3 STATE BUS BUFFERS
U103	PC837	IC, PHOTO COUPLER
U104	NO USE	
U105	PC837	IC, PHOTO COUPLER
X1	L78-0114-05	CERAMIC OSCILLATOR(9.210MHZ)

## PWR18-2 AMP UNIT

(X73-1980-03)

REF. NO	PARTS NO	NAME & DESCRIPTION
	E31-5818-15	WIRE ASS'Y: P17 TO P108, ETC.,
	E38-0110-05	WIRE ASS'Y: JW2, 3 TO Q15, 16
	F02-0520-05	HEAT SINK
	F20-0647-05	INSULATOR FOR TRANSISTOR
	J73-0161-02	PCB (UNMOUNTED)
	N09-0626-04	SCREW, SENS PAN HD #3X10
	N19-0191-05	INSULATING WASHER
C1	C90-3009-05	CAP. ELECTRO 2700 20% 25V
C2	C90-3009-05	CAP. ELECTRO 2700 20% 25V
C3	CE04EW1C331N	CAP. ELECTRO 330 20% 16V
C4	CE04EW1C221N	CAP. ELECTRO 220 20% 16V
C5	CE04EW1A470N	CAP. ELECTRO 47 20% 10V
C6	CE04EW1A101N	CAP. ELECTRO 100 20% 10V
C7	CE04EW1A101N	CAP. ELECTRO 100 20% 10V
C8	CE04EW1H2R2M	CAP. ELECTRO 2.2 20% 50V
C9	CE04EW1H2R2M	CAP. ELECTRO 2.2 20% 50V
C10	CE04EW1C100N	CAP. ELECTRO 10 20% 16V
C11	CE04EW1C100N	CAP. ELECTRO 10 20% 16V
C12	CE04EW1C100N	CAP. ELECTRO 10 20% 16V
C13	C91-1128-05	CAP. CERAMIC 0.1 80/-20% 50V
C14	C91-1128-05	CAP. CERAMIC 0.1 80/-20% 50V
C15	C91-1128-05	CAP. CERAMIC 0.1 80/-20% 50V
C16	C91-1128-05	CAP. CERAMIC 0.1 80/-20% 50V
C17	CK45FF1H103Z	CAP. CERAMIC 0.01 10% 50V
C18	NO USE	
C19	CF82V1H105J	CAP. POLYESTER 1P 5% 50V
C20	CF82V1H474J	CAP. POLYESTER 0.47 5% 50V
C21	CF82V1H105J	CAP. POLYESTER 1P 5% 50V
C22	CF82V1H474J	CAP. POLYESTER 0.47 5% 50V
C23	CK45FF1H103Z	CAP. CERAMIC 0.01 10% 50V
C24	CK45FF1H103Z	CAP. CERAMIC 0.01 10% 50V
C25	CK45FF1H103Z	CAP. CERAMIC 0.01 10% 50V
C26	CK45FF1H103Z	CAP. CERAMIC 0.01 10% 50V
C27	CK45FF1H103Z	CAP. CERAMIC 0.01 10% 50V
C28	CK45FF1H103Z	CAP. CERAMIC 0.01 10% 50V
C29	CF82V1H474J	CAP. POLYESTER 0.47 5% 50V
C30	CF82V1H474J	CAP. POLYESTER 0.47 5% 50V
C31	C90-3010-05	CAP. ELECTRO 10000 20% 50V
C32	C90-3010-05	CAP. ELECTRO 10000 20% 50V
C33	CFB3AN2E104K	CAP. POLYESTER 0.1 10% 250V
C34	CFB3AN2E104K	CAP. POLYESTER 0.1 10% 250V
C41	CE04EW1H470N	CAP. ELECTRO 47 20% 50V
C42	NO USE	
C43	CE04BW1H470N	CAP. ELECTRO 47 20% 50V
D1	S1VB20	DIODE, BRIDGE
D2	MTZ13JB	DIODE, ZENER
D3	MTZ13JB	DIODE, ZENER
D4	MTZ5.1JB	DIODE, ZENER
D5	MTZ9.1JC	DIODE, ZENER 9.6V
D6	MTZ7A3	DIODE, ZENER 6.75V
D7	MTZ5.1JA	DIODE, ZENER 4.94V
D8	1SS132	DIODE
D9	1SS132	DIODE
D10	1SS132	DIODE
D11	1SS132	DIODE
D12	1SS132	DIODE
D13	1SS132	DIODE
D14	1SS132	DIODE
D15	1SS132	DIODE
D16	1SS132	DIODE
D17	1SS132	DIODE
D18	1SS132	DIODE
D21	S10VB20F1	DIODE, BRIDGE
D22	S10VB20F1	DIODE, BRIDGE
D23	DSN1D2	DIODE
D24	DSN1D2	DIODE
D25	1SS132	DIODE
D26	1SS132	DIODE

# PARTS LIST

REF. NO	PARTS NO	NAME & DESCRIPTION
X1	S51-1528-05	RELAY
X2	S51-1528-05	RELAY
L1	L40-4701-03	FERRI INDUCTOR 47UH
P1	E23-0581-05	LUG TERMINAL
P2	E23-0581-05	LUG TERMINAL
P3	E23-0581-05	LUG TERMINAL
P11	E40-3238-05	PIN CONNECTOR 3P
P12	NO USE	
P13	E40-3237-05	PIN CONNECTOR 2P
P14	E40-3011-05	PIN CONNECTOR 3P
P15	E40-3011-05	PIN CONNECTOR 3P
P16	E40-3238-05	PIN CONNECTOR 3P
P17	E40-4248-05	PIN CONNECTOR 2P
P18	E40-4248-05	PIN CONNECTOR 2P
P19	NO USE	
P20	E40-5067-05	PIN CONNECTOR 10P
P21	NO USE	
P22	E40-3237-05	PIN CONNECTOR 2P
P23	E23-0401-05	PIN TERMINAL
P24	E23-0401-05	PIN TERMINAL
Q1	2SA1111(Q)	TR. SI, PNP
Q2	2SC2591(Q)	TR. SI, NPN
Q3	2SA1209(R)	TR. SI, PNP
Q4	2SC2911(R)	TR. SI, NPN
Q5	2SC1815(Y)	TR. SI, NPN
Q6	2SC1815(Y)	TR. SI, NPN
R1	RD14BB2E361J	RES. CARBON 360 5% 1/4W
R2	RD14BB2E361J	RES. CARBON 360 5% 1/4W
R3	RD14BB2C431J	RES. CARBON 430 5% 1/6W
R4	RD14BB2C431J	RES. CARBON 430 5% 1/6W
R5	RD14BB2C512J	RES. CARBON 5.1K 5% 1/6W
R6	RN14BK2C1002F	RES. METAL FILM 10K 1% 1/6W
R7	RN14BK2C1002F	RES. METAL FILM 10K 1% 1/6W
R8	RN14BK2C6801F	RES. METAL FILM 6.8K 1% 1/6W
R9	RN14BK2C5101F	RES. METAL FILM 5.1K 1% 1/6W
R10	RD14BB2C512J	RES. CARBON 5.1K 5% 1/6W
R11	RD14BB2C102J	RES. CARBON 1K 5% 1/6W
R12	RD14BB2C181J	RES. CARBON 180 5% 1/6W
R13	RD14BB2C221J	RES. CARBON 220 5% 1/6W
R14	R92-0150-05	JUMPING RES. ZERO OHM (10MM)
R15	RN14BK2C6651F	RES. METAL FILM 6.65K 1% 1/6W
R16	RN14BK2C1002F	RES. METAL FILM 10K 1% 1/6W
R17	RN14BK2C9530F	RES. METAL FILM 953 1% 1/6W
R18	RN14BK2C9530F	RES. METAL FILM 953 1% 1/6W
R19	RD14BB2C112J	RES. CARBON 1.1K 5% 1/6W
R20	RN14BK2C8200F	RES. METAL FILM 820 1% 1/6W
R21	RN14BK2C3001F	RES. METAL FILM 3K 1% 1/6W
R22	RN14BK2C1500F	RES. METAL FILM 150 1% 1/6W
R28	R92-1465-05	RES. NETWORK 2K,10K
R29	NO USE	
R30	R92-1465-05	RES. NETWORK 2K,10K
R31	RD14BB2C361J	RES. CARBON 360 5% 1/6W
R32	RD14BB2C102J	RES. CARBON 1K 5% 1/6W
R33	RD14BB2C361J	RES. CARBON 360 5% 1/6W
R34	RD14BB2C102J	RES. CARBON 1K 5% 1/6W
R35	R90-1118-05	RES. NETWORK 3K,12K
R36	NO USE	
R37	R90-1118-05	RES. NETWORK 3K,12K
R38	NO USE	
R39	RD14BB2C512J	RES. CARBON 5.1K 5% 1/6W
R40	RD14BB2C153J	RES. CARBON 15K 5% 1/6W
R41	RD14BB2C512J	RES. CARBON 5.1K 5% 1/6W
R42	NO USE	
R43	RD14BB2E152J	RES. CARBON 1.5K 5% 1/4W
R44	RD14BB2E152J	RES. CARBON 1.5K 5% 1/4W
R45	RD14BB2C162J	RES. CARBON 1.6K 5% 1/6W
R46	RD14BB2C162J	RES. CARBON 1.6K 5% 1/6W
R47	R92-0150-05	JUMPING RES. ZERO OHM (10MM)
R48	R92-1061-05	JUMPING RES. ZERO OHM (5MM)
R49	RD14BB2C102J	RES. CARBON 1K 5% 1/6W
R50	RD14BB2C102J	RES. CARBON 1K 5% 1/6W
R51	RD14BB2C103J	RES. CARBON 10K 5% 1/6W
R52	RD14BB2C103J	RES. CARBON 10K 5% 1/6W
R53	RD14BB2C103J	RES. CARBON 10K 5% 1/6W
R54	RD14BB2C103J	RES. CARBON 10K 5% 1/6W
R55	RD14BB2C181J	RES. CARBON 180 5% 1/6W
R56	RD14BB2C181J	RES. CARBON 180 5% 1/6W
R57	R92-1455-05	RES. CEMENT 0.47 5% 5W
R58	R92-1455-05	RES. CEMENT 0.47 5% 5W
R59	RD14BB2C122J	RES. CARBON 1.2K 5% 1/6W
R60	RD14BB2C102J	RES. CARBON 1K 5% 1/6W
R63	RD14BB2C361J	RES. CARBON 360 5% 1/6W
R64	RN14BK2C1602F	RES. METAL FILM 16K 1% 1/6W
R65	RN14BK2C1801F	RES. METAL FILM 1.8K 1% 1/6W
R66	RN14BK2C1602F	RES. METAL FILM 16K 1% 1/6W
R67	RN14BK2C1801F	RES. METAL FILM 1.8K 1% 1/6W
R68	RN14BK2C1004F	RES. METAL FILM 1K 1% 1/6W
R69	RN14BK2C1004F	RES. METAL FILM 1K 1% 1/6W
R70	RN14BK2E2004F	RES. METAL FILM 2K 1% 1/4W
R71	RN14BK2E2004F	RES. METAL FILM 2K 1% 1/4W

REF. NO	PARTS NO	NAME & DESCRIPTION
R72	RD14BB2C511J	RES. CARBON 510 5% 1/6W
R73	RD14BB2C511J	RES. CARBON 510 5% 1/6W
R74	RD14BB2C331J	RES. CARBON 330 5% 1/6W
R75	RD14BB2C331J	RES. CARBON 330 5% 1/6W
R76	NO USE	
R77	R92-1061-05	JUMPING RES. ZERO OHM (5MM)
R81	R92-1061-05	JUMPING RES. ZERO OHM (5MM)
R82	R92-0150-05	JUMPING RES. ZERO OHM (10MM)
R154	E31-2170-05	JUMPING WIRE
R155	E31-2170-05	JUMPING WIRE
R156	E31-2170-05	JUMPING WIRE
R157	RD14DB3A62J	RES. CARBON 0.62 5% 1W
R158	RD14DB3A62J	RES. CARBON 0.62 5% 1W
R159	RD14DB2H1R2J	RES. CARBON 1.2 5% 1/2W
R160	RD14BB2E121J	RES. CARBON 120 5% 1/4W
R161	RD14BB2E121J	RES. CARBON 120 5% 1/4W
R162	RD14BB2C241J	RES. CARBON 240 5% 1/6W
R163	RD14BB2C102J	RES. CARBON 1K 5% 1/6W
R164	RD14DB3A62J	RES. CARBON 0.62 5% 1W
R165	RD14DB3A62J	RES. CARBON 0.62 5% 1W
R166	RD14DB2H1R2J	RES. CARBON 1.2 5% 1/2W
R167	RD14BB2E121J	RES. CARBON 120 5% 1/4W
R168	RD14BB2E121J	RES. CARBON 120 5% 1/4W
R169	RD14BB2C241J	RES. CARBON 240 5% 1/6W
R170	RD14BB2C102J	RES. CARBON 1K 5% 1/6W
R174	RD14DB3A681J	RES. CARBON 680 5% 1W
R175	RD14DB3A681J	RES. CARBON 680 5% 1W
TP1	E23-0401-05	PIN TERMINAL
U1	NJM7805FA	IC,3-TERMINAL REGULATOR
U2	NJM4558D	IC,DUAL OP-AMP
U3	TC4004BP	IC,8-BIT SHIFT/STORE BUS REG1.
U4	TC4004BP	IC,8-BIT SHIFT/STORE BUS REG1.
U5	TC4004BP	IC,8-BIT SHIFT/STORE BUS REG1.
U6	HA17012PB	IC,12-BIT D/A CONVERTER
U7	HD14053BP	IC,TRIPLE 2CH ANALOG MPX/DE-MP
U8	HD14052BP	IC,DUAL 4-CH ANALOG MPX/DE-MP
U9	NJM4558D	IC,DUAL OP-AMP
U10	NJM072BD	IC,JFET INPUT OP AMP
U11	NJM072BD	IC,JFET INPUT OP AMP
U12	NJM4558D	IC,DUAL OP-AMP
U13	NJM4558D	IC,DUAL OP-AMP
U14	NJM4560D	IC,OP AMP
U15	TLP505A	IC,PHOTO COUPLER
U16	TLP505A	IC,PHOTO COUPLER
U17	TC74HC11AP	IC,TRIPLE 3 INPUT AND GATE
VR1	R12-0556-05	RES. SEMI FIXED 100 B
VR2	R12-0556-05	RES. SEMI FIXED 100 B
VR3	R12-0541-05	RES. SEMI FIXED 100 B
VR4	R12-0541-05	RES. SEMI FIXED 100 B

## PWR36-1 AMP UNIT

(X73-1980-04)

REF. NO	PARTS NO	NAME & DESCRIPTION
	E31-5818-15	WIRE ASS'Y: P17 TO P108, ETC.,
	E38-0110-05	WIRE ASS'Y: JW2,3 TO Q15,16
	F02-0520-05	HEAT SINK
	F20-0647-05	INSULATOR FOR TRANSISTOR
	J73-0161-02	PCB (UNMOUNTED)
	N09-0626-04	SCREW, SEMS PAN HD M3X10
	N19-0191-05	INSULATING WASHER
C1	C90-3009-05	CAP. ELECTRO 2700 20% 25V
C2	C90-3009-05	CAP. ELECTRO 2700 20% 25V
C3	CE04EW1C331M	CAP. ELECTRO 330 20% 16V
C4	CE04EW1C221M	CAP. ELECTRO 220 20% 16V
C5	CE04EW1A470M	CAP. ELECTRO 47 20% 10V
C6	CE04EW1A101M	CAP. ELECTRO 100 20% 10V
C7	CE04EW1A101M	CAP. ELECTRO 100 20% 10V
C8	CE04EW1H2R2M	CAP. ELECTRO 2.2 20% 50V
C9	CE04EW1H2R2M	CAP. ELECTRO 2.2 20% 50V
C10	CE04EW1C100M	CAP. ELECTRO 10 20% 16V
C11	CE04EW1C100M	CAP. ELECTRO 10 20% 16V
C12	CE04EW1C100M	CAP. ELECTRO 10 20% 16V
C13	C91-1128-05	CAP. CERAMIC 0.1 80/-20% 50V
C14	C91-1128-05	CAP. CERAMIC 0.1 80/-20% 50V
C15	C91-1128-05	CAP. CERAMIC 0.1 80/-20% 50V
C16	C91-1128-05	CAP. CERAMIC 0.1 80/-20% 50V
C17	CK45FF1H103Z	CAP. CERAMIC 0.01 10% 50V
C18	NO USE	
C19	CF92V1H105J	CAP. POLYESTER 1P 5% 50V
C20	CF92V1H474J	CAP. POLYESTER 0.47 5% 50V
C21	CF92V1H105J	CAP. POLYESTER 1P 5% 50V
C22	CF92V1H474J	CAP. POLYESTER 0.47 5% 50V
C23	CK45FF1H103Z	CAP. CERAMIC 0.01 10% 50V
C24	CK45FF1H103Z	CAP. CERAMIC 0.01 10% 50V
C25	CK45FF1H103Z	CAP. CERAMIC 0.01 10% 50V
C26	CK45FF1H103Z	CAP. CERAMIC 0.01 10% 50V
C27	CK45FF1H103Z	CAP. CERAMIC 0.01 10% 50V
C28	CK45FF1H103Z	CAP. CERAMIC 0.01 10% 50V

# PARTS LIST

REF. NO	PARTS NO	NAME & DESCRIPTION
C29	CF92V1H474J	CAP. POLYESTER 0.47 5% 50V
C30	CF92V1H474J	CAP. POLYESTER 0.47 5% 50V
C31	C90-3011-05	CAP. ELECTRO 2200 20% 80V
C32	C90-3011-05	CAP. ELECTRO 2200 20% 80V
C33	CF93AN2E104K	CAP. POLYESTER 0.1 10% 250V
C34	CF93AN2E104K	CAP. POLYESTER 0.1 10% 250V
C41	CE04EW1H220M	CAP. ELECTRO 22 20% 50V
C42	NO USE	
C43	CE04BW1H220M	CAP. ELECTRO 22 20% 50V
D1	S1VB20	DIODE, BRIDGE
D2	MTZ13JB	DIODE, ZENER
D3	MTZ13JB	DIODE, ZENER
D4	MTZ5.1JB	DIODE, ZENER
D5	MTZ0.1JC	DIODE, ZENER 9.6V
D6	MTZ17A3	DIODE, ZENER 6.75V
D7	MTZ5.1JA	DIODE, ZENER 4.94V
D8	ISS132	DIODE
D9	ISS132	DIODE
D10	ISS132	DIODE
D11	ISS132	DIODE
D12	ISS132	DIODE
D13	ISS132	DIODE
D14	ISS132	DIODE
D15	ISS132	DIODE
D16	ISS132	DIODE
D17	ISS132	DIODE
D18	ISS132	DIODE
D21	S4VB20F1	DIODE, BRIDGE
D22	S4VB20F1	DIODE, BRIDGE
D23	DSM1D2	DIODE
D24	DSM1D2	DIODE
D25	ISS132	DIODE
D26	ISS132	DIODE
K1	S51-1528-05	RELAY
K2	S51-1528-05	RELAY
L1	L40-4701-03	FERRI INDUCTOR 47UH
P1	E23-0581-05	LUG TERMINAL
P2	E23-0581-05	LUG TERMINAL
P3	E23-0581-05	LUG TERMINAL
P11	E40-3238-05	PIN CONNECTOR 3P
P12	NO USE	
P13	E40-3237-05	PIN CONNECTOR 2P
P14	E40-3911-05	PIN CONNECTOR 3P
P15	E40-3911-05	PIN CONNECTOR 3P
P16	E40-3238-05	PIN CONNECTOR 3P
P17	E40-4248-05	PIN CONNECTOR 2P
P18	E40-4248-05	PIN CONNECTOR 2P
P19	NO USE	
P20	E40-5067-05	PIN CONNECTOR 10P
P21	NO USE	
P22	E40-3237-05	PIN CONNECTOR 2P
P23	E23-0401-05	PIN TERMINAL
P24	E23-0401-05	PIN TERMINAL
Q1	2SA1111(Q)	TR. SI, PNP
Q2	2SC2581(Q)	TR. SI, NPN
Q3	2SA1209(R)	TR. SI, PNP
Q4	2SC2911(R)	TR. SI, NPN
Q5	2SC1815(Y)	TR. SI, NPN
Q6	2SC1815(Y)	TR. SI, NPN
R1	RD14BB2C361J	RES. CARBON 360 5% 1/6W
R2	RD14BB2C361J	RES. CARBON 360 5% 1/6W
R3	RD14BB2C431J	RES. CARBON 430 5% 1/6W
R4	RD14BB2C431J	RES. CARBON 430 5% 1/6W
R5	RD14BB2C512J	RES. CARBON 5.1K 5% 1/6W
R6	RN14BK2C1002F	RES. METAL FILM 10K 1% 1/6W
R7	RN14BK2C1002F	RES. METAL FILM 10K 1% 1/6W
R8	RN14BK2C6801F	RES. METAL FILM 6.8K 1% 1/6W
R9	RN14BK2C5101F	RES. METAL FILM 5.1K 1% 1/6W
R10	RD14BB2C512J	RES. CARBON 5.1K 5% 1/6W
R11	RD14BB2C102J	RES. CARBON 1K 5% 1/6W
R12	RD14BB2C181J	RES. CARBON 180 5% 1/6W
R13	RD14BB2C221J	RES. CARBON 220 5% 1/6W
R14	R92-0150-05	JUMPING RES. ZERO OHM (10MM)
R15	RN14BK2C6651F	RES. METAL FILM 6.65K 1% 1/6W
R16	RN14BK2C1002F	RES. METAL FILM 10K 1% 1/6W
R17	RN14BK2C9530F	RES. METAL FILM 953 1% 1/6W
R18	RN14BK2C9530F	RES. METAL FILM 953 1% 1/6W
R19	RD14BB2C112J	RES. CARBON 1.1K 5% 1/6W
R20	RN14BK2C8200F	RES. METAL FILM 820 1% 1/6W
R21	RN14BK2C3001F	RES. METAL FILM 3K 1% 1/6W
R22	RN14BK2C1500F	RES. METAL FILM 150 1% 1/6W
R28	R92-1472-05	RES. NETWORK 1K, 10K
R29	NO USE	
R30	R92-1472-05	RES. NETWORK 1K, 10K
R31	RD14BB2C361J	RES. CARBON 360 5% 1/6W
R32	RD14BB2C102J	RES. CARBON 1K 5% 1/6W
R33	RD14BB2C361J	RES. CARBON 360 5% 1/6W
R34	RD14BB2C102J	RES. CARBON 1K 5% 1/6W
R35	R90-1118-05	RES. NETWORK 2K, 18K

REF. NO	PARTS NO	NAME & DESCRIPTION
R36	NO USE	
R37	R90-1118-05	RES. NETWORK 2K, 18K
R38	NO USE	
R39	RD14BB2C512J	RES. CARBON 5.1K 5% 1/6W
R40	RD14BB2C153J	RES. CARBON 15K 5% 1/6W
R41	RD14BB2C512J	RES. CARBON 5.1K 5% 1/6W
R42	NO USE	
R43	RD14BB2E152J	RES. CARBON 1.5K 5% 1/4W
R44	RD14BB2E152J	RES. CARBON 1.5K 5% 1/4W
R45	RD14BB2C162J	RES. CARBON 1.6K 5% 1/6W
R46	RD14BB2C162J	RES. CARBON 1.6K 5% 1/6W
R47	R92-0150-05	JUMPING RES. ZERO OHM (10MM)
R48	R92-1061-05	JUMPING RES. ZERO OHM (5MM)
R49	RD14BB2C102J	RES. CARBON 1K 5% 1/6W
R50	RD14BB2C102J	RES. CARBON 1K 5% 1/6W
R51	RD14BB2C103J	RES. CARBON 10K 5% 1/6W
R52	RD14BB2C103J	RES. CARBON 10K 5% 1/6W
R53	RD14BB2C103J	RES. CARBON 10K 5% 1/6W
R54	RD14BB2C103J	RES. CARBON 10K 5% 1/6W
R55	RD14BB2C181J	RES. CARBON 180 5% 1/6W
R56	RD14BB2C181J	RES. CARBON 180 5% 1/6W
R57	R92-1456-05	RES. CEMENT 1 5% 3W
R58	R92-1456-05	RES. CEMENT 1 5% 3W
R59	RD14BB2C122J	RES. CARBON 1.2K 5% 1/6W
R60	RD14BB2C102J	RES. CARBON 1K 5% 1/6W
R63	RD14BB2C361J	RES. CARBON 360 5% 1/6W
R64	RN14BK2C1602F	RES. METAL FILM 16K 1% 1/6W
R65	RN14BK2C1801F	RES. METAL FILM 1.8K 1% 1/6W
R66	RN14BK2C1602F	RES. METAL FILM 16K 1% 1/6W
R67	RN14BK2C1801F	RES. METAL FILM 1.8K 1% 1/6W
R68	RN14BK2C1004F	RES. METAL FILM 1K 1% 1/6W
R69	RN14BK2C1004F	RES. METAL FILM 1K 1% 1/6W
R70	RN14BK2E2004F	RES. METAL FILM 2K 1% 1/4W
R71	RN14BK2E2004F	RES. METAL FILM 2K 1% 1/4W
R72	RD14BB2C511J	RES. CARBON 510 5% 1/6W
R73	RD14BB2C511J	RES. CARBON 510 5% 1/6W
R74	RD14BB2C331J	RES. CARBON 330 5% 1/6W
R75	RD14BB2C331J	RES. CARBON 330 5% 1/6W
R76	NO USE	
R77	R92-1061-05	JUMPING RES. ZERO OHM (5MM)
R81	R92-1061-05	JUMPING RES. ZERO OHM (5MM)
R82	R92-0150-05	JUMPING RES. ZERO OHM (10MM)
R154	E31-2170-05	JUMPING WIRE
R155	E31-2170-05	JUMPING WIRE
R156	E31-2170-05	JUMPING WIRE
R157	RD14DB2H1R2J	RES. CARBON 1.2 5% 1/2W
R158	RD14DB2H1R2J	RES. CARBON 1.2 5% 1/2W
R159	RD14DB2H2R4J	RES. CARBON 2.4 5% 1/2W
R160	RD14BB2C241J	RES. CARBON 240 5% 1/6W
R161	RD14BB2C241J	RES. CARBON 240 5% 1/6W
R162	RD14BB2C471J	RES. CARBON 470 5% 1/6W
R163	RD14BB2C102J	RES. CARBON 1K 5% 1/6W
R164	RD14DB2H1R2J	RES. CARBON 1.2 5% 1/2W
R165	RD14DB2H1R2J	RES. CARBON 1.2 5% 1/2W
R166	RD14DB2H2R4J	RES. CARBON 2.4 5% 1/2W
R167	RD14BB2C241J	RES. CARBON 240 5% 1/6W
R168	RD14BB2C241J	RES. CARBON 240 5% 1/6W
R169	RD14BB2C471J	RES. CARBON 470 5% 1/6W
R170	RD14BB2C102J	RES. CARBON 1K 5% 1/6W
R174	RD14DB3D132J	RES. CARBON 1.3K 5% 2W
R175	RD14DB3D132J	RES. CARBON 1.3K 5% 2W
TP1	E23-0401-05	PIN TERMINAL
U1	NJM7805FA	IC, 3-TERMINAL REGULATOR
U2	NJM4558D	IC, DUAL OP-AMP
U3	TC4094BP	IC, 8-BIT SHIFT/STORE BUS REGI.
U4	TC4094BP	IC, 8-BIT SHIFT/STORE BUS REGI.
U5	TC4094BP	IC, 8-BIT SHIFT/STORE BUS REGI.
U6	HA17012PB	IC, 12-BIT D/A CONVERTER
U7	HD14053BP	IC, TRIPLE 2CH ANALOG MPX/DE-MP
U8	HD14052BP	IC, DUAL 4-CH ANALOG MPX/DE-MP
U9	NJM4558D	IC, DUAL OP-AMP
U10	NJM072BD	IC, JFET INPUT OP AMP
U11	NJM072BD	IC, JFET INPUT OP AMP
U12	NJM4558D	IC, DUAL OP-AMP
U13	NJM4558D	IC, DUAL OP-AMP
U14	NJM4560D	IC, OP AMP
U15	TLP595A	IC, PHOTO COUPLER
U16	TLP595A	IC, PHOTO COUPLER
U17	TC74HC11AP	IC, TRIPLE 3 INPUT AND GATE
VR1	R12-0556-05	RES. SEMI FIXED 100 B
VR2	R12-0556-05	RES. SEMI FIXED 100 B
VR3	R12-0541-05	RES. SEMI FIXED 100 B
VR4	R12-0541-05	RES. SEMI FIXED 100 B

# PARTS LIST

## PWR18-2 TERMINAL UNIT

(X81-2880-00)

REF. NO	PARTS NO	NAME & DESCRIPTION			
	E38-0014-05	WIRE ASS'Y:JL2,3,9 TO P109			
	E38-0015-05	WIRE ASS'Y:JL4,5 TO P2,3			
	E38-0016-15	WIRE ASS'Y:JW6 TO P23,24			
	J73-0018-03	PCB (UNMOUNTED)			
C2	CE04EW1E471M	CAP. ELECTRO	470	20%	25V
C3	CE04EW1E471M	CAP. ELECTRO	470	20%	25V
C111	C91-2856-05	CAP. CERAMIC	1000P		500V
C112	C91-2856-05	CAP. CERAMIC	1000P		500V
C113	C91-2856-05	CAP. CERAMIC	1000P		500V
C114	C91-2856-05	CAP. CERAMIC	1000P		500V
C115	C91-2856-05	CAP. CERAMIC	1000P		500V
C116	C91-2856-05	CAP. CERAMIC	1000P		500V
C117	C91-2856-05	CAP. CERAMIC	1000P		500V
C118	C91-2856-05	CAP. CERAMIC	1000P		500V
C119	C91-2856-05	CAP. CERAMIC	1000P		500V
C120	C91-2856-05	CAP. CERAMIC	1000P		500V
C121	C91-2856-05	CAP. CERAMIC	1000P		500V
C122	C91-2856-05	CAP. CERAMIC	1000P		500V
R2	RD14DB3D301J	RES. CARBON	300	5%	2W
R3	RD14DB3D301J	RES. CARBON	300	5%	2W

## PWR36-1 TERMINAL UNIT

(X81-2880-01)

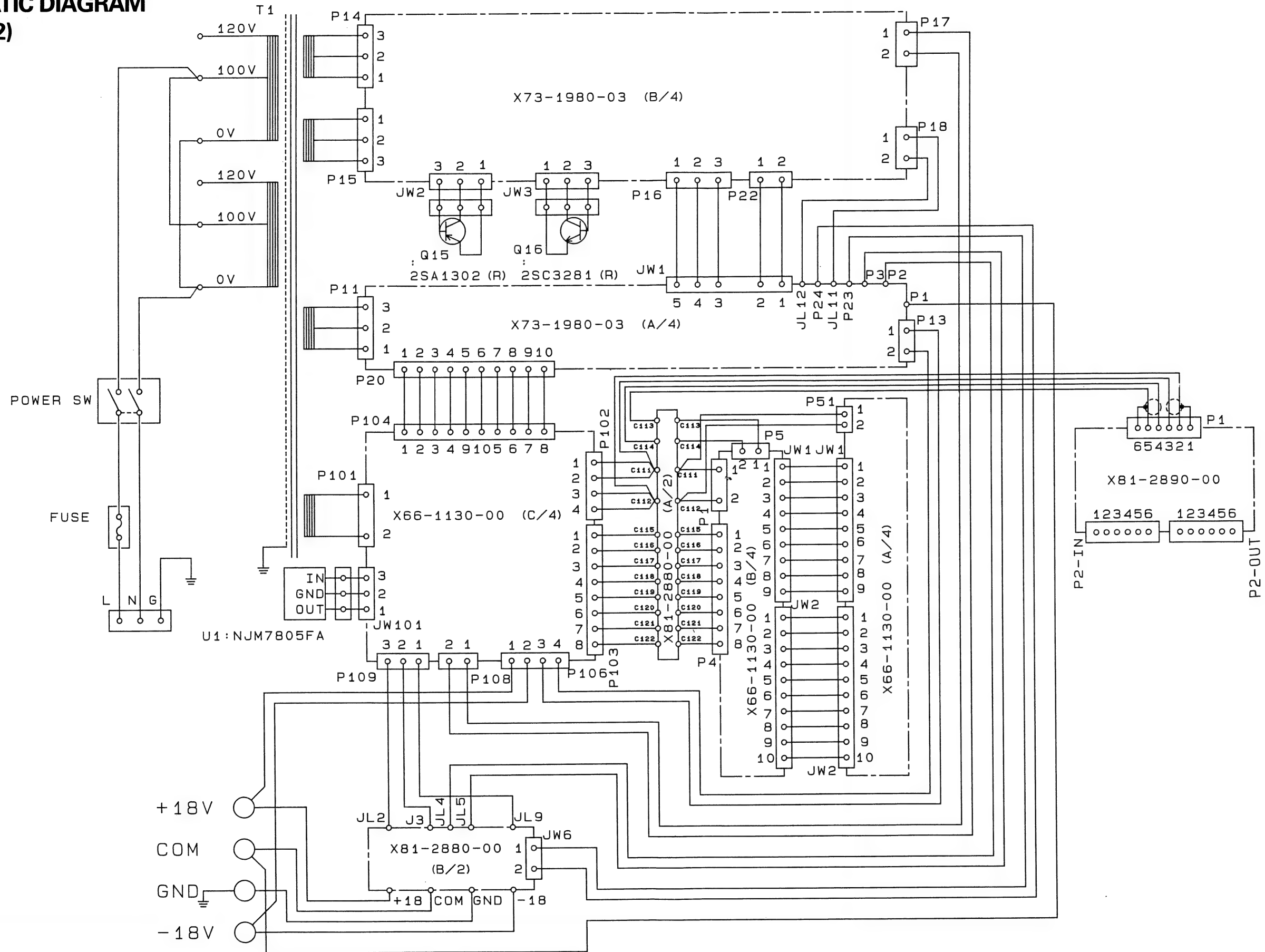
REF. NO	PARTS NO	NAME & DESCRIPTION			
	E38-0014-05	WIRE ASS'Y:JL2,3,9 TO P109			
	E38-0015-05	WIRE ASS'Y:JL4,5 TO P2,3			
	E38-0016-15	WIRE ASS'Y:JW6 TO P23,24			
	J73-0018-03	PCB (UNMOUNTED)			
C2	CE04EW1H221M	CAP. ELECTRO	220	20%	50V
C3	CE04EW1H221M	CAP. ELECTRO	220	20%	50V
C111	C91-2856-05	CAP. CERAMIC	1000P		500V
C112	C91-2856-05	CAP. CERAMIC	1000P		500V
C113	C91-2856-05	CAP. CERAMIC	1000P		500V
C114	C91-2856-05	CAP. CERAMIC	1000P		500V
C115	C91-2856-05	CAP. CERAMIC	1000P		500V
C116	C91-2856-05	CAP. CERAMIC	1000P		500V
C117	C91-2856-05	CAP. CERAMIC	1000P		500V
C118	C91-2856-05	CAP. CERAMIC	1000P		500V
C119	C91-2856-05	CAP. CERAMIC	1000P		500V
C120	C91-2856-05	CAP. CERAMIC	1000P		500V
C121	C91-2856-05	CAP. CERAMIC	1000P		500V
C122	C91-2856-05	CAP. CERAMIC	1000P		500V
R2	RD14DB3D122J	RES. CARBON	1.2K	5%	2W
R3	RD14DB3D122J	RES. CARBON	1.2K	5%	2W

## BUFFER UNIT

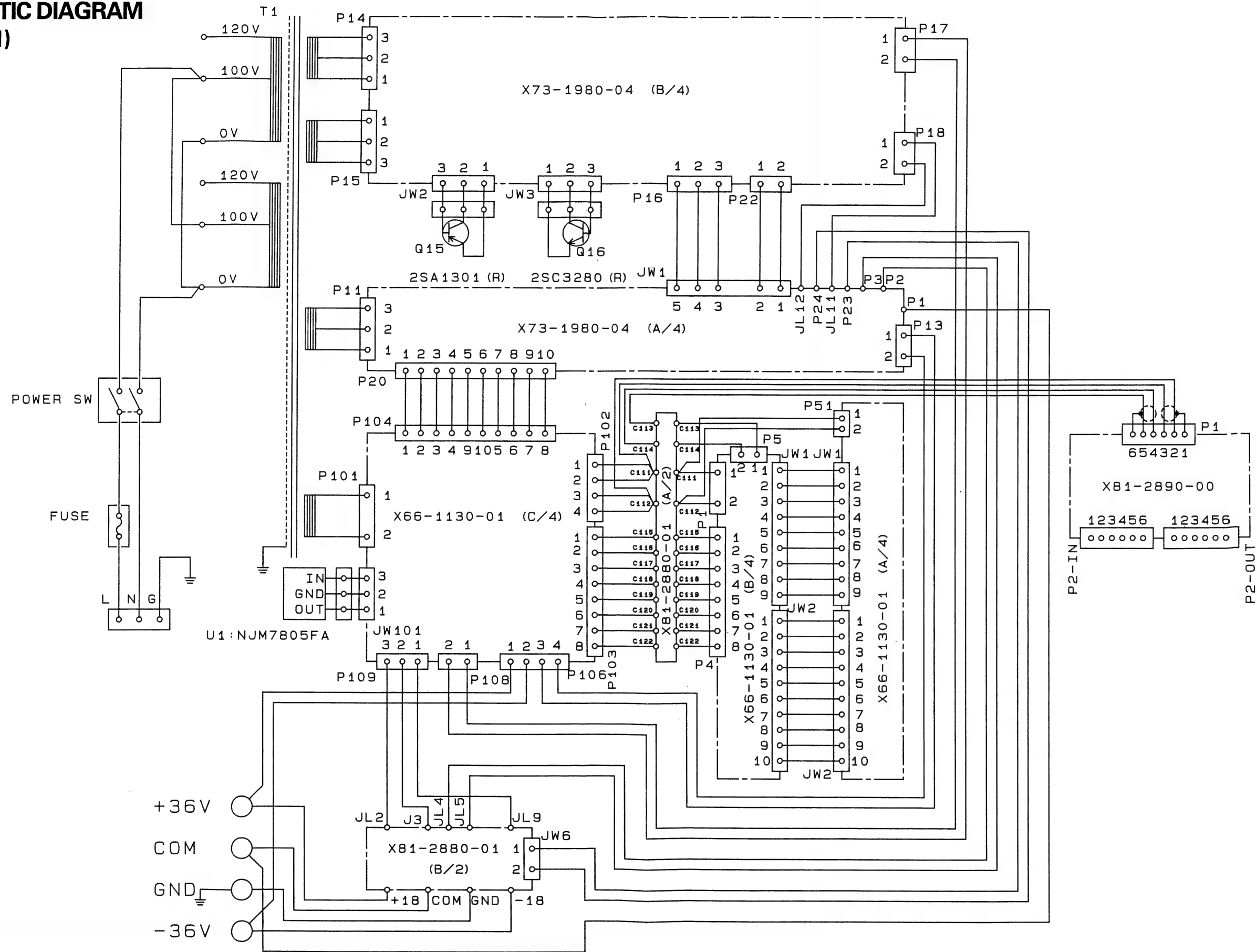
(X81-2890-00)

REF. NO	PARTS NO	NAME & DESCRIPTION			
	J73-0030-03	PCB (UNMOUNTED)			
C1	CE04EW1A100M	CAP. ELECTRO	10	20%	10V
C2	CE04EW1C220M	CAP. ELECTRO	22	20%	16V
C3	CE04EW1C220M	CAP. ELECTRO	22	20%	16V
C4	CE04EW1C220M	CAP. ELECTRO	22	20%	16V
C5	CE04JW1A100M	CAP. ELECTRO	10	20%	10V
C6	CE04EW1C220M	CAP. ELECTRO	22	20%	16V
D901	1SS132	DIODE			
P1	E40-3303-05	PIN CONNECTOR	6P		
P2	E58-0606-05	MODULE CONNECTOR			
Q1	2SC2785(F)	TR. SI, NPN			
R1	RD14BB2C222J	RES. CARBON	2.2K	5%	1/6W
R2	RD14BB2C222J	RES. CARBON	2.2K	5%	1/6W
R3	RD14BB2C472J	RES. CARBON	4.7K	5%	1/6W
U1	MAX232CPE	IC,RS-232C DRIVERS/RECEIVERS			

## SCHEMATIC DIAGRAM (PWR18-2)



**SCHEMATIC DIAGRAM**  
**(PWR36-1)**

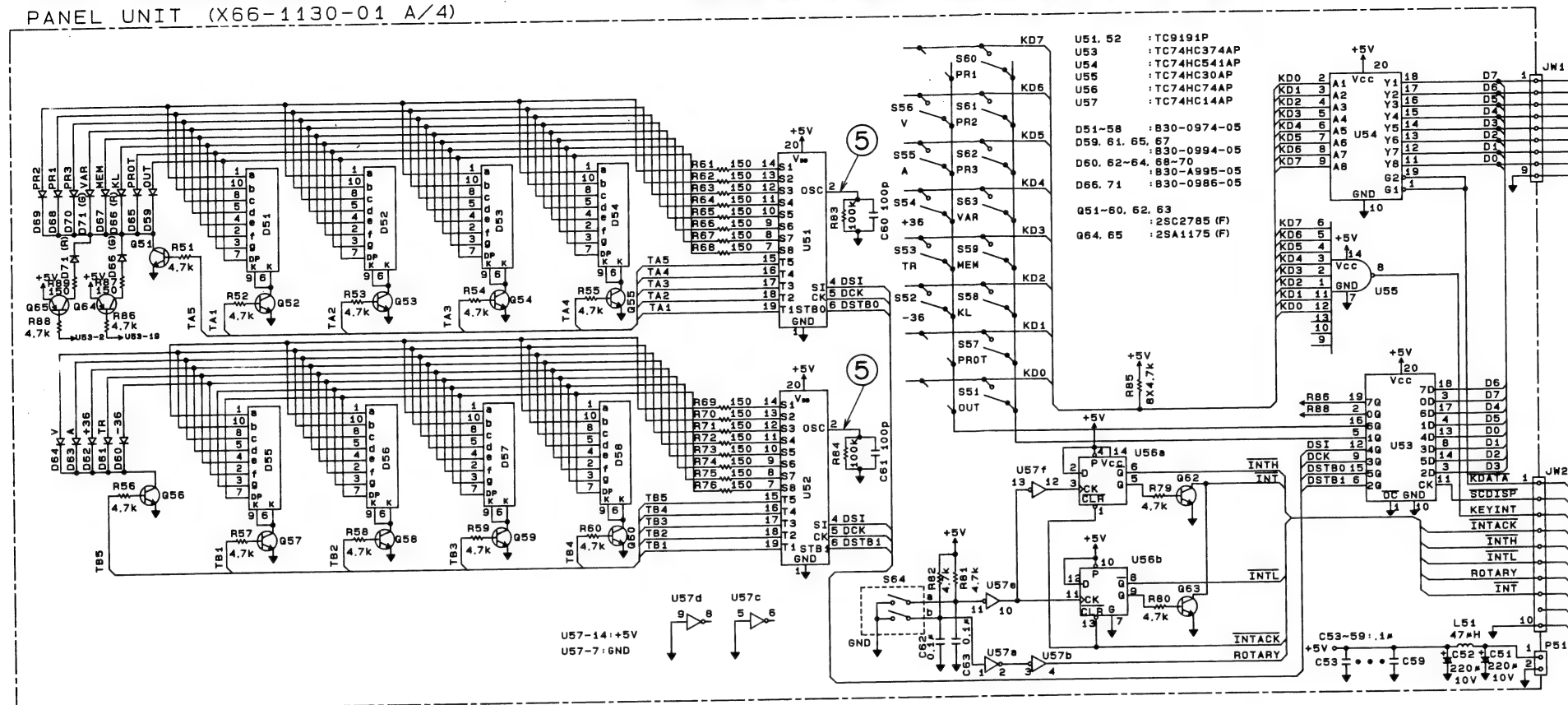




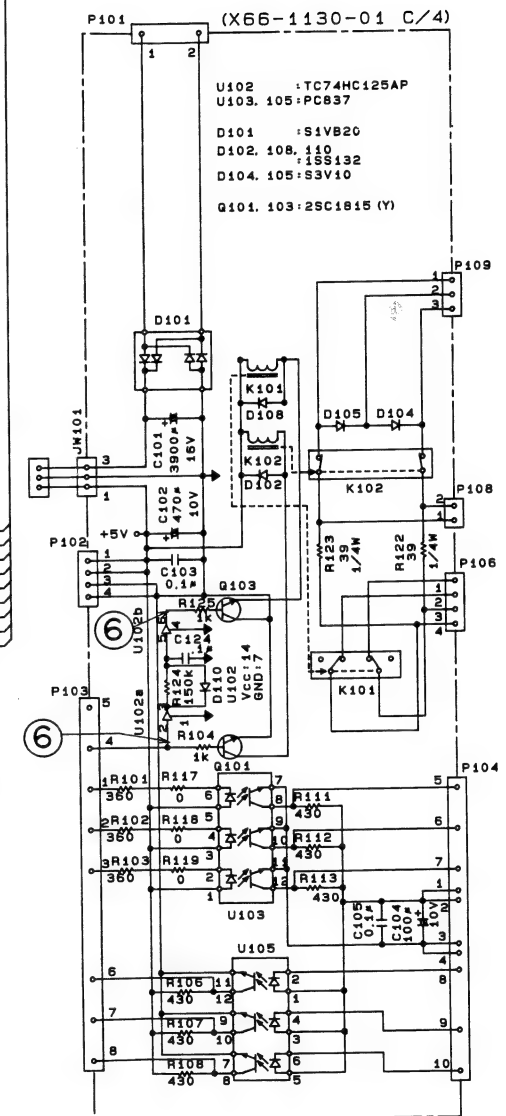
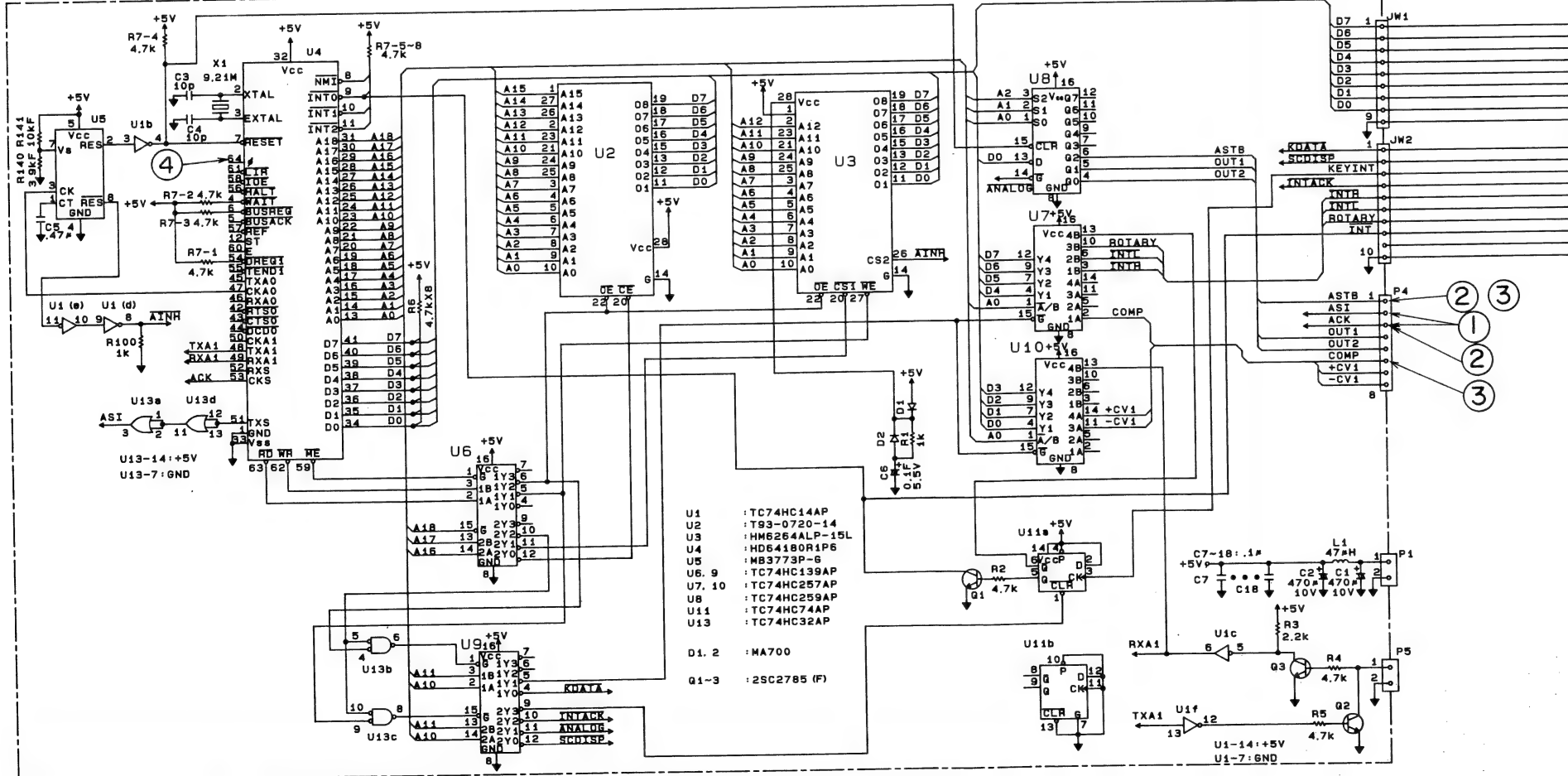
# PANEL & TERMINAL UNIT

PANEL UNIT (X66-1130-01 A/4)

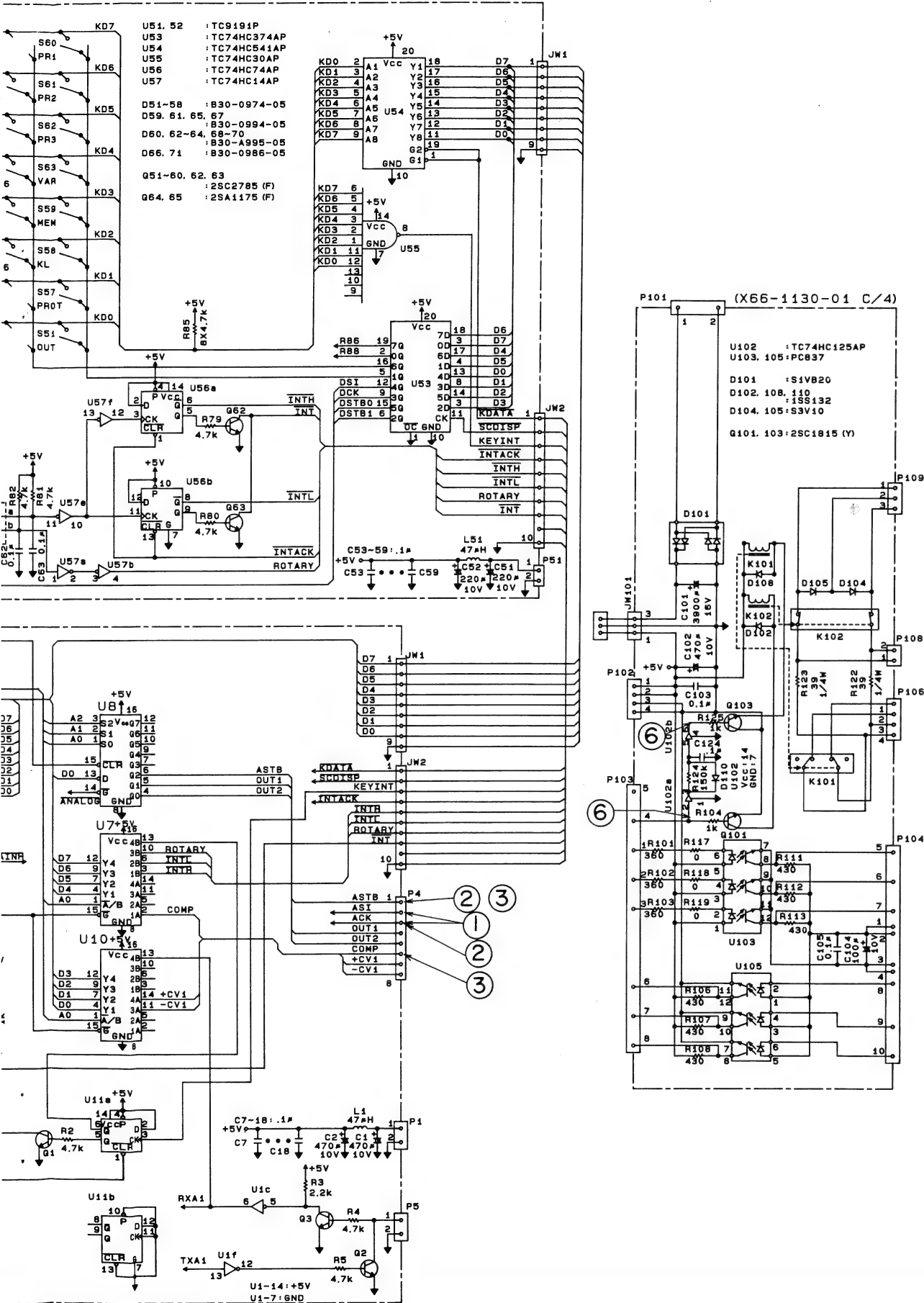
# SCHEMATIC DIAGRAM (PWR18-2)



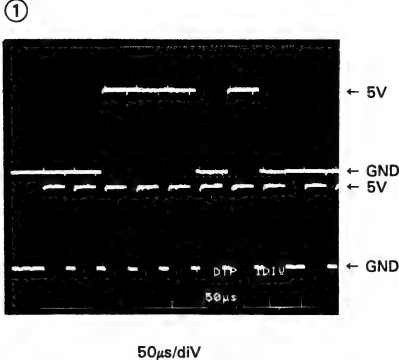
(X66-1130-01 B/4)



## DIAGRAM (PWR18-2)

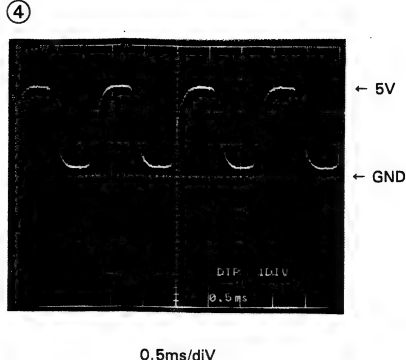


# WAVEFORM



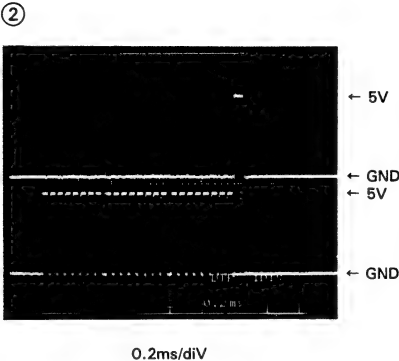
**P4-2 Waveform**  
In case of X73-1880-00,  
it takes DATA Waveform.

**P4-3 Waveform**  
In case of X73-1880-00, it takes STROBE Waveform.

50  $\mu$ s/div

U4-6 Waveform, CPU  
Clock Waveform

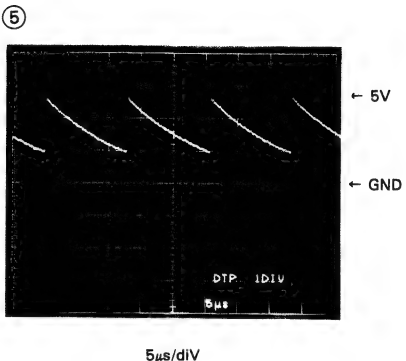
0.5ms/div



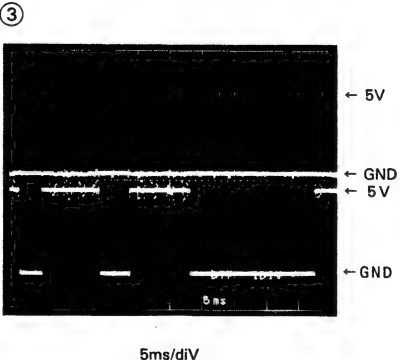
**P4-1 Waveform**  
In case of X73-1880-00, it takes CLOCK Waveform.

### P4-3 Waveform

0.2ms/div



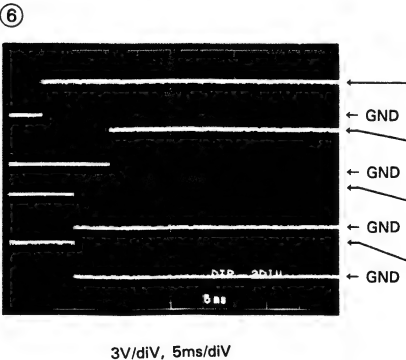
### U51 and 52-2 Waveform

5  $\mu$ s/div

### P4-1 Waveform

**P4-6 Waveform**  
In case of X73-1880-00, it takes P20-10 Waveform.

5ms/div



U102-2 Waveform (for K101 disturbance)	D C P C
U102-6 Waveform (for K102 disturbance)	D C P C
U102-7 Waveform (for K101 disturbance)	D C P C
U102-6 Waveform (for K102 disturbance)	D C P C

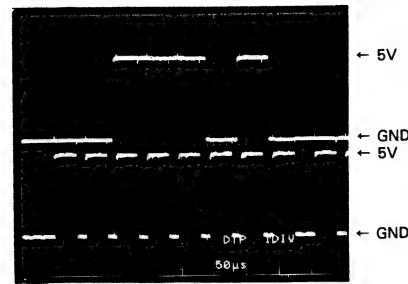
During

511

3V/diV, 5ms/diV

# WAVEFORM

①

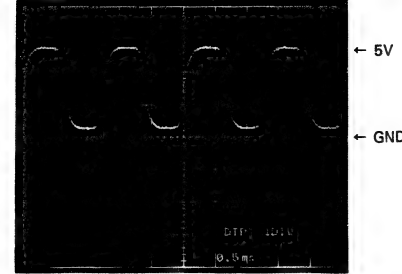


P4-2 Waveform  
In case of X73-1880-01,  
it takes DATA Waveform.

P4-3 Waveform  
In case of X73-1880-01,  
it takes STROBE Waveform.

50µs/div

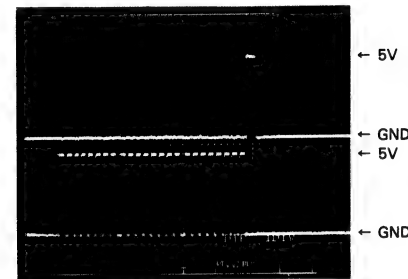
④



U4-6 Waveform, CPU  
Clock Waveform

0.5ms/div

②

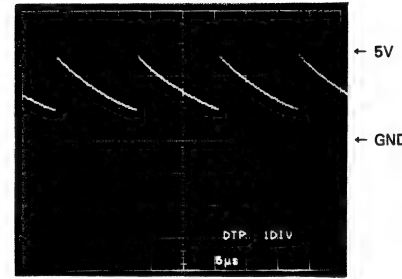


P4-1 Waveform  
In case of X73-1880-01,  
it takes CLOCK Waveform.

P4-3 Waveform

0.2ms/div

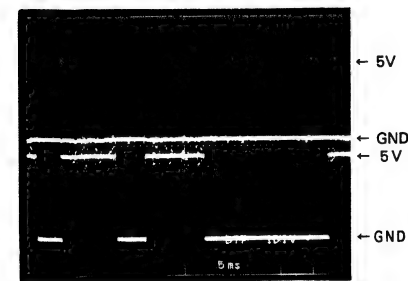
⑤



U51 and 52-2 Waveform

5µs/div

③

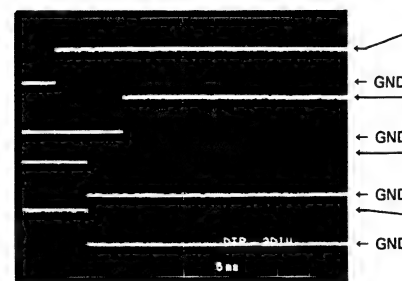


P4-1 Waveform

P4-6 Waveform  
In case of X73-1880-01,  
it takes P20-10 Waveform.

5ms/div

⑥



U102-2 Waveform  
(for K101 disturbance)  
During OUT-  
PUT is ON

U102-6 Waveform  
(for K102 disturbance)

U102-7 Waveform  
(for K101 disturbance)  
During OUT-  
PUT is OFF

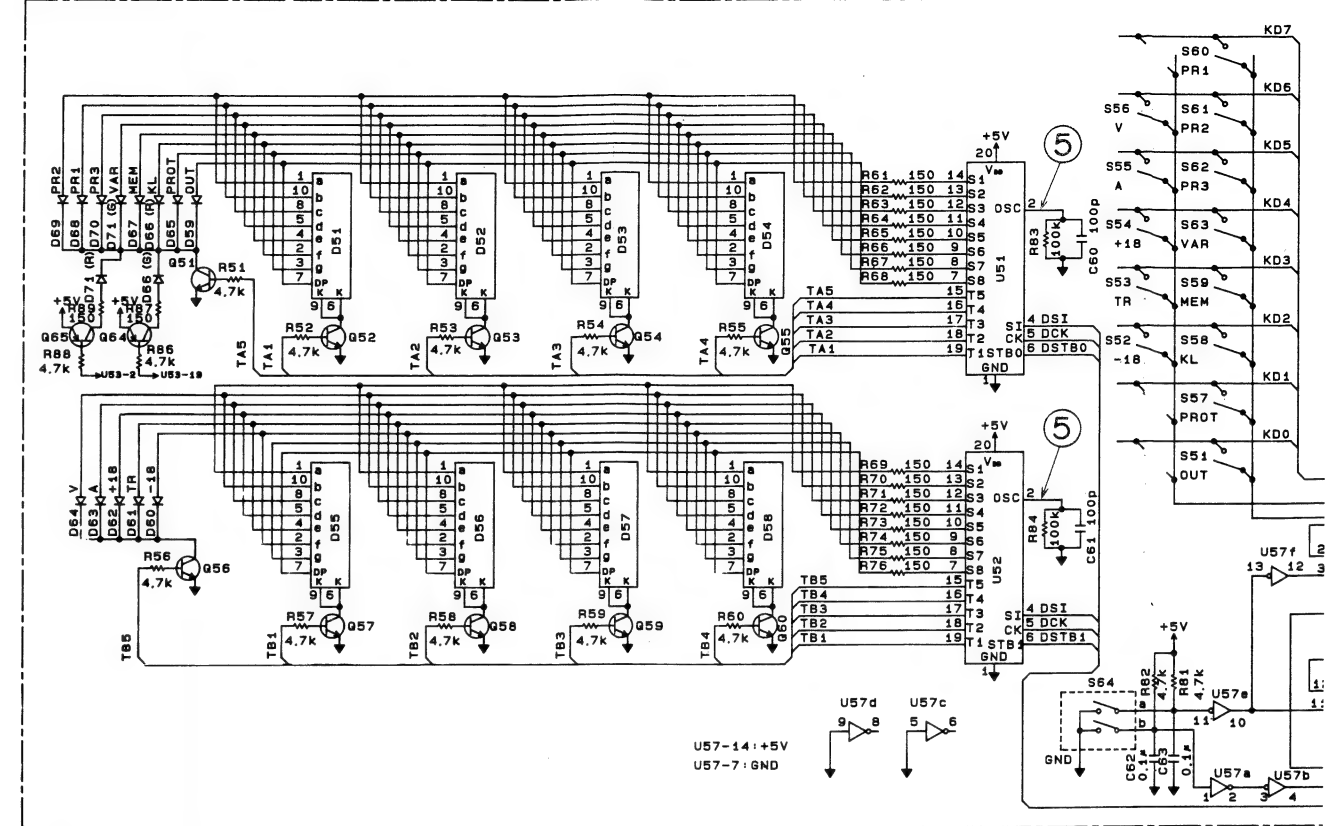
U102-8 Waveform  
(for K102 disturbance)

3V/div, 5ms/div

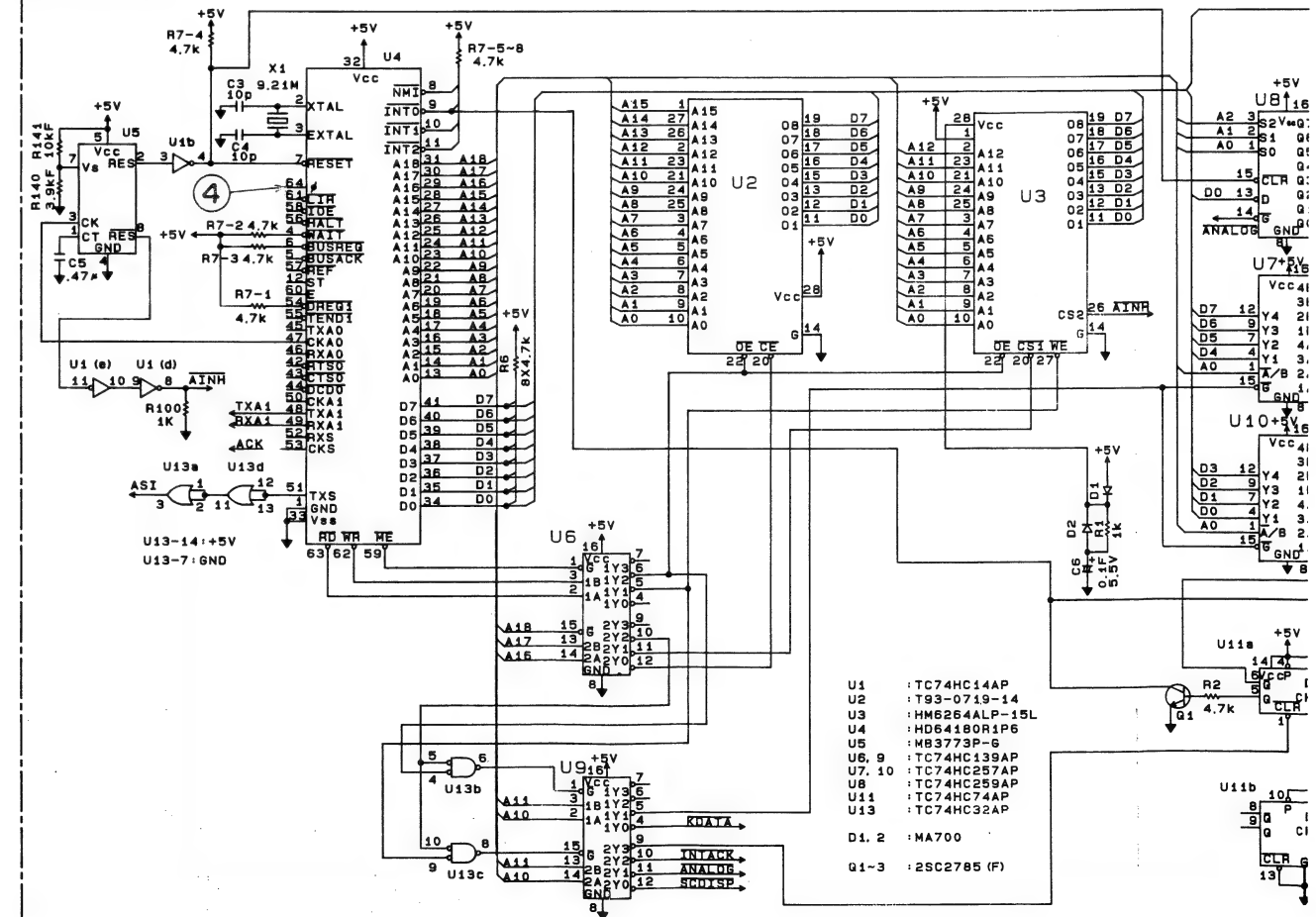
## PANEL & TARMINAL UNIT

PANEL UNIT (X66-1130-00 A/4)

## SCHEMATIC DIAGRAM (F)



(X66-1130-00 B/4)



### SCHEMATIC DIAGRAM (PWR36-1)

The schematic diagram is divided into three main sections:

- (X66-1130-00 B/4)**: This section on the left contains the power supply and initial signal processing. It includes a 5V regulator (U1), a 74HC14AP (U2) for signal inversion, and a 74HC139AP (U3) for address decoding. It also features a 74HC257AP (U4) and a 74HC259AP (U5) for data handling. The section is populated with numerous resistors (R1-R100) and capacitors (C1-C100).
- (X66-1130-00 C/4)**: This section on the right contains the output stage. It includes a 74HC125AP (U102) and a PC837 (U103) for signal processing. It also features a 74HC125AP (U104) and a 74HC125AP (U105) for signal processing. The section is populated with numerous resistors (R1-R100) and capacitors (C1-C100).
- Central Section**: This section in the middle contains the main processing and control logic. It includes a 74HC14AP (U1), a 74HC139AP (U2), a 74HC257AP (U4), a 74HC259AP (U5), a 74HC74AP (U6), a 74HC32AP (U13), a 74HC125AP (U102), a PC837 (U103), a 74HC125AP (U104), and a 74HC125AP (U105). It also features a 74HC125AP (U102) and a PC837 (U103) for signal processing. The section is populated with numerous resistors (R1-R100) and capacitors (C1-C100).



# SCHEMATIC DIAGRAM (PWR18-2)

AMP UNIT (X73-1980-03 A/4)

AMP & TERMINAL UNIT

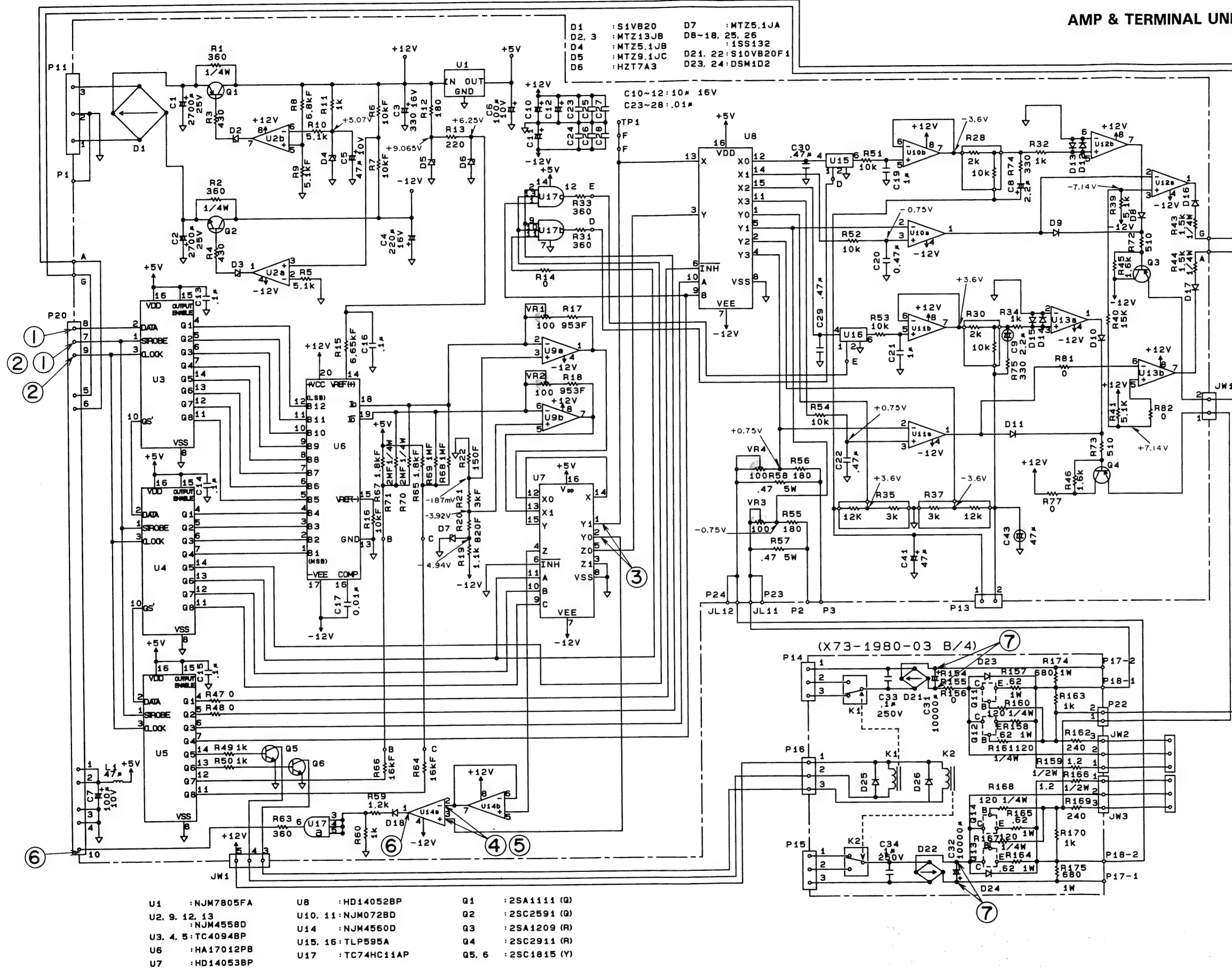
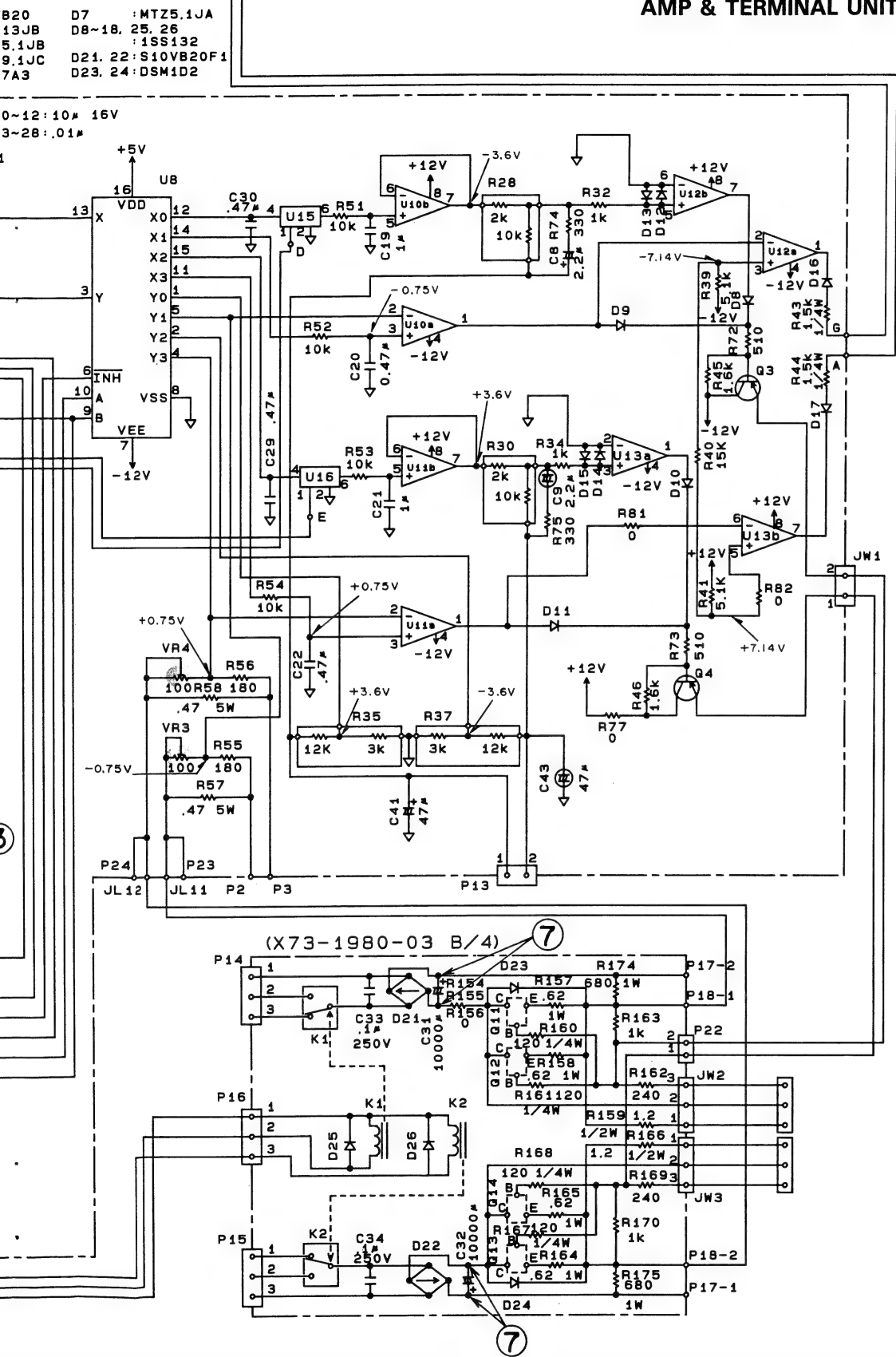
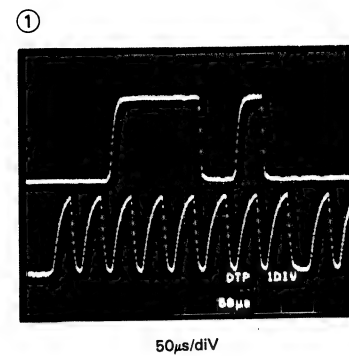


DIAGRAM (PWR18-2)



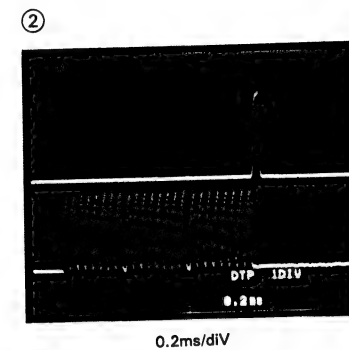
# WAVEFORM



P20-8 Waveform  
Since it is DATA wave-  
form, it does not always  
take this waveform.

P20-7 Waveform  
STROBE Waveform  
It sends data sent in serial  
forms into U3, and per-  
forms data shift.

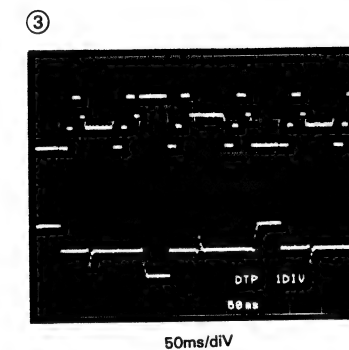
50µs/div



P20-9 Waveform  
CLOCK Waveform  
It outputs data sent in serial  
forms into U3 and 4 as  
parallel data.

P20-7 Waveform  
STROBE Waveform  
Since volume of data is 24  
(3×8), one set of this  
waveform consist of 24  
pulses.

0.2ms/div

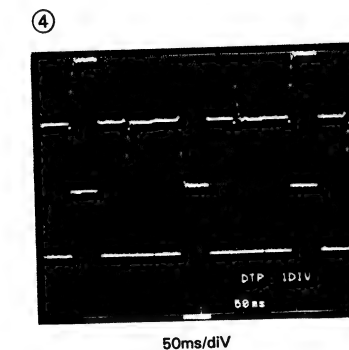


U7-1 Waveform

OUTPUT is ON.  
Set-up voltage: Rating  
Set-up current: Rating  
Load: No load

U7-2 Waveform

50µs/div

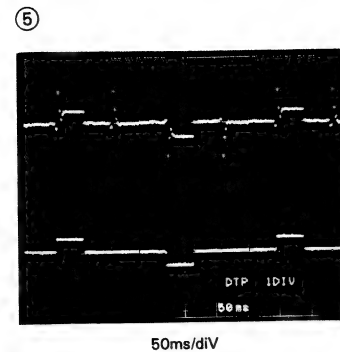


U14-3 Waveform

OUTPUT is ON.  
Output voltage: Rating  
Output current: 0A

U14-2 Waveform

50µs/div

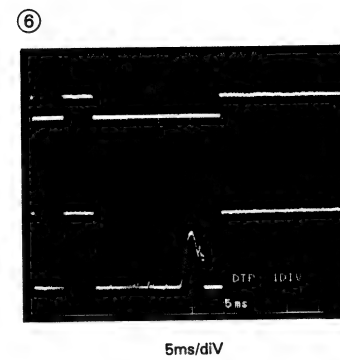


U14-3 Waveform

OUTPUT is ON.  
Output terminal: Short-  
circuit  
Output current: Rating

U14-2 Waveform

50ms/div

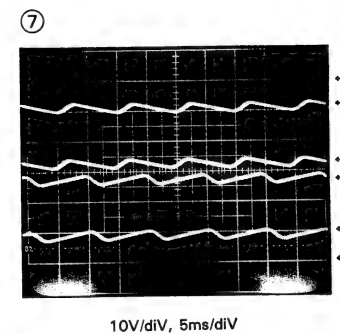


P20-10 Waveform

Since this waveform is  
compared by a compar-  
ator on a serial manner,  
it does not always take  
this waveform.

U14-1 Waveform

5ms/div



When K1 is  
at high tap

When K1 is  
at low tap

When K2 is  
at low tap

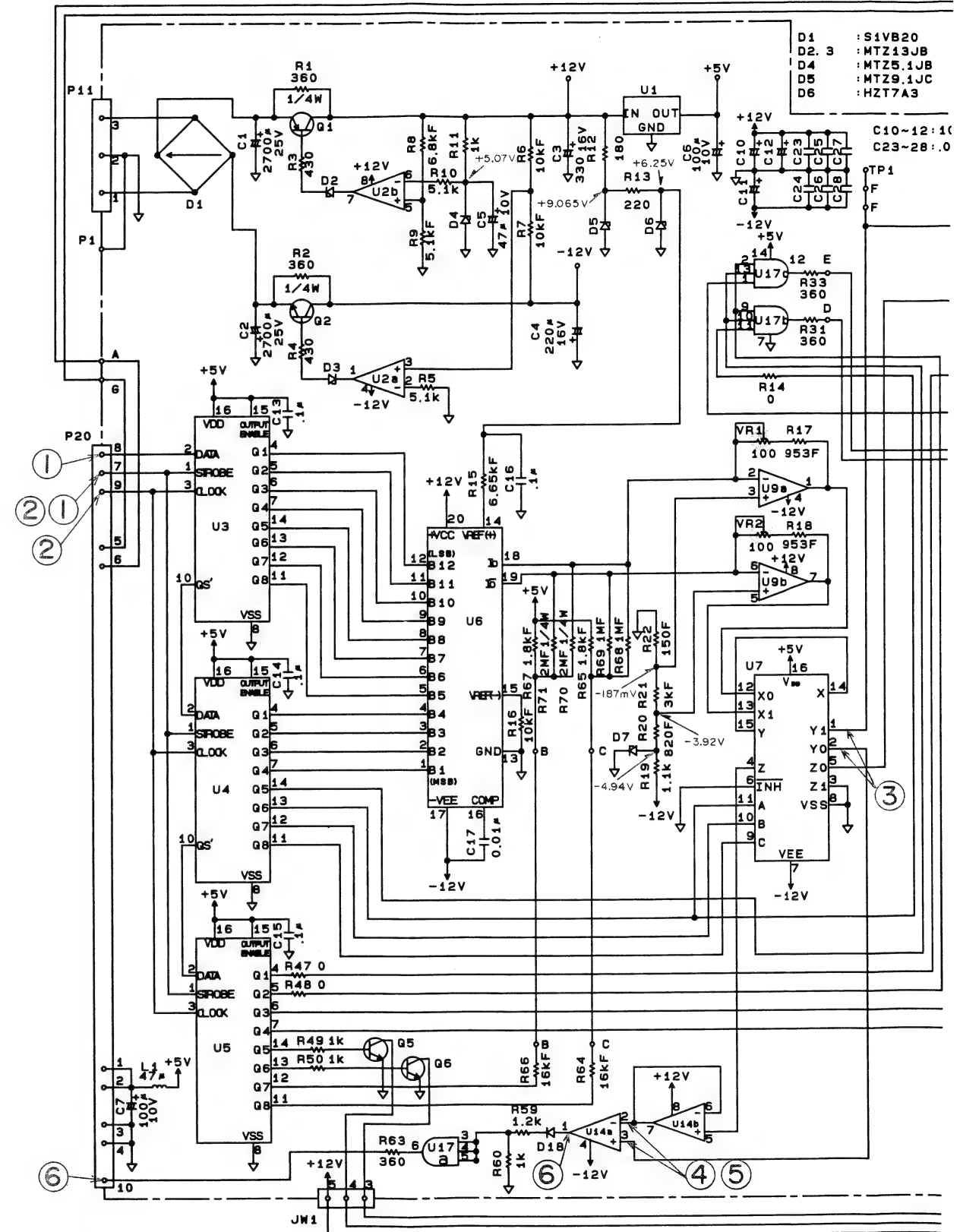
When K2 is  
at high tap

Input AC100V  
Output current:  
±1A

10V/div, 5ms/div

# SCHEMATIC DIAGRAM

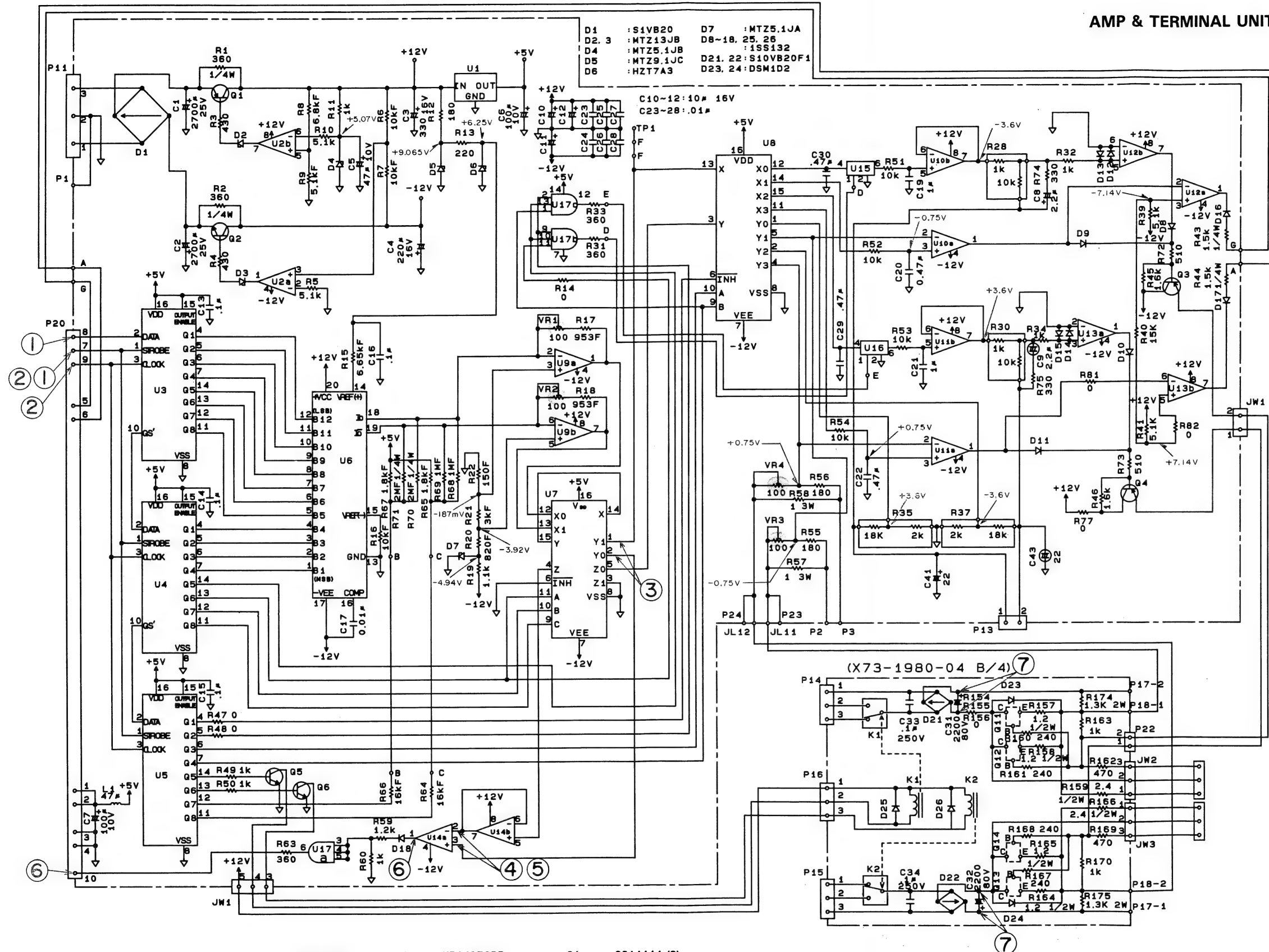
AMP UNIT (X73-1980-04 A/4)



# SCHEMATIC DIAGRAM (PWR36-1)

AMP UNIT (X73-1980-04 A/4)

AMP & TERMINAL UNIT

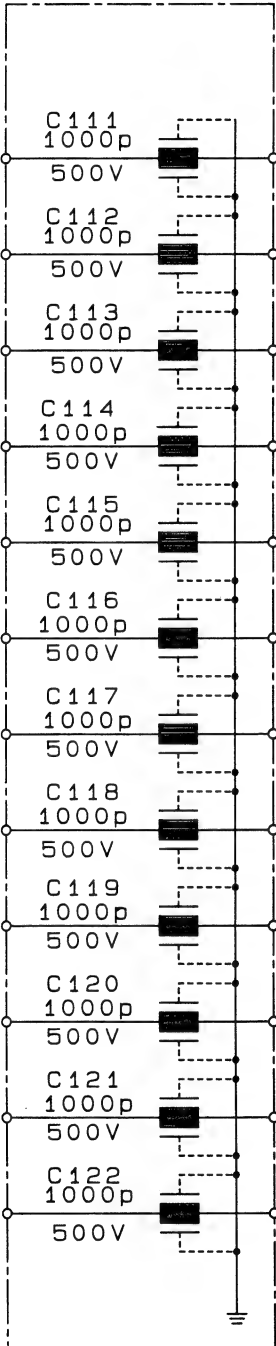
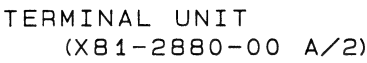


- |                          |                   |                     |
|--------------------------|-------------------|---------------------|
| U1 : NJM7805FA           | U8 : HD14052BP    | Q1 : 2SA1111 (Q)    |
| U2, 9, 12, 13 : NJM4558D | U10, 11: NJM072BD | Q2 : 2SC2591 (Q)    |
| U3, 4, 5: TC4094BP       | U14 : NJM4560D    | Q3 : 2SA1209 (R)    |
| U6 : HA17012PB           | U15, 16: TLP595A  | Q4 : 2SC2911 (R)    |
| U7 : HD14053BP           | U17 : TC74HC11AP  | Q5, 6 : 2SC1815 (Y) |

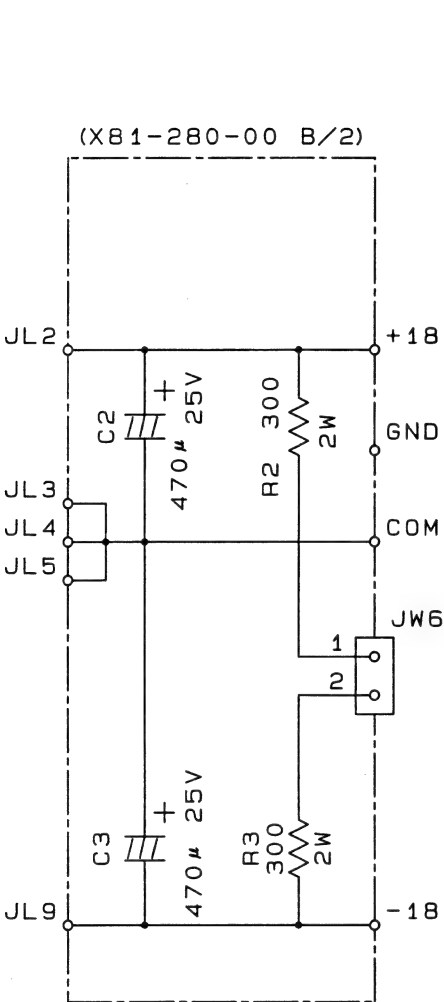
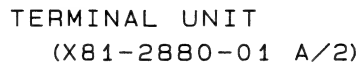


## SCHEMATIC DIAGRAM

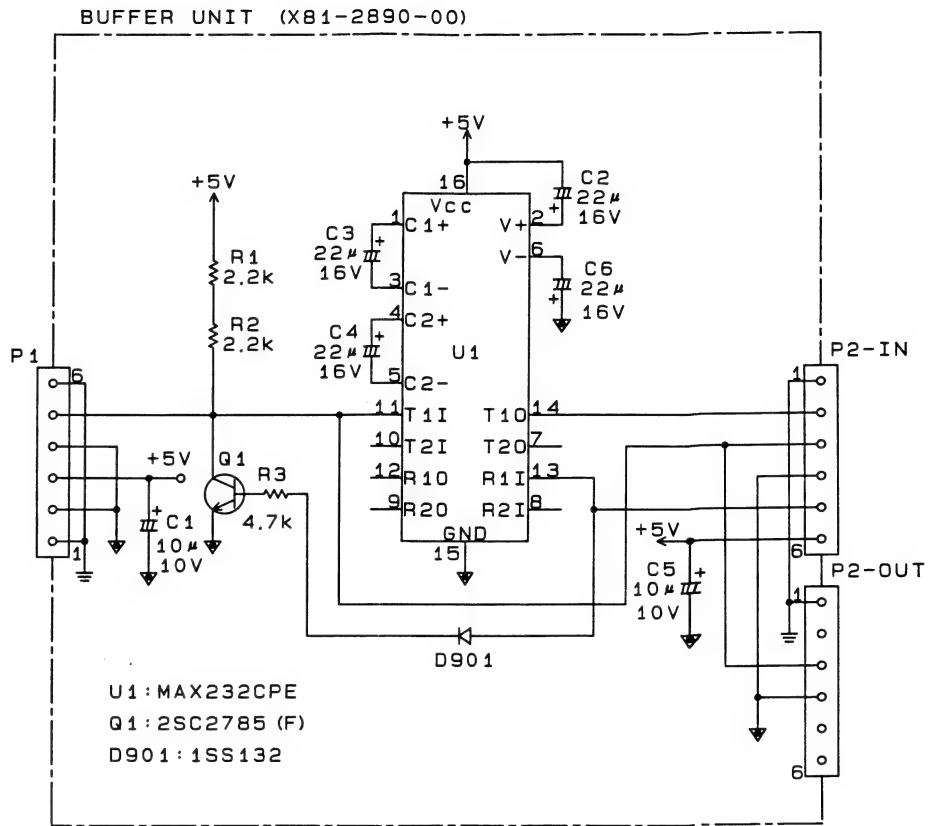
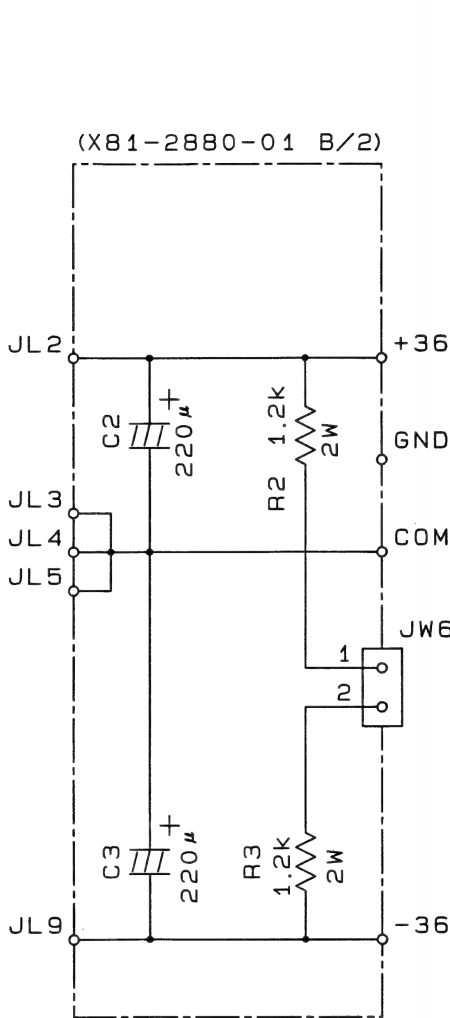
**(PWR18-2)**



**(PWR36-1)**



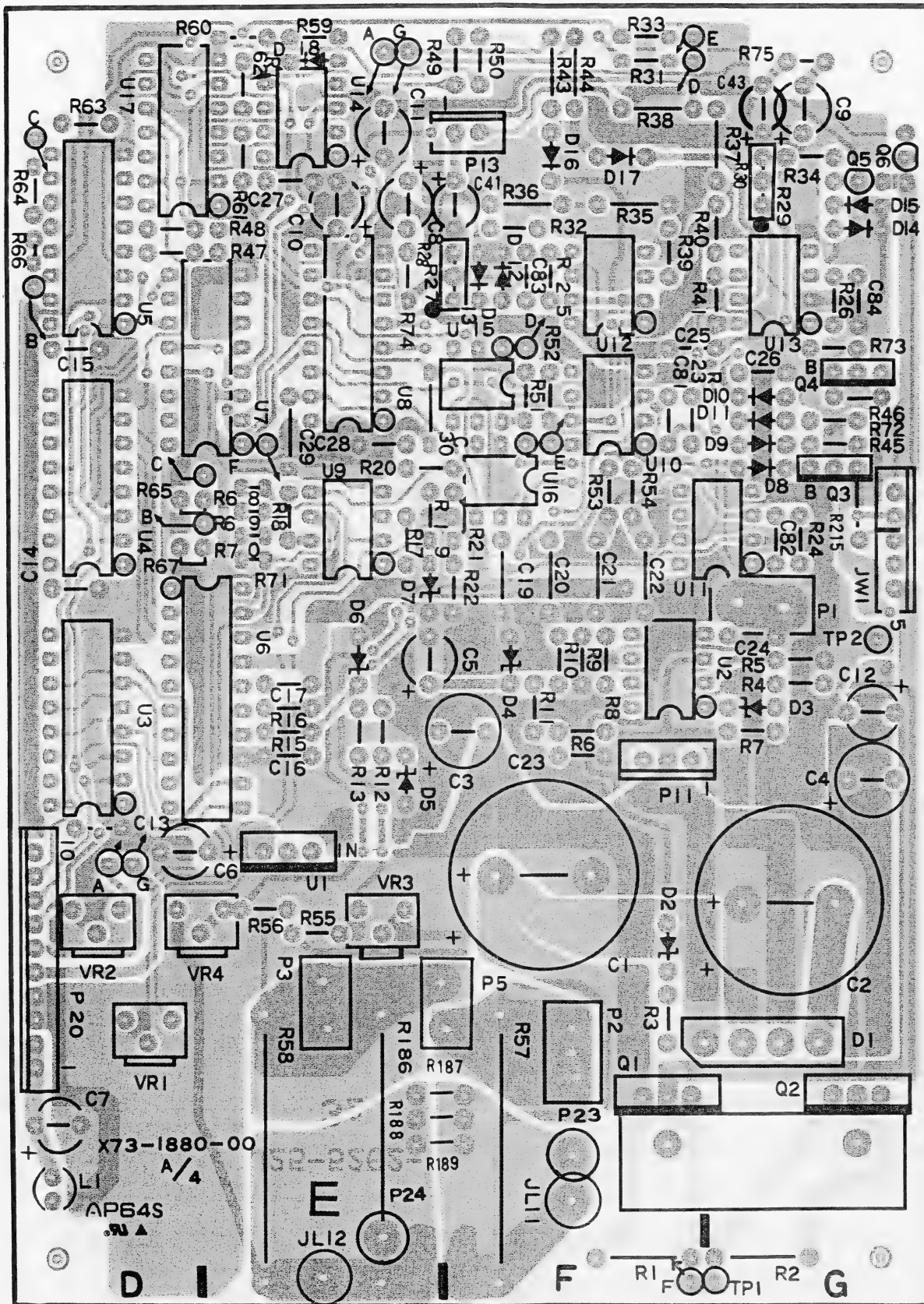
**(PWR18-2/36-1)**



# P.C. BOARD

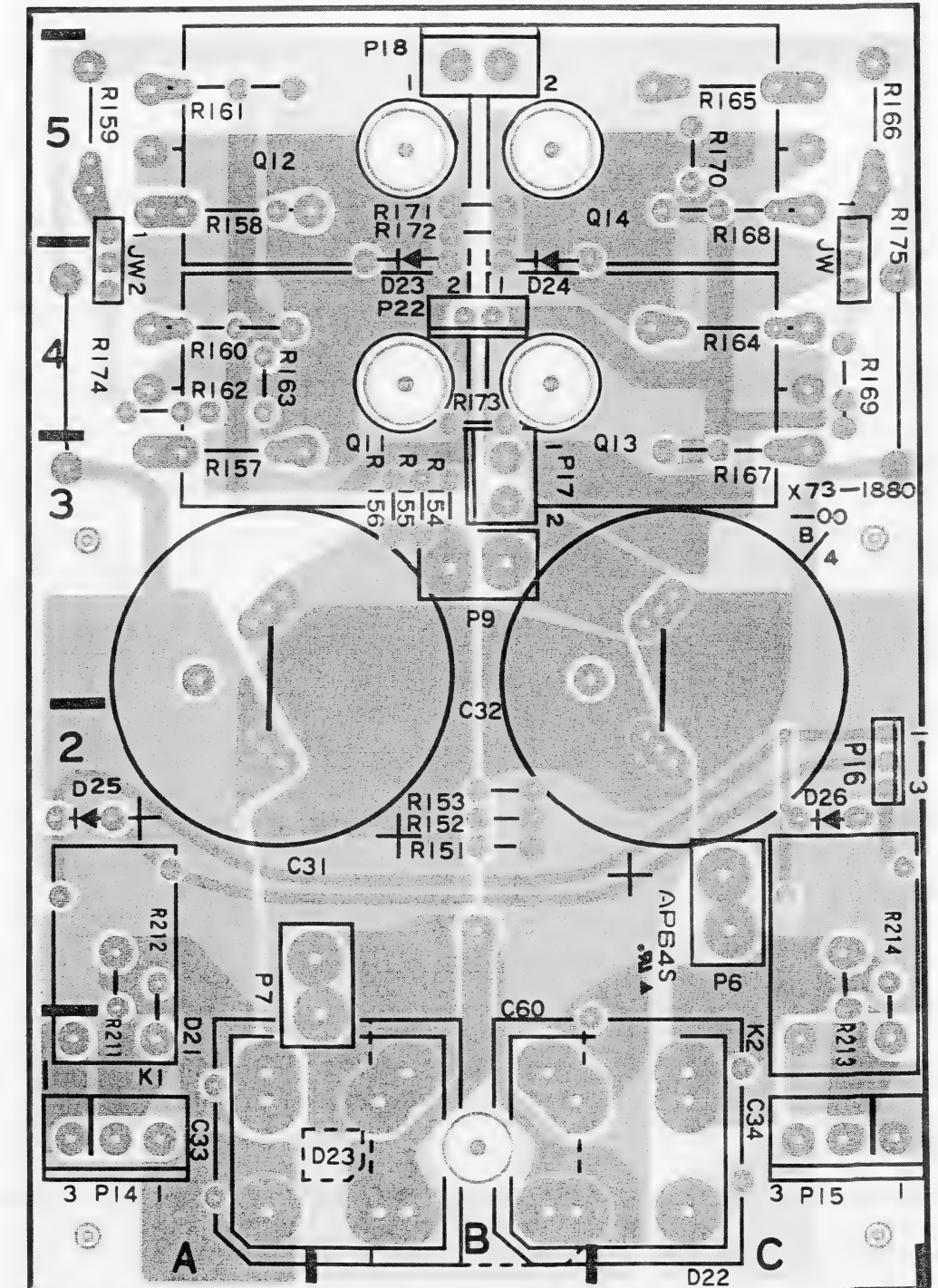
AMP UNIT (A/4)

Parts side view



AMP UNIT (B/4)

Parts side view

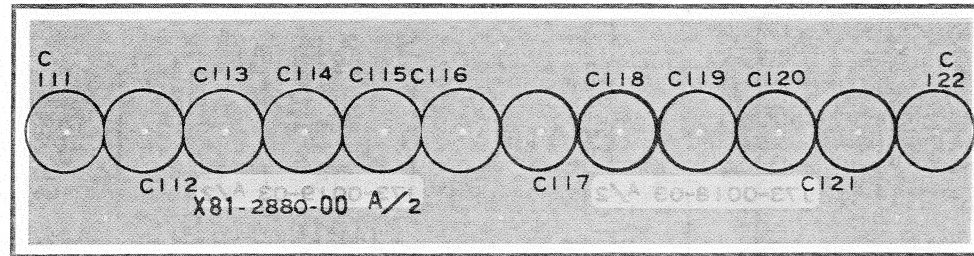




# P.C. BOARD

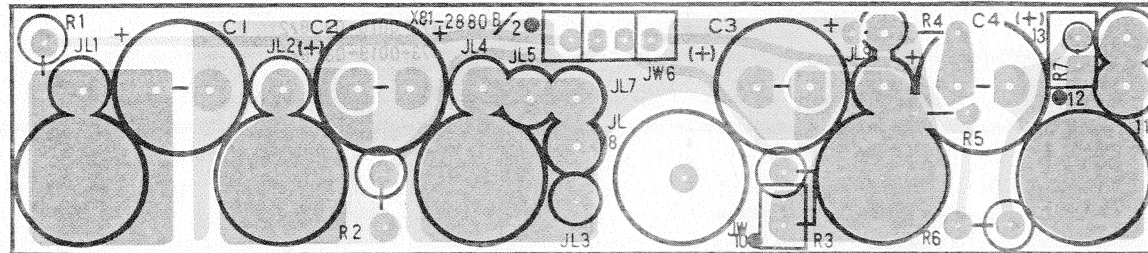
TERMINAL UNIT (A/2)

Parts side view



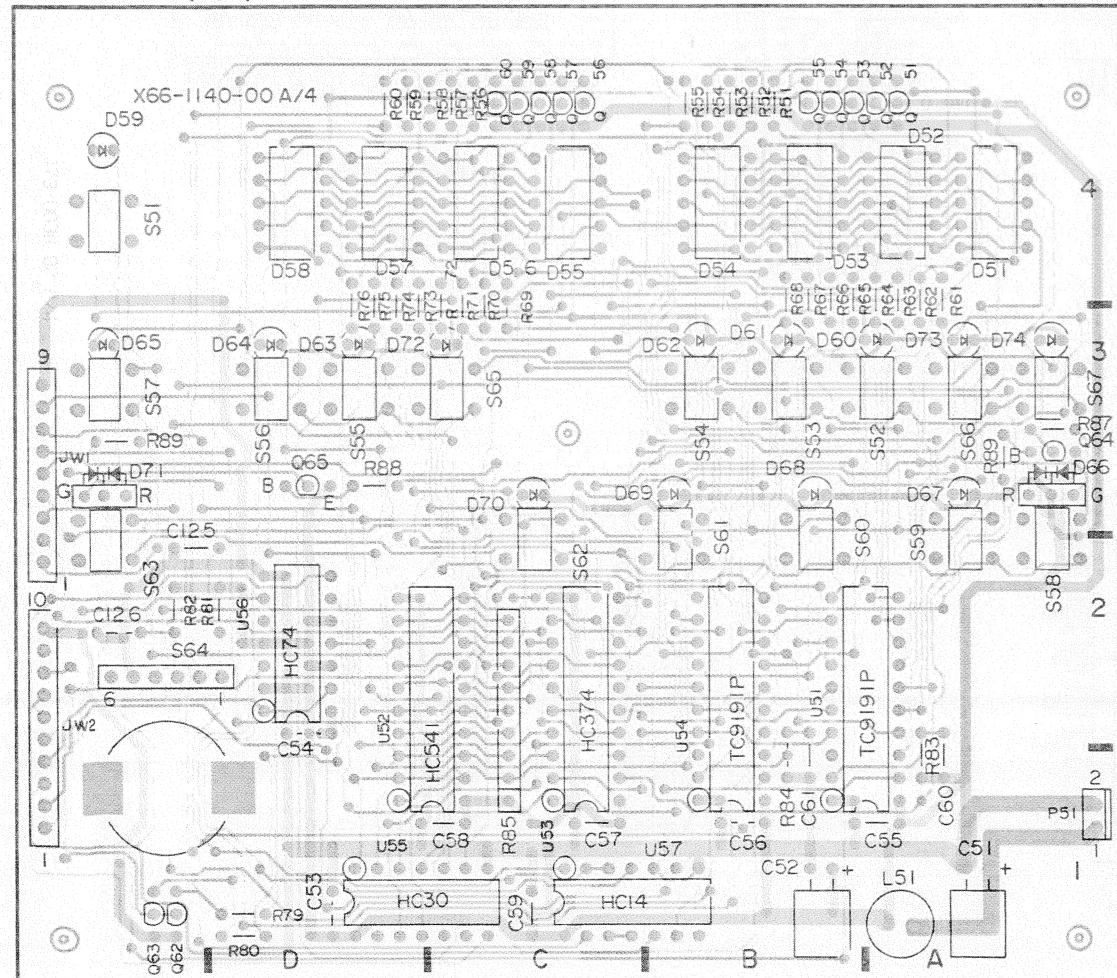
TERMINAL UNIT (B/2)

Parts side view



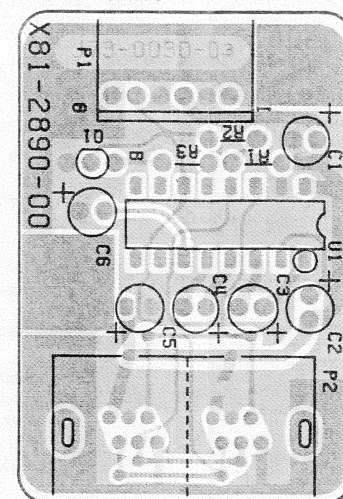
PANEL UNIT (A/4)

Pattern side view



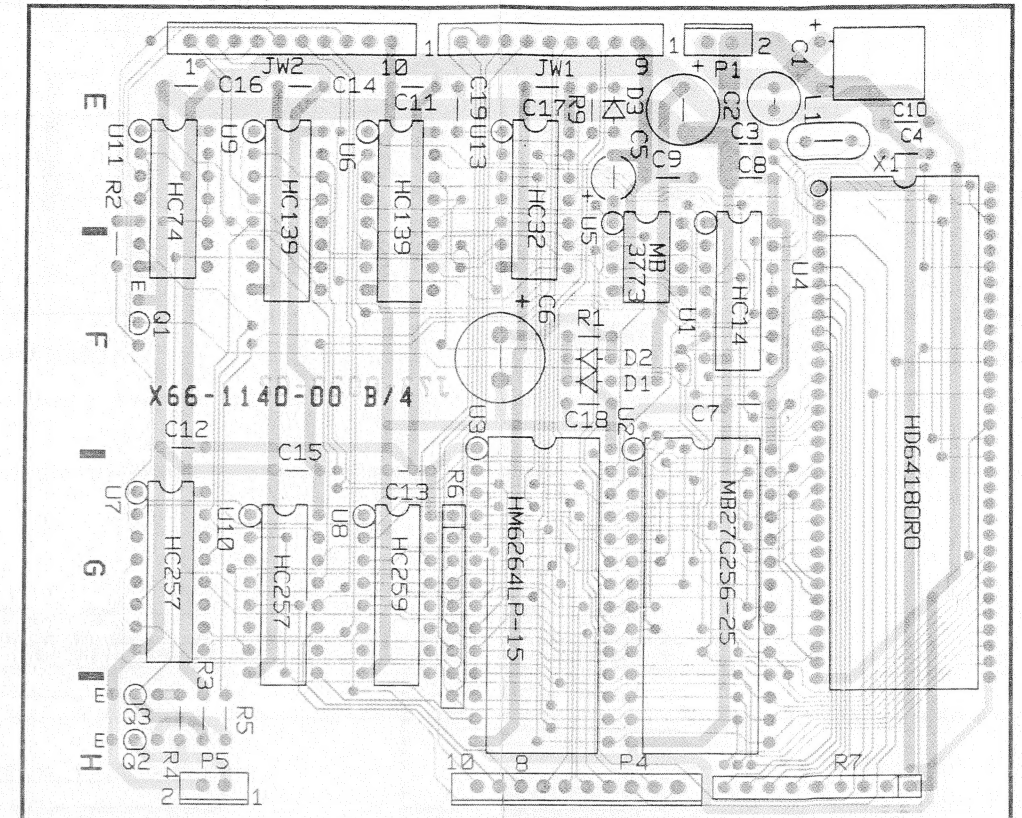
BUFFER UNIT

Pattern side view



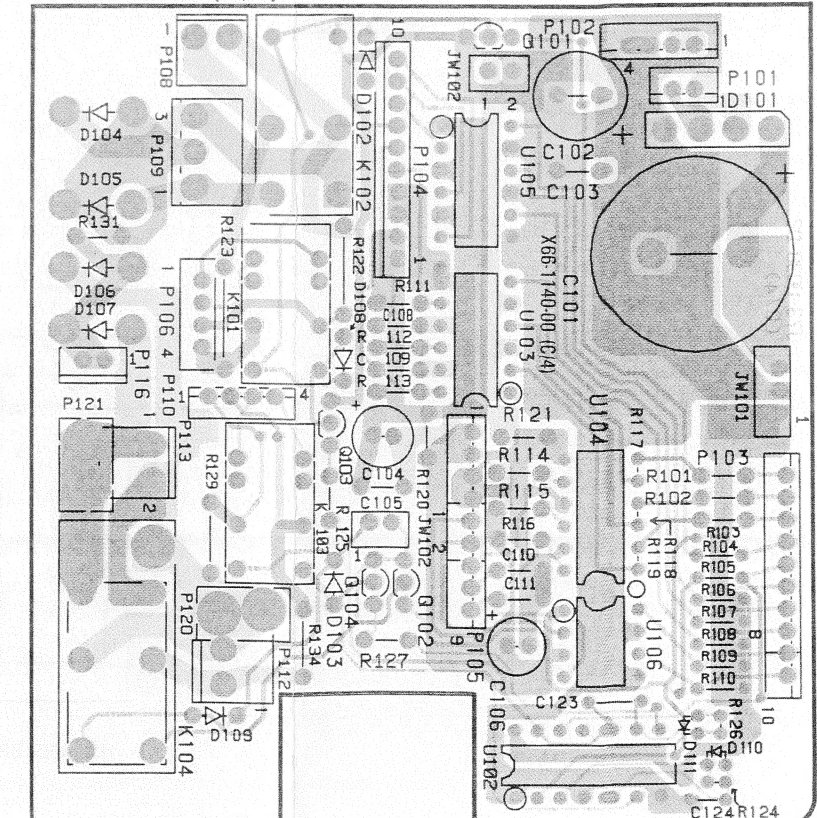
PANEL UNIT (B/4)

Parts side view

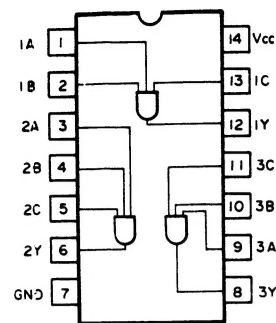


PANEL UNIT (C/4)

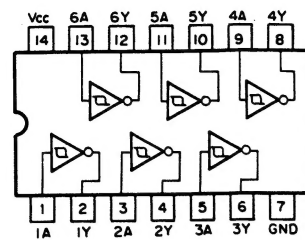
Parts side view



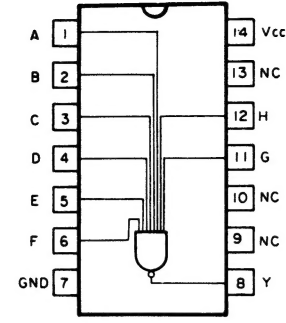
# SEMICONDUCTORS



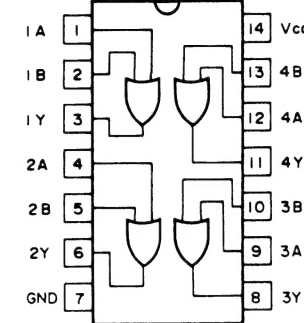
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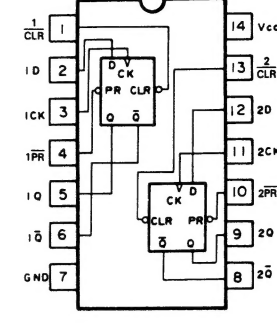
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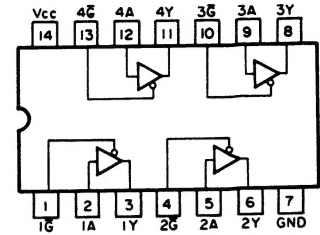
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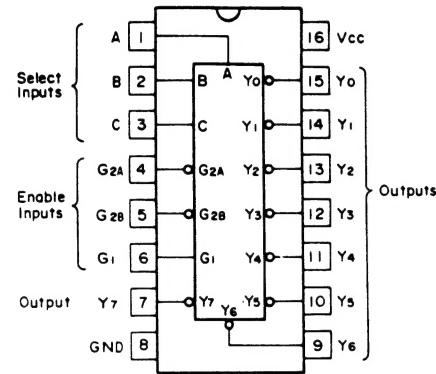
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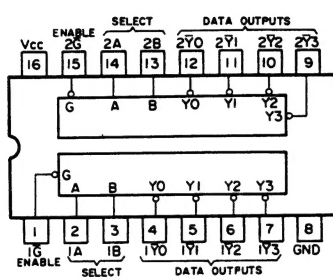
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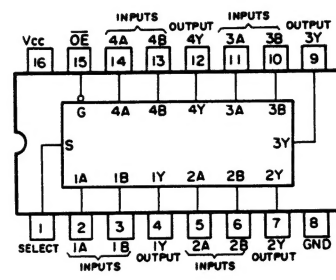
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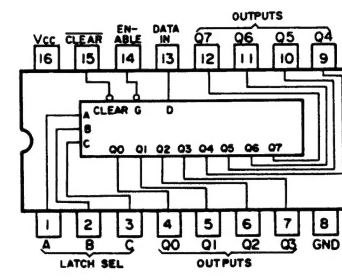
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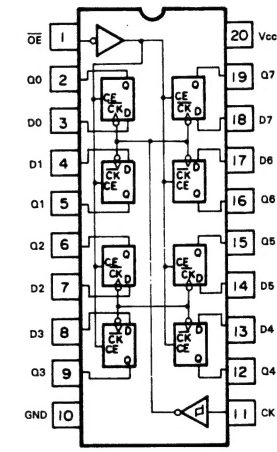
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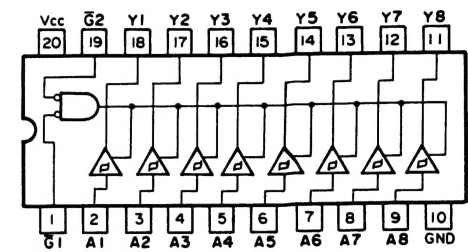
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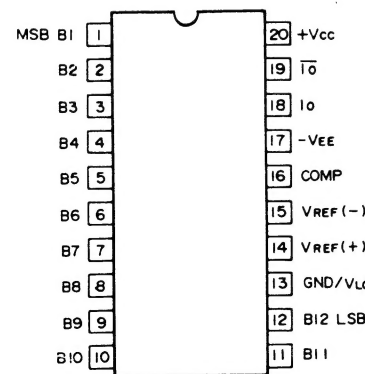
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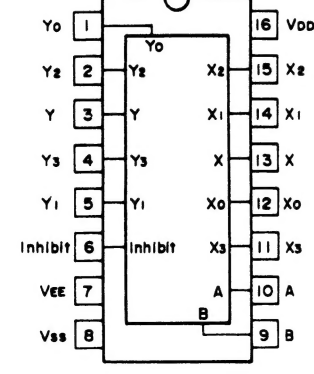
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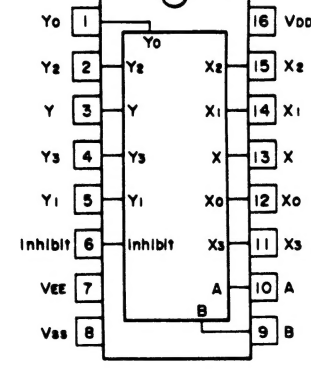
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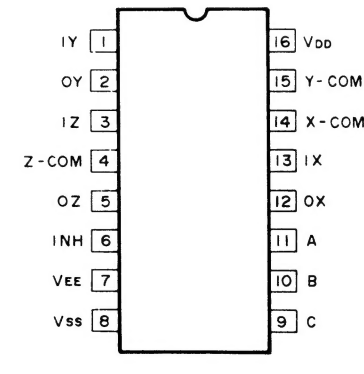
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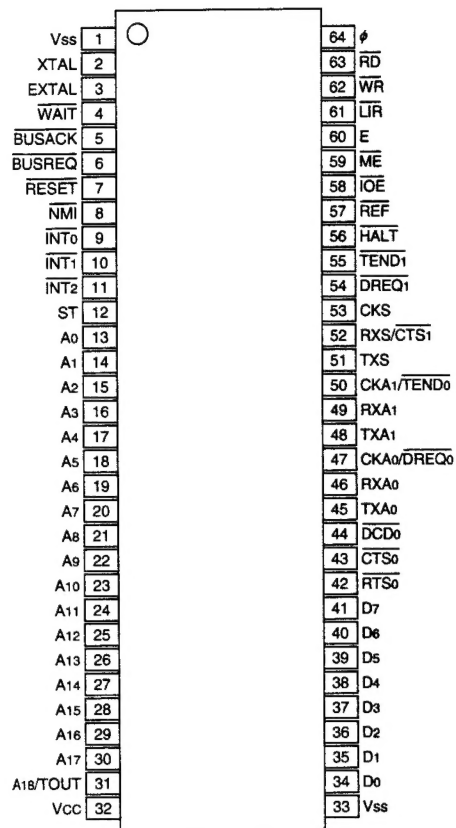


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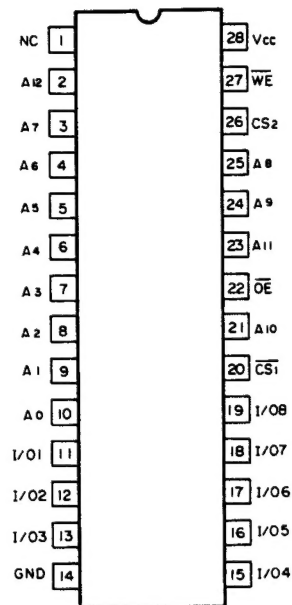


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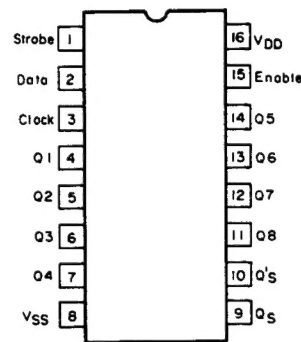
SEMICONDUCTORS



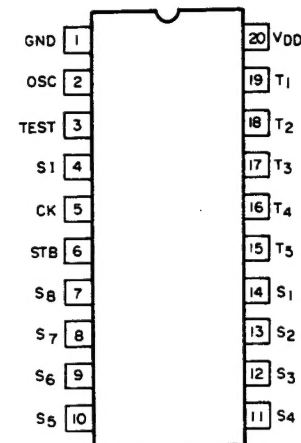
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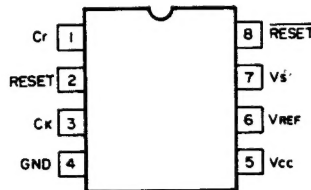
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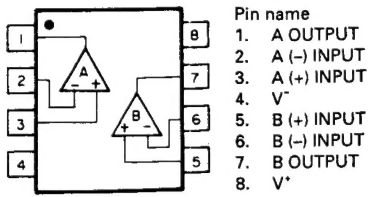
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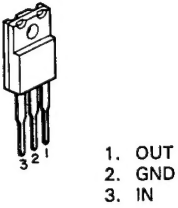
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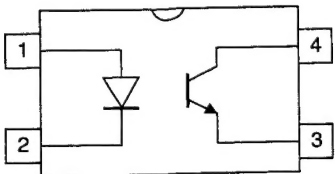
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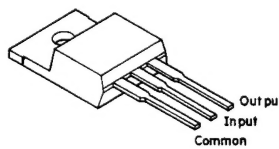
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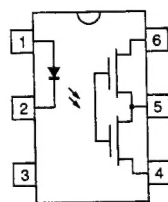
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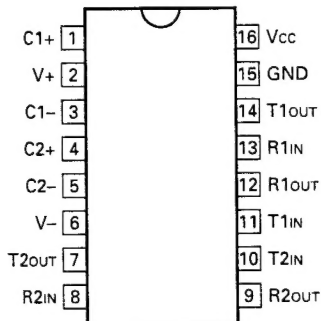
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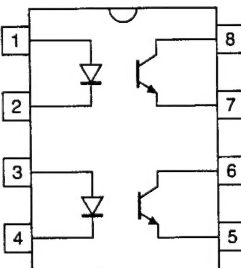
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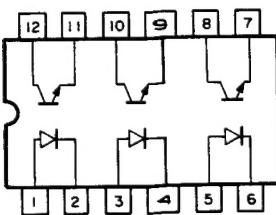
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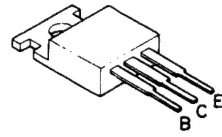
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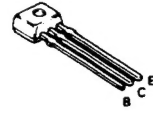
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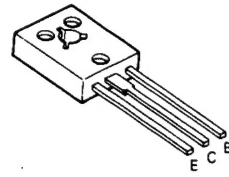
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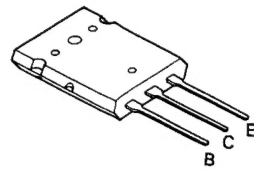
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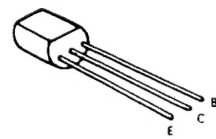
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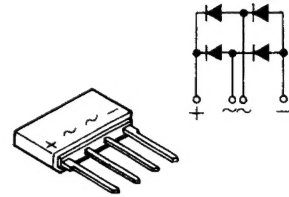
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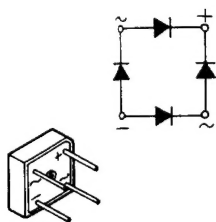
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2SA1302(R)  
2SC3280(R)  
2SC3281



2SC1815(Y)



S1VB20



S4VB20  
S4VB20F1  
S10VB20  
S10VB20F1

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